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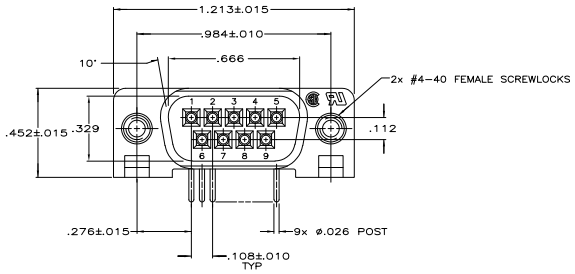
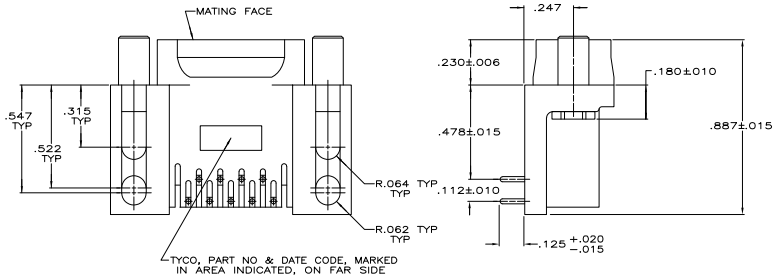
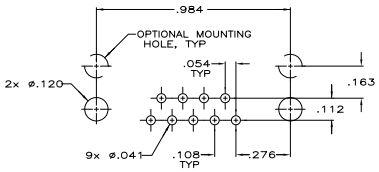
REVISIONS					
LOC	DIST				
GP	00				
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	REVISED PER ECO-06-029339	3/JAN/07	ZMR	EDB







P.C. BOARD MOUNTING DIMENSIONS 2

1. HOUSING: FLAME RETARDANT, 94V-0 RATED, GLASS FILLED NYLON OR POLYESTER, COLOR: BLACK
   CONTACTS: BRASS
   SCREWLOCKS: ZINC.
2. REFER TO APPLICATION SPEC FOR RECOMMENDED P.C. BOARD MOUNTING DIMENSIONS FOR AUTOMATIC INSERTION.
3. SCREWLOCKS: CLEAR CHROMATE COATING.
   CONTACTS: PLATED WITH .000030 MIN GOLD FOR A LENGTH OF .150 MIN FROM MATING END, .000100 MIN TIN ON SOLDER END, ALL OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
   -OR-
   PLATED WITH GOLD FLASH OVER .000030 MIN PALLADIUM NICKEL FOR A LENGTH OF .150 MIN FROM MATING END, .000100 MIN TIN ON SOLDER END, BOTH OVER .000050 MIN NICKEL ON ENTIRE CONTACT.

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THIS DRAWING IS A CONTROLLED DOCUMENT.
DIMENSIONS: INCHES
TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± -
1 PLC ± -
2 PLC ± .XX
3 PLC ± .XXX
ANGLES ± ± ±
MATERIAL 1
FINISH 3

DRN	G.PETERS 16SEP06
CHK	S.BOLASH 16SEP06
APVD	M.WALMSLEY 16SEP06
PRODUCT SPEC	108-40025
APPLICATION SPEC	114-40015
WEIGHT	-
CUSTOMER DRAWING	

Tyco Electronics Corporation
Harrisburg, PA 17105-3608

PLUG ASSY, SIZE 1, 9 POSN,
RIGHT ANGLE, .478 SERIES, .028 DIA POSTS,
W/ FEMALE SCREWLOCKS, AMPLIMITE HD-20

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-5745878	-

SCALE 4:1 SHEET 1 OF 1 REV A

5745878-2
PART NUMBER

AMP 4805 REV 31MAR2000

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