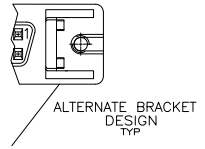
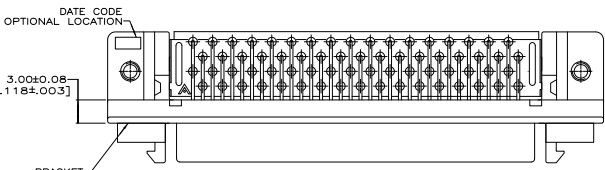


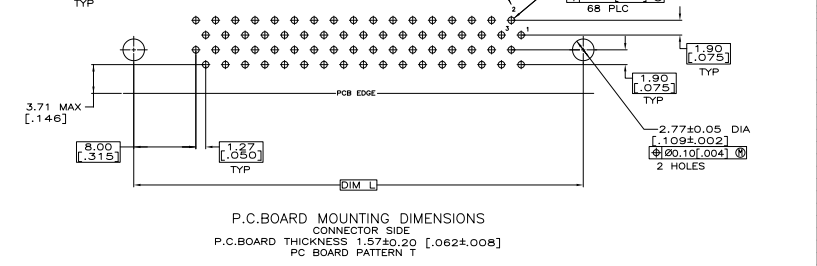
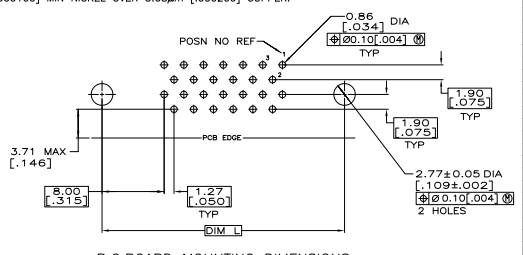
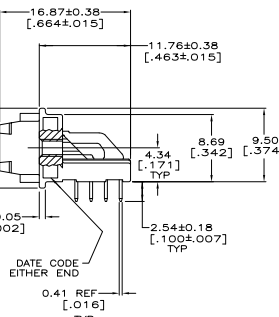
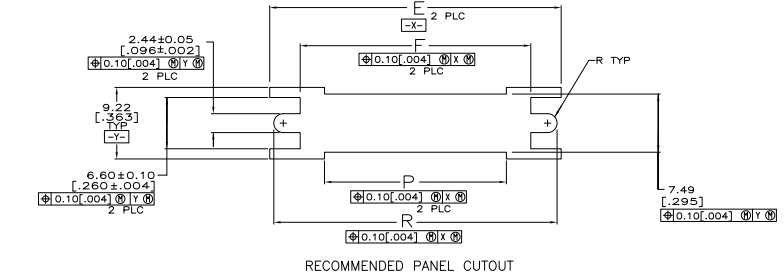
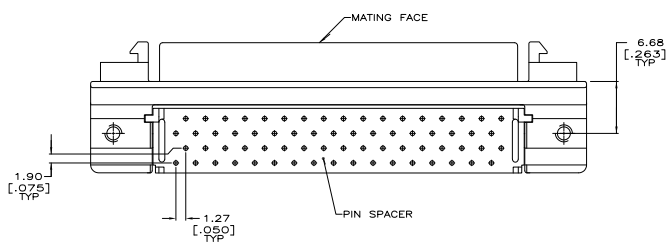
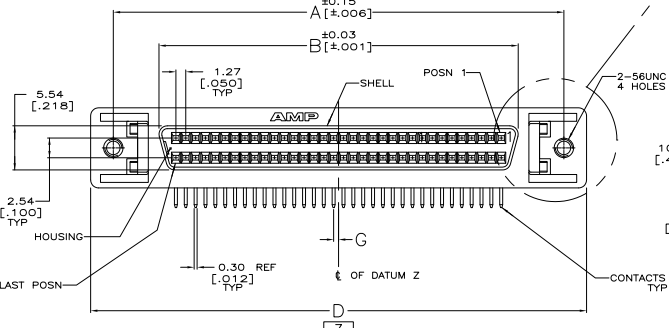
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REV	DATE	DESCRIPTION	BY	CHK	APP
00	11M11	REVISED PER EDD-11-004835	UT		RK HMR



MATERIAL
 CONTACTS: PHOSPHOR BRONZE
 HOUSING & PIN SPACER: UL 94V-0 RATED, THERMOPLASTIC, BLACK
 BRACKET: ZINC
 SHELL: CARBON STEEL

FINISH
 CONTACTS: EITHER 0.76µm [.00030] MIN GOLD PLATE FOR A LENGTH OF 0.64 [.025] MAX, 0.13 [.005] MIN FROM MATING END OR GOLD FLASH OVER PALLADIUM NICKEL PLATE, 0.76µm [.00030] MIN TOTAL FOR A LENGTH OF 0.64 [.025] MAX, 0.13 [.005] MIN FROM MATING END, 3.81µm [.00150] MIN TIN-LEAD ON OPPOSITE END FOR A LENGTH OF 2.72 [.107] MIN, BOTH OVER 1.27µm [.000050] MIN NICKEL.
 SHELL: 5.08µm [.000200] MIN NICKEL OVER 1.27µm [.000050] MIN COPPER.
 BRACKET: 2.54µm [.000100] MIN NICKEL OVER 5.08µm [.000200] COPPER.



PC BOARD PATTERN	R	P	L	G	F	E	D	B	A	NO OF POSN	PART NUMBER
T	67.97	55.47	65.53	0.64	61.85	69.60	71.50	53.75	65.53	80	787190-8
	2.676	2.194	2.580	[.025]	2.435	2.740	2.815	2.116	2.580		
T	60.35	47.85	57.91	0.64	54.23	61.98	63.88	46.13	57.91	68	787190-7
	2.376	1.884	2.280	[.025]	2.135	2.440	2.515	1.816	2.280		
S	48.92	36.42	46.48	1.27	42.80	50.55	52.45	34.70	46.48	50	787190-5
	1.926	1.434	1.830	[.050]	1.685	1.990	2.065	1.366	1.830		
OBSOLETE	34.95	22.45	32.51	0.64	28.83	36.58	38.48	20.73	32.51	28	787190-3
	1.376	.884	1.280	[.025]	1.135	1.440	1.515	.816	1.280		
OBSOLETE	33.68	21.18	31.24	1.27	27.56	35.31	37.21	19.46	31.24	26	787190-2
	1.326	.834	1.230	[.050]	1.085	1.390	1.465	.766	1.230		
T	29.87	17.37	27.43	0.64	23.79	31.50	33.40	15.65	27.43	20	787190-1
	1.176	.684	1.080	[.025]	.935	1.240	1.315	.616	1.080		

THIS DRAWING IS A CONTROLLED DOCUMENT.		IN PROGRESS		DATE		REVISIONS	
INCHES	MM	REV	DATE	BY	CHK	APP	DESCRIPTION
108-1228	114-40029	1	11-08-02	UT			RECEPTACLE ASSEMBLY, SHIELDED, RIGHT ANGLE, RAILED, 050 SERIES
CUSTOMER DRAWING		DATE		REV		BY	
		4-1		1		UT	