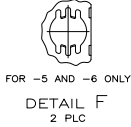
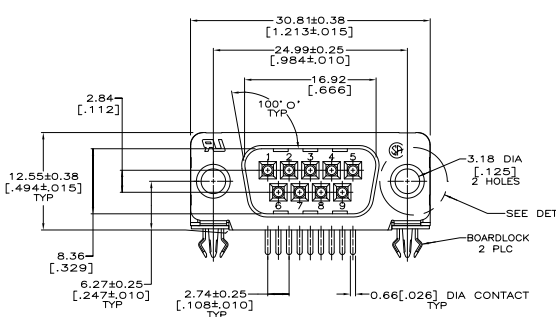
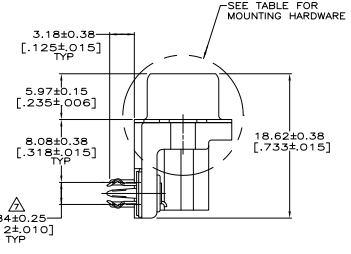
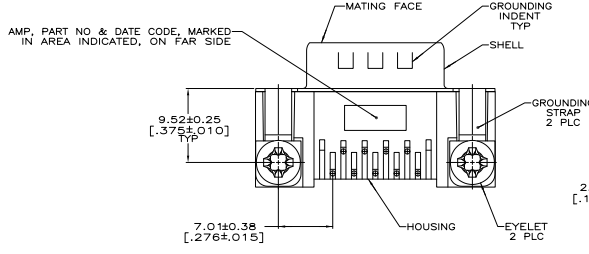


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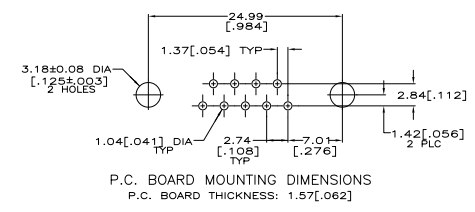
REV	DATE	DESCRIPTION	BY	APP
00				
W		REVISED FOR ECO-07-000077	13FB07	CJV/SB
WT		REVISED FOR ECO-10-000443	15M010	KK/AEG



- △ HOUSING: NYLON OR POLYESTER, FLAME RETARDANT 94V-0 RATED, GLASS FILLED, BLACK
- △ SHELLS: CARBON STEEL
- △ CONTACTS: BRASS
- △ BOARDLOCKS: COPPER ALLOY
- △ EYELETS: BRASS
- △ SHELLS: 2.54μm [.000100] MIN TIN OVER 1.27μm [.000050] MIN COPPER.
- △ EYELETS: 5.08μm [.000200] MIN TIN OVER COPPER FLASH.
- △ CONTACTS AND BOARDLOCKS: SEE TABLE.
- △ GOLD PLATED FOR A LENGTH OF 3.81 [.150] MIN FROM MATING END, GOLD FLASH IN MATED AREA, 2.54μm [.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF 3.56 [.140] MIN FROM OPPOSITE END, BOTH OVER 1.27μm [.000050] MIN NICKEL
- △ GOLD PLATED FOR A LENGTH OF 3.81 [.150] MIN FROM MATING END, 0.76μm [.000030] MIN GOLD IN MATED AREA, 2.54μm [.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF 3.56 [.140] MIN FROM OPPOSITE END, BOTH OVER 1.27μm [.000050] MIN NICKEL.
- △ -OR- GOLD FLASH OVER PALLADIUM NICKEL PLATED FOR LENGTH OF 3.81 [.150] MIN FROM MATING END, 0.76μm [.000030] MIN PALLADIUM NICKEL IN MATED AREA, 2.54μm [.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF 3.56 [.140] MIN FROM OPPOSITE END, BOTH OVER 1.27μm [.000050] MIN NICKEL.
- △ 5.08μm [.000200] MIN TIN-LEAD OVER 1.27μm [.000050] MIN NICKEL.
- △ 5.08μm [.000200] MIN TIN OVER 1.27μm [.000050] MIN NICKEL.
- △ DIMENSION APPLIES FROM CENTER OF CONTACTS.
- △ CLEAR CHROMATE.
- △ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



PACKAGING	MOUNTING HARDWARE	BOARDLOCK FINISH	CONTACT FINISH	PART NUMBER
				7-747840-1
				7-747840-0
				6-747840-9
				6-747840-8
				6-747840-7
				1-747840-2
SUPSD BY 747840-6				1-747840-0
SUPSD BY 747840-3				747840-9
SUPSD BY 747840-4				747840-8
				747840-7
				747840-6
				747840-5
				747840-4
				747840-3
SUPSD BY 5747840-2				747840-2
SUPSD BY 5747840-2				747840-1



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INCHES	UNLESS OTHERWISE SPECIFIED	REV. LENZES OR OFF BY	DATE	PLUG ASSEMBLY, SIZE 1, 9 POSITION, RIGHT ANGLE, FRONT METAL SHELL.	
1:1		108-40025		318 SERIES, BOARDLOCKS, AMP/LITE# HD-20	
1:1		114-40010		SIZE SIZE DRAWING NO	RESTRICTED TO
				A1 00779 (C)=747840	
				CUSTOMER DRAWING	SIZE 4:1 SHEET 1 OF 1 WT