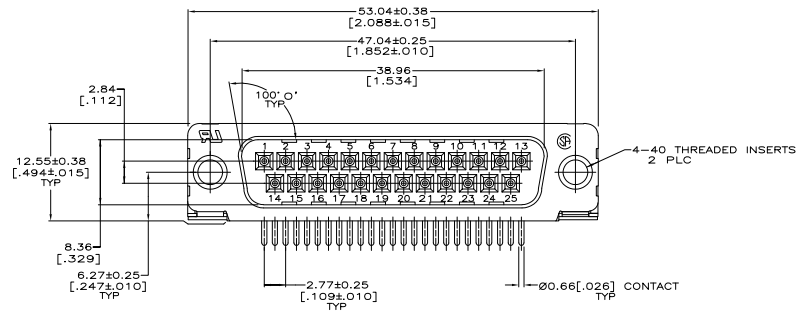
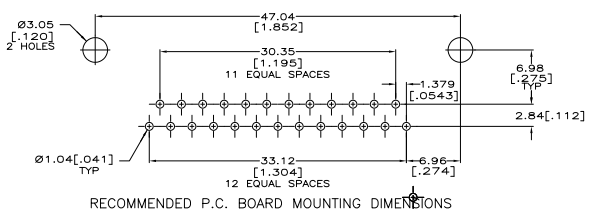
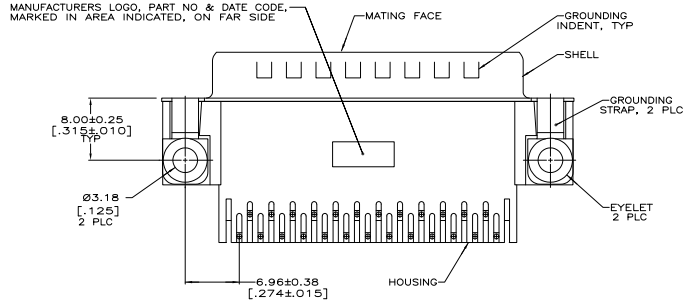


REV	DATE	DESCRIPTION	BY	APP
GP	00			
A		REVISED PER ECO-04-03839	JMM/ST	ZMR/EDB



△ HOUSING: NYLON OR POLYESTER, FLAME RETARDANT, UL 94V-0 RATED, GLASS FILLED, BLACK.
 CONTACTS: BRASS
 SHELL: CARBON STEEL
 EYELETS: BRASS
 INSERTS: ZINC

△ SHELL: 2.54µm [0.00100] MIN TIN OVER 1.27µm [0.00050] MIN COPPER.
 EYELETS: 2.54µm [0.00100] MIN TIN OVER 1.27µm [0.00050] MIN COPPER.
 INSERTS: CLEAR CHROMATE
 CONTACTS: GOLD PLATED FOR A LENGTH OF 3.81 [150] MIN FROM MATING END, 0.76µm [0.00030] MIN GOLD IN MATED AREA, 2.54µm [0.00100] MIN TIN FOR A LENGTH OF 3.56 [140] MIN FROM OPPOSITE END, ALL OVER 1.27µm [0.00050] MIN NICKEL.
 -OR-
 GOLD FLASH OVER PALLADIUM NICKEL PLATED FOR A LENGTH OF 3.81 [150] MIN FROM MATING END, 0.76µm [0.00030] MIN PALLADIUM NICKEL IN MATED AREA, 2.54µm [0.00100] MIN TIN FOR A LENGTH OF 3.56 [140] MIN FROM OPPOSITE END, ALL OVER 1.27µm [0.00050] MIN NICKEL.



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5745994-4
 PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT		REV	DATE	DESCRIPTION	BY	APP
DRAWING		108	04-025	PLUG ASSEMBLY, SIZE 3, 25 POSITION, RIGHT ANGLE, FRONT METAL SHELL, 590 SERIES, AIRFLAMITE HD-20	JMM	ST
REVISION		114	40010			
CUSTOMER DRAWING		A1	00779	5745994		