



- ▲ MOLDED PARTS: GLASS FILLED NYLON, UL94V-0 RATED, COLOR BLACK.  
SHELLS & BRACKETS: CARBON STEEL.  
CONTACTS: PHOSPHOR BRONZE.  
SCREWLOCKS AND WASHERS: CARBON STEEL.
- ▲ SHELLS: .000200 MIN TIN OVER .000100 MIN COPPER.  
CONTACTS: SEE TABLE.  
BRACKETS: .000200 MIN TIN OVER .000050 MIN COPPER.  
SCREWLOCKS AND WASHERS: ZINC PLATED WITH CLEAR CHROMATE COATING.
- ▲ GOLD FLASH FOR A LENGTH OF .100 MIN FROM MATING END, .000100 MIN TIN ON OPPOSITE END, BOTH OVER .000050 MIN NICKEL.
- ▲ .000030 MIN GOLD FOR A LENGTH OF .100 MIN FROM MATING END, .000100 MIN TIN ON OPPOSITE END, BOTH OVER .000050 MIN NICKEL.  
-OR-  
GOLD FLASH OVER .000030 MIN PALLADIUM NICKEL .100 MIN FROM MATING END, .000100 MIN TIN ON OPPOSITE END, BOTH OVER .000050 MIN NICKEL.

▲	5747020-2
▲	5747020-1
CONTACT FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		REV. D	JENNY	9-3-03	Electronic	Tels Electronics Corporation
DESIGNER		REV. C	BOLASH	9-3-03	Electronic	Harrisburg, PA 17105-3608
CHECKER		REV. B	WILMSLEY	9-3-03	Electronic	
APPROVER		REV. A				
108-40025	RECEPTACLE ASSEMBLY, SIZE 1, 9 POSITION, RIGHT ANGLE, 540 SERIES, .025 SQ. POSTS, WITH SCREWLOCKS, PARALLELE HOP	SIZE	114-40013	DRAWING NO.	100779	5747020
CUSTOMER DRAWING		REV. A				