



REVISED PER ECO-06-00339		DATE		BY	
A		3/20/97	ZMREDB		

- △ HOUSING: NYLON OR POLYESTER, FLAME RETARDANT, UL 94V-0 RATED, GLASS FILLED, BLACK.
CONTACTS: BRASS
SHELL: CARBON STEEL
EYELETS: BRASS
INSERTS: ZINC
- △ SHELL: 2.54μm[.000100] MIN TIN OVER 1.27μm[.000050] MIN COPPER.
EYELETS: 2.54μm[.000100] MIN TIN OVER COPPER FLASH.
INSERTS: CLEAR CHROMATE
CONTACTS: GOLD PLATED FOR A LENGTH OF 3.81 [.150] MIN FROM MATING END, 0.76μm [.000030] MIN GOLD IN MATED AREA, 2.54μm [.000100] MIN TIN FOR A LENGTH OF 3.56 [.140] MIN FROM OPPOSITE END, ALL OVER 1.27μm [.000050] MIN NICKEL.
-OR-
GOLD FLASH OVER PALLADIUM NICKEL PLATED FOR A LENGTH OF 3.81 [.150] MIN FROM MATING END, 0.76μm [.000030] MIN PALLADIUM NICKEL IN MATED AREA, 2.54μm [.000100] MIN TIN FOR A LENGTH OF 3.56 [.140] MIN FROM OPPOSITE END, ALL OVER 1.27μm [.000050] MIN NICKEL.

THIS DRAWING IS A CONTROLLED DOCUMENT		DATE: 05-12-06	REVISED: 05-12-06	BY: J. WALMSLEY	DATE: 05-12-06	PLUG ASSEMBLY, SIZE 4, 37 POSITION, RIGHT ANGLE, FRONT METAL SHELL, 3.18 SPACES, AMPFLANTE HD-DO	
DESCRIPTION:	108-40025	SIZE:	114-40010	REVISED:	A	100779 5747252	
UNIT:	MILL	SCALE:	1:1	DATE:	05-12-06	BY:	J. WALMSLEY

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