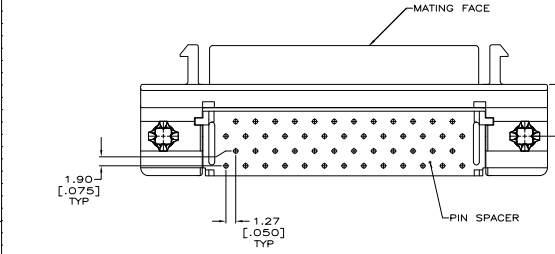
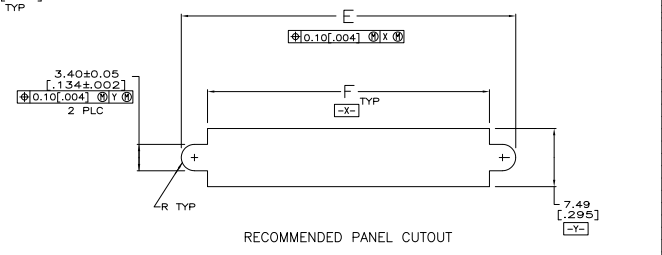
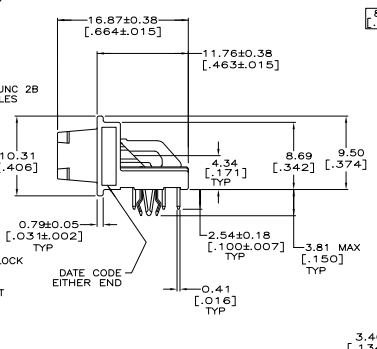
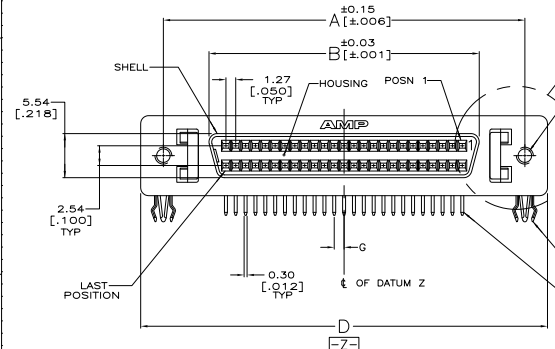
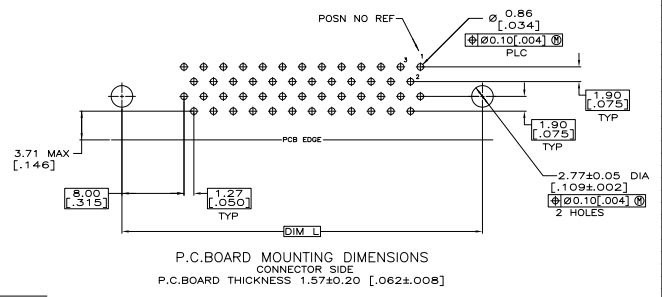
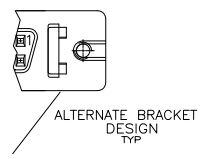
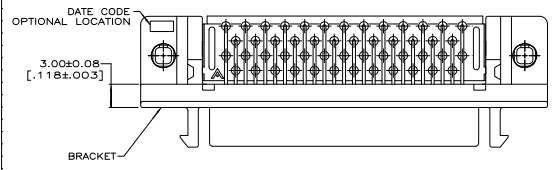


THIS DRAWING IS UNPUBLISHED. RELEASED FOR PURIFICATION. © 2005 BY TYCO ELECTRONICS CORP. ALL RIGHTS RESERVED.

REV	DATE	DESCRIPTION	BY	CHK	APP
00					
B		REVISED PER ECO-08-01044			



- CONTACTS: PHOSPHOR BRONZE  
HOUSING & PIN SPACER: UL 94V-0 RATED, THERMOPLASTIC, BLACK  
BRACKET: ZINC  
SHELL: CARBON STEEL  
BOARDLOCKS: COPPER ALLOY
- CONTACTS: EITHER 0.76µm [.000030] MIN GOLD PLATE FOR A LENGTH OF 0.64 [.025] MAX, 0.13 [.005] MIN FROM MATING END OR GOLD FLASH OVER PALLADIUM NICKEL PLATE, 0.76µm [.000030] MIN TOTAL FOR A LENGTH OF 0.64 [.025] MAX, 0.13 [.005] MIN FROM MATING END. 3.81µm [.000150] MIN TIN ON OPPOSITE END FOR A LENGTH OF 2.72 [.107] MIN, BOTH OVER 1.27µm [.000050] MIN NICKEL.
- SHELL: 5.08µm [.000200] MIN NICKEL OVER 1.27µm [.000050] MIN COPPER.  
BRACKET: 2.54µm [.000100] MIN NICKEL OVER 5.08µm [.000200] COPPER.  
BOARDLOCKS: 5.08µm [.000200] MIN TIN OVER 1.27µm [.000050] MIN NICKEL.

46.48	1.27	42.80	48.92	52.45	34.70	46.48	50	5787395-5
L	G	F	E	D	B	A	NO OF POSN	PART NUMBER
1.830	[.050]	1.685	1.926	2.065	1.366	1.830		

**COPYRIGHT 2005  
TYCO ELECTRONICS CORP  
ALL RIGHTS RESERVED**

THIS DRAWING IS A CONTROLLED DOCUMENT.		REV	DATE	BY	CHK	APP
DRAWING NO. 108-1228		00	08-14-03	W. SHELEY		
REVISIONS		REV	DATE	BY	CHK	APP
108-1228						
114-40029						
CUSTOMER DRAWING		REV	DATE	BY	CHK	APP
		A1	00779	G	5787395	