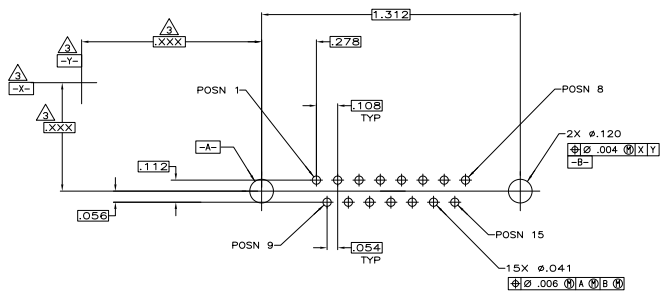


- △ HOUSING: FLAME RETARDANT, 94V-0 RATED, THERMOPLASTIC;
 COLOR: BLACK
 SHELL: CARBON STEEL
 CONTACTS: BRASS
 INSERTS: BRASS
 SCREWLOCKS: ZINC
- △ SHELL: .000200 MIN TIN OVER .000100 MIN COPPER.
 INSERTS: UNPLATED.
 SCREWLOCKS: CLEAR CHROMATE.
 CONTACTS: GOLD PLATED FOR A LENGTH OF .150 MIN FROM MATING END, .000030 MIN GOLD IN MATED AREA, .000100 MIN TIN ON OPPOSITE END, ALL OVER .000050 MIN NICKEL.
 -OR-
 GOLD FLASH OVER PALLADIUM NICKEL PLATED FOR A LENGTH OF .150 MIN FROM MATING END, .000030 MIN PALLADIUM NICKEL IN MATED AREA, .000100 MIN TIN ON OPPOSITE END, ALL OVER .000050 MIN NICKEL.
- △ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- △ .110 MAX IN SHELL TAB CLUNCH AREAS.



RECOMMENDED PC BOARD MOUNTING DIMENSIONS

W/FEMALE SCREWLOCKS	.170	1-5747872-6
W/THREADED INSERTS	.125	5747872-8
W/φ.120	.170	5747872-4
HARDWARE	A	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT. QUANTITY: 1000000. DATE: 11/11/11. REV: 1.1. BY: B1. CHECKED: R1. APPROVED: HMR.

TE Connectivity
 PLUG ASSEMBLY, SIZE 2, 15 POS., VERTICAL, .026 DIA POSTS, FRONT SHELL, AMPLIFITE HC-20

108-40025
 114-40023
 A100779
 5747872