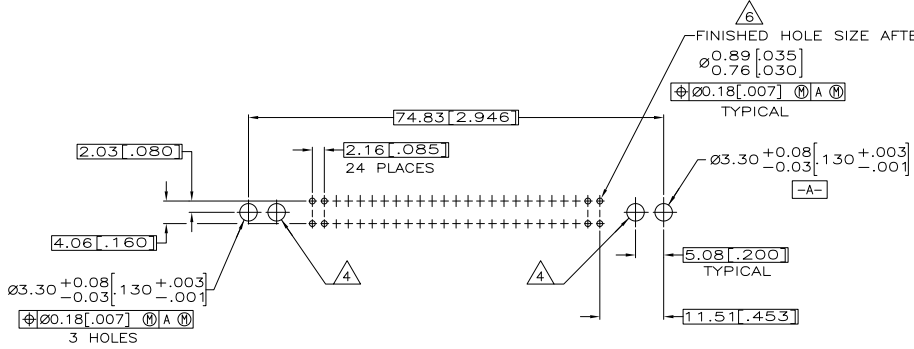
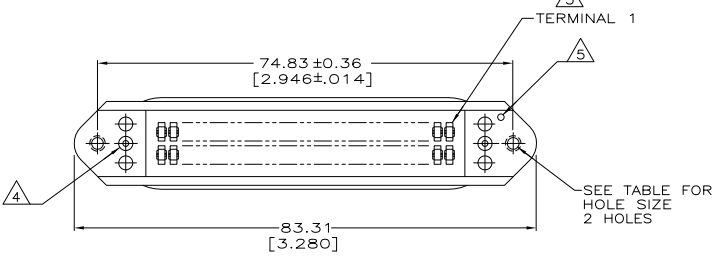
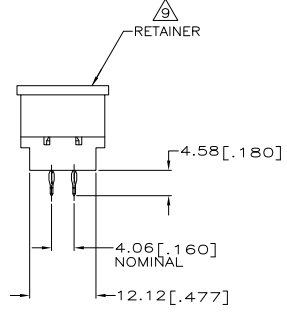
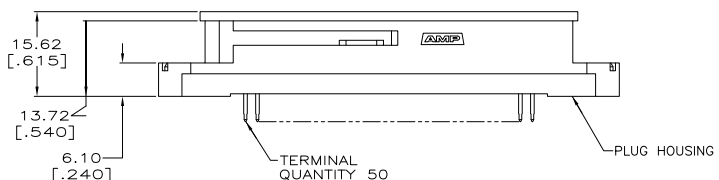


LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DRW	APPD
D		REVISED; EC 0UF0-0130-01	28SEP01	DLD	EWB
D1		REV PER ECO-09-021510	12SEP09	KK	AEG



PRINTED CIRCUIT BOARD MOUNTING DIMENSIONS

- DIMENSIONS ARE MAXIMUM UNLESS OTHERWISE SPECIFIED.
- MATERIAL: HOUSING - POLYESTER MOLDING COMPOUND BLACK.  
TERMINAL - COPPER ALLOY PLATED WITH 0.76μm [.000030] MINIMUM THICK GOLD ON MATING SURFACE AND 0.13μm [.000005] MINIMUM THICK GOLD ON ACTION PIN AREA OVER 1.27μm [.000050] MINIMUM THICK NICKEL UNDERPLATE OVER ENTIRE TERMINAL.  
RETAINER - POLYETHYLENE, NATURAL.
- THE CONTACT SURFACES OF THE TERMINALS ARE COATED WITH LUBRICANT.
- OPTIONAL MOUNTING HOLE FOR SELF-TAPPING SCREW.
- THRU HOLE ON HOUSING FLANGE INDICATES POSITION 1 LOCATION.
- ALL PLATED-THRU HOLES SHALL BE PER AMP SPEC 115-6072.
- 222N[50 LBS] MINIMUM FORCE REQUIRED TO UNSEAT CONNECTOR FROM PRINTED CIRCUIT BOARD WITHOUT USE OF HARDWARE.
- CENTER-TO-CENTER SPACING OF TERMINALS IS .085 NOMINAL.
- RETAINER MUST REMAIN INSTALLED UNTIL AFTER CONNECTOR HAS BEEN INSERTED INTO PCB HOLES.
- OBsolete PARTS: OBsolete CIS STREAMLINING PER D.RENAUD/D.SINISI

OBsolete	03.05-3.30 [.120-.130]	554758-3
	4-40 UNC-2B	554758-1
	MAKE FROM	PART NUMBER

THE DIMENSIONS ON THIS DRAWING ARE FOR INFORMATION ONLY. THE DIMENSIONS ON THE PART SHOULD BE USED FOR THE PART. DIMENSIONS SHOULD BE CONTACTED FOR THE LATEST VERSION.		DATE: 05 APR 85 BY: J. HOLT CHK: S. FOX DATE: 05 JUN 85 BY: R. FLAHERTY NAME:	AMP Incorporated Harrisburg, PA 17105-3608
DIMENSIONS: mm [INCHES]	DIMENSIONS UNLESS OTHERWISE SPECIFIED: 0 PLG ±- 1 PLG ±- 2 PLG ±- 3 PLG ±- 4 PLG ±- ANGLES ±-	PRODUCT SPEC APPLICATION SPEC WEIGHT	SIZE: A2 CASE CODE: 00779 DRAWING NO: 554758 RESTRICTED TO: - SCALE: 2:1 SHEET: 1 of 1 REV: D1
MATERIAL: △		CUSTOMER DRAWING	

AMP 1471-9 REV 00MAY94 Translated 061107.182622 (YINMGD-HMMMS) from Computervision, Inc., Medford Revision 12.251

554758