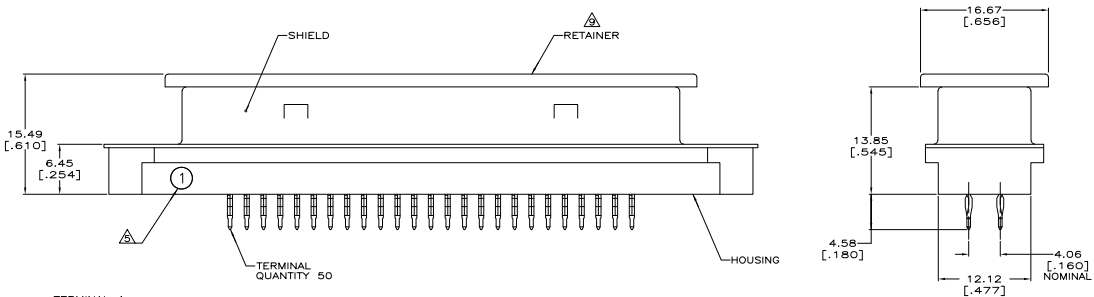
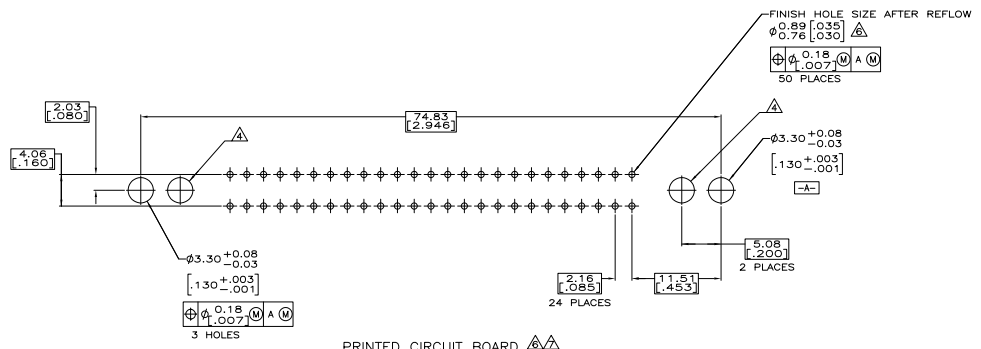
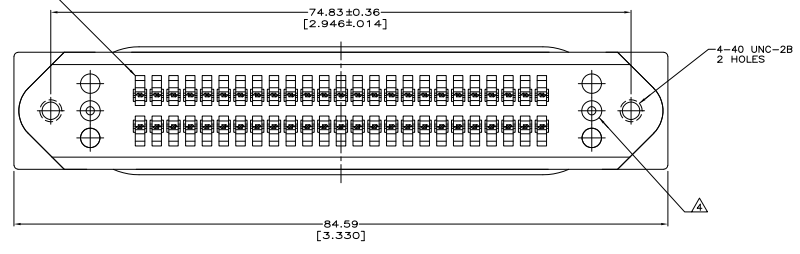


REVISONS		DATE	BY	APP
00	GP			
0		REL. AS PER EC 0513-0575-04	JG	JG



- ⚠ DIMENSIONS ARE MAXIMUM UNLESS OTHERWISE SPECIFIED.
- ⚠ MATERIAL: HOUSING - POLYESTER, BLACK. TERMINAL - COPPER ALLOY PLATED WITH 0.76µm [0.00030] MINIMUM GOLD ON MATING SURFACE AND: 2.54 µm [0.00100] MINIMUM TIN ON ACTION PIN AREA. OVER 1.27µm [0.00050] MINIMUM NICKEL UNDERPLATE OVER ENTIRE TERMINAL. RETAINER - POLYETHYLENE, NATURAL. SHIELD - CARBON STEEL, PLATED BRIGHT NICKEL 5.08µm [0.000200] MINIMUM.
- 3. THE CONTACT SURFACES OF THE TERMINALS ARE COATED WITH LUBRICANT.
- ⚠ OPTIONAL MOUNTING HOLE FOR SELF-TAPPING SCREW.
- ⚠ "1" ON HOUSING INDICATES LOCATION OF TERMINAL 1.
- ⚠ ALL PLATED-THRU HOLES SHALL BE PER AMP SPEC 115-6072.
- ⚠ 50 LBS. MINIMUM FORCE REQUIRED TO UNSEAT CONNECTOR FROM PRINTED CIRCUIT BOARD WITHOUT USE OF HARDWARE.
- B. CENTER-TO-CENTER SPACING OF TERMINALS IS 2.16[0.085] NOMINAL.
- ⚠ RETAINER MUST REMAIN INSTALLED UNTIL AFTER CONNECTOR HAS BEEN INSERTED INTO PCB HOLES.



PRINTED CIRCUIT BOARD MOUNTING DIMENSIONS

THIS DRAWING IS A CONTROLLED DOCUMENT.		DATE	11/20/05	REVISED	1
DRAWING NO.		108-6019	RECEIPTABLE ASSEMBLY, SHIELDED, ACTION PIN, CHAMP		
REVISED		114-6027	REVISED TO		
CUSTOMER DRAWING		A1	00779	G=5557984	REV