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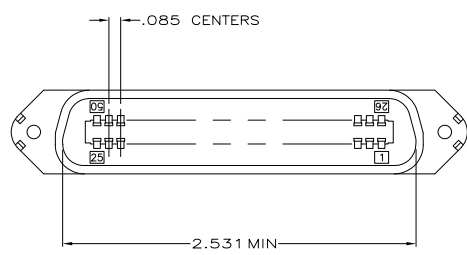
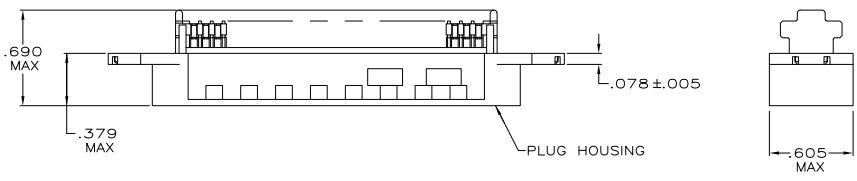
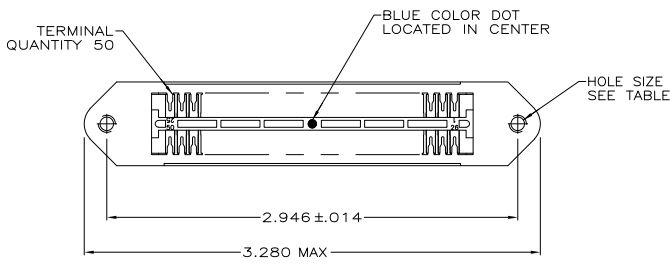
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LOC		DIBT		REVISIONS			
GP	00	P	LTR	DESCRIPTION	DATE	BY	APPD
		F		REVISED PER ECO-08-007327	05SEP08	BM	WM



- THE CONTACT SURFACES OF THE TERMINALS ARE COATED WITH LUBRICANT.
  - △ MATERIAL: HOUSING - POLYPHENYLENE OXIDE (BLACK).  
 TERMINAL - HIGH STRENGTH COPPER ALLOY PLATED WITH .00030 MIN GOLD OR GOLD FLASH OVER PALLADIUM NICKEL PLATE, .00030 MIN TOTAL ON MATING SURFACE, .00050 MIN NICKEL UNDERPLATE ON ENTIRE CONTACT.
  - WIRE SIZE: 24 OR 26 AWG SOLID OR 24 AWG 7 STRANDS OF COPPER CONDUCTORS. MAXIMUM INSULATION DIAMETER OF .045 IS ACCEPTABLE FOR MOST APPLICATIONS.
- △ 2 HOLES TAPPED, 4-40 UNC-2B  
 △ 2 HOLES TAPPED, M3.5 x 0.6-6G

△	554338-2
△	554338-1
HOLE SIZE	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DRN	MD BYERLY	27-OCT-83	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS:		CHK	MD FRIEL	30-NOV-83	EM I PLUG ASSEMBLY, 50 POSITION, SCREW LOCK, B-SLOT, W/ TAPPED HOLES, CHAMP	
INCHES		APPD	J.G. FOSTER	03-JAN-84	SIZE	A2
OTHER DIMENSIONS:		PRODUCT SPEC			CAGE CODE	00779
0 PLC		APPLICATION SPEC			TAPPING HOLES	C-554338
1 PLC		WEIGHT			RESTRICTED TO	
2 PLC		FINISH				
3 PLC						
4 PLC						
ANGLES						
MATERIAL						
FINISH						
CUSTOMER DRAWING					SCALE	2:1
					SHEET	1 of 1
					REV	F

AMP 1471-9 REV 31MM2000

554338

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