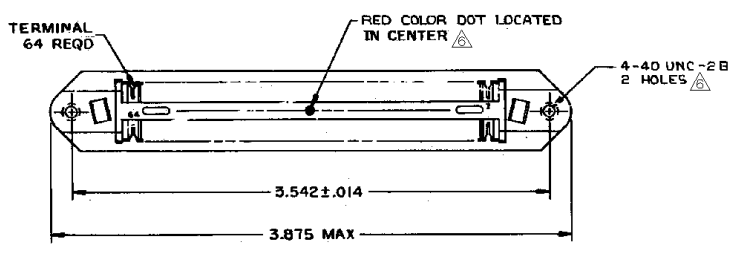
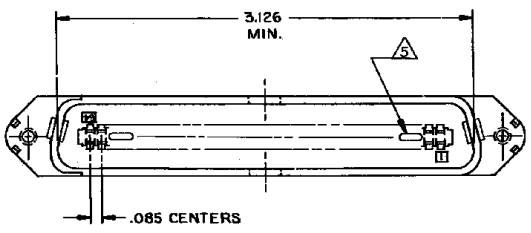
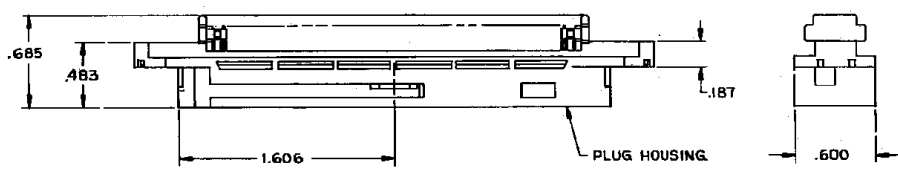


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REV	DATE	DESCRIPTION	DATE	BY	APP'D
K		REVISED PER ECO-08-007327	27JAN2009	ZMR	WLM



1. THE CONTACT SURFACES OF THE TERMINALS ARE COATED WITH LUBRICANT.
  2. ALL DIMENSIONS SHOWN ARE FOR REFERENCE ONLY UNLESS OTHERWISE SPECIFIED.
- △ MATERIAL:  
 HOUSING - THERMOPLASTIC (BLACK)  
 TERMINALS - HIGH STRENGTH COPPER ALLOY PLATED WITH EITHER .000030 MIN GOLD OR GOLD FLASH OVER PALLADIUM NICKEL .000030 MIN TOTAL ON CONTACT MATING SURFACE. .000050 MIN NICKEL UNDERPLATE OVER ENTIRE TERMINAL.
4. WIRE SIZE: 24 AWG SOLID COPPER CONDUCTORS. MAX INSULATION DIAMETER OF .045 IS ACCEPTABLE FOR MOST APPLICATIONS.
- △ CORING MAY OR MAY NOT APPEAR AND IS AT THE DISCRETION OF TYCO ELECTRONICS.
- △ NO TAPPED 4-40 HOLES NOR RED COLORED DOT, FOR -3 ASSEMBLY.



AS SHOWN	552140-3
DESCRIPTION	552140-1
	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN	12-20-79	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
		DRN	12-20-79		
		APP'D	12-20-79	PLUG ASSEMBLY, 64 POSITIONS, A SLOT CHAMP-LOK	
		PRODUCT SPEC			
		APPLICATION SPEC			
		WEIGHT			
DIMENSIONS INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	SIZE	DATE CODE	DRAWING NO	RESTRICTED TO
0 PLC # -	1 PLC # -	A2	00779	552140	
2 PLC # -	3 PLC # -	CUSTOMER DRAWING		SCALE	SHEET
4 PLC # -	ANGLES FINISH			NTS	1 of 1

AMP 1471-B REV 31AMP000

552140