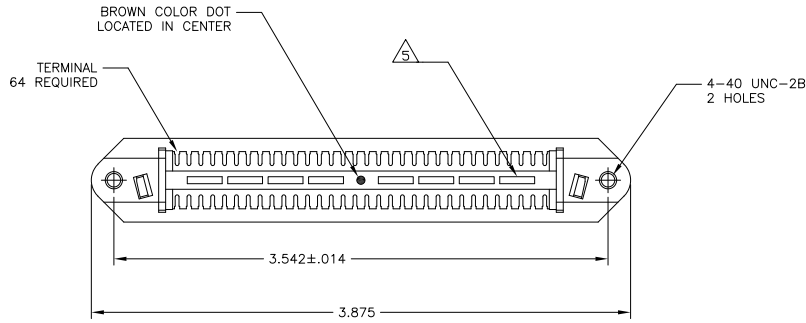
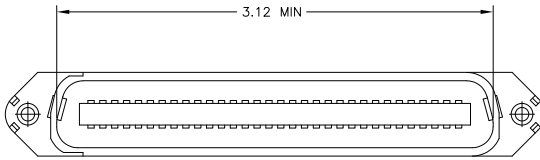
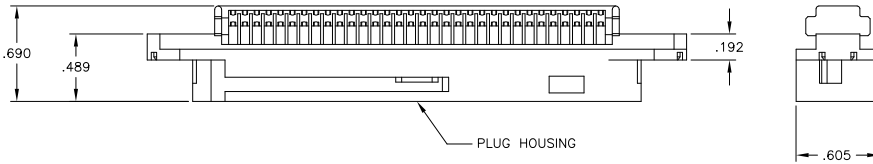


THIS DRAWING IS A CONTROLLED DOCUMENT. REF: 556409

USED ON \_\_\_\_\_



1. THE CONTACT SURFACES OF THE TERMINALS ARE COATED WITH LUBRICANT.
2. MATERIAL: HOUSING - POLYPHENYLENE OXIDE, BLACK.  
TERMINALS - PHOS BRONZE PLATED WITH EITHER .000030 MIN GOLD OR GOLD FLASH OVER PALLADIUM NICKEL .000030 TOTAL ON MATING SURFACE, ALL OVER .000050 MIN NICKEL UNDERPLATE.
3. ALL DIMENSIONS ARE MAXIMUM UNLESS OTHERWISE SPECIFIED.
4. WIRE SIZE: 22 AWG SOLID OR 22 AWG STRANDED COPPER CONDUCTORS. MAXIMUM INSULATION DIAMETER OF .036 IS ACCEPTABLE FOR MOST APPLICATIONS.
5. CORING MAY OR MAY NOT APPEAR AND IS AT THE DISCRETION OF TYCO ELECTRONICS.



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LOC  
GP  
DIST  
00

REV	DESCRIPTION	DATE	BY	APP
A	REDRAWN, REV PER ECO-09-020146	02OCT2009	CJV	PAR
P	LTR	REVISION RECORD	DATE	BY

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
INCHES	0 PLC	± .005	3
	1 PLC	± .002	3
	2 PLC	± .001	3
	3 PLC	± .0005	3
	4 PLC	± .0002	3
	5 PLC	± .0001	3
	6 PLC	± .00005	3
	7 PLC	± .00002	3
	8 PLC	± .00001	3
ANGLES	°		
SURFACE TEXTURE			

DW	J.C. SPIMBLE	14FEB1989	MATERIAL	HEAT TREAT
CHK	B. FOX	15FEB1989		
APVD	J. TRAMMEL	15FEB1989		
TIME	PLUG ASSEMBLY, 64 POS. F. SLOT. SCREW LOCK, CHAMP-LOCK			
SCALE	2:1	SIZE	A2	DRAWING NO.
				556409
SHEET	1	OF	1	REV
				A

556409-1  
PART NUMBER

Tyco Electronics Corporation  
Harrisburg, PA 17105-3608

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