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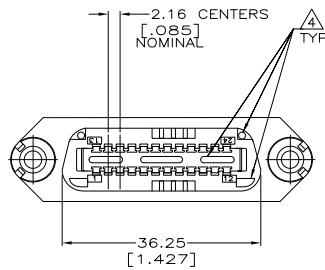
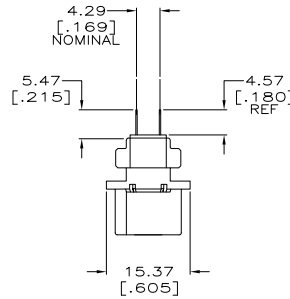
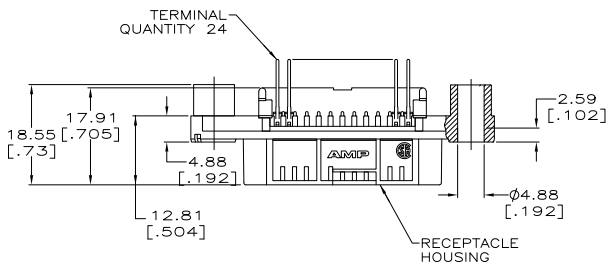
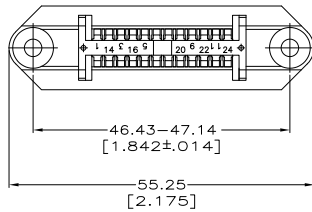
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LOC	DIST	REVISIONS		
GP	00	F	LWR	DATE
		L	REVISED PER ECO-08-007327	18APROB
				BM WM



- △ DIMENSIONS ARE MAXIMUM UNLESS OTHERWISE SPECIFIED.
2. THE CONTACT SURFACES OF THE TERMINALS ARE COATED WITH LUBRICANT.
- △ MATERIAL: HOUSING - THERMOPLASTIC, BLACK. TERMINAL - PHOSPHOR BRONZE PLATED WITH 0.76 μ m [.000030] MIN GOLD PLATE OR GOLD FLASH OVER PALLADIUM NICKEL PLATE, 0.76 μ m [.000030] MIN TOTAL ON MATING SURFACE, 3.05 μ m [.000120] MIN TIN-LEAD PLATE ON TAILS OVER 1.27 μ m [.000050] MIN NICKEL UNDERPLATE OVER ENTIRE TERMINAL.
- △ THIS FEATURE IS A CORED AREA AND IS OPTIONAL ON PART.

52224-1
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DRN	28JUL84	Tyco Electronics Corporation	
DIMENSIONS:		DR <td>S. SIMPSON</td> <td colspan="2">Harrisburg, PA 17105-3608</td>	S. SIMPSON	Harrisburg, PA 17105-3608	
mm [INCHES]		CHK	WHITT	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPD	R. FLAHERTY	RECEPTACLE ASSEMBLY, 24 POSITION, VERTICAL MOUNTING WITH STANDOFFS, CHAMP-LOK	
0 PLC ± .01		PRODUCT SPEC	02NOV84	RESTRICTED TO	
1 PLC ± .02		APPLICATION SPEC		SIZE	
2 PLC ± .03		WEIGHT		CASE CODE	
3 PLC ± .04		FINISH		DRAWING NO	
4. ANGLES ± .5°				A2 00779 C-52224	
MATERIAL				SCALE	
FINISH				2:1	
				SHEET	
				1 of 1	
				REV	
				L	
				CUSTOMER DRAWING	

AMP 1471-9 REV 31MMR2000

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