



© 1977 BY AMP INCORPORATED. ALL RIGHTS RESERVED. AMP PRODUCTS COVERED BY PATENTS AND/OR PATENTS PENDING.

REVISIONS		DATE	APPROVED
R	REV. PER E.C.N. OF 0378	5-26-67	
S	REV. DE-0301	7-5-69	
	9200-2117-94		

CAUTION: USE OF TIN PLATED TERMINALS IN CERTAIN ENVIRONMENTS MAY CAUSE NON-CONFORMANCE TO AMP PRODUCT SPECIFICATION 108-10015. (K)

- 203802-1 1. AS SHOWN:
 2. STRIP PART
 3. BODY - BRASS, .000030 AU/.00005 NI.
 1. SLEEVE, STAINLESS STEEL
 -2 1. SAME AS -1, EXCEPT:
 2. BODY, SELECTIVE .000030 AU/.00005 NI.
 -3 1. SAME AS -1, EXCEPT:
 2. LOOSE PIECE PART
 -4 1. SAME AS -2, EXCEPT:
 2. LOOSE PIECE PART
- OBsolete 1. AS -1, EXCEPT:
 2. BODY, TIN PLATED (K)
 -2 1. SAME AS -2, EXCEPT:
 2. LOOSE PIECE PART (K)

- 203802-7 **OBsolete** EXCEPT:
 1. SLEEVE, TIN PLATED .000015 GOLD OVER .000050 NICKEL.
 2. CUSTOMER PART NO. TO BE MARKED ON INNERMOST PACKAGE.
- 8 **OBsolete** EXCEPT:
 1. SAME AS -7 EXCEPT:
 2. REVERSE REELED FOR STANDARD APPLICATOR. (K)
- OBsolete 1. SAME AS -2 EXCEPT:
 2. REVERSE REELED FOR STANDARD APPLICATOR.
- OBsolete 1. SAME AS -3 EXCEPT:
 2. CUSTOMER PART NO. TO BE MARKED ON INNERMOST PACKAGE.
- OBsolete 1. SAME AS -1 EXCEPT:
 2. CUSTOMER PART NO. TO BE MARKED ON INNERMOST PACKAGE.

(UNLESS OTHERWISE SPECIFIED DIM. ARE IN INCHES. TOLERANCES ON DECIMALS ± .005 ANGLES ± °)		CONTRACT NO. DR 591		AMP AMP INCORPORATED HARRISBURG, PENNSYLVANIA	
MATERIAL SEE CALLOUT		CHK Miller 12-15-67 Miller 12-15-67		NAME CONTACT ASSY-SOCKET SIZE 20 (21-24 GA)	
FINISH SEE DRAWING NO.		DSGN APPD		SIZE B CODE IDENT NO. 00779 NUMBER 203502	
HEAT TREAT		OTHER APPD Miller 12-15-67		SCALE 1:1 WT CALC ACTUAL SHEET	

CUSTOMER DRAWING