

4

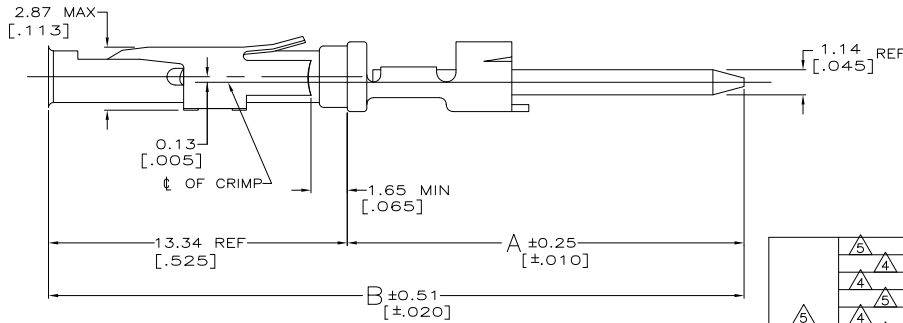
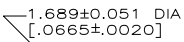
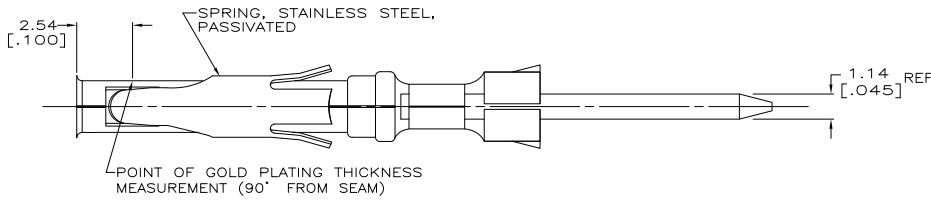
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LOC	DIST	REVISIONS				
FT	O	F	LR	DATE	BY	APPD
		AA2	REVISED PER ECO-05-16380	12/23/05	SS	GS
		AA3	REVISED PER ECO-09-020689	28AUG09	KK	AEQ



NOTES:

1. GOLD PLATING NEED NOT APPEAR ON INSULATION SUPPORT STABILIZER.

2. 2.54um [.000100] MIN TIN-LEAD PER 112-26-1 OVER 1.27um [.000050] MIN NICKEL PER 112-25-2.

3. 2.54um [.000100] MIN TIN-LEAD OVER 1.27um [.000050] MIN NICKEL.

4. 0.76um [.000030] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH A UNIFORM GRADIENT TO 0.25um [.000010] MIN GOLD PER MIL-G-45204 ON THE REMAINDER OVER 0.76um [.000030] MIN NICKEL PER QQ-N-290.

5. 2.54um [.000100] MIN TIN OVER 1.27um [.000050] MIN NICKEL.

6. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

REV	DESCRIPTION	DATE	BY	APPD	PART NUMBER
2	23.27 [.916]	36.60 [1.441]			2-66473-4
4	SPECIAL 21.59 [.850]	34.93 [1.375]			2-66473-3
4	SPECIAL 14.86 [.585]	28.19 [1.110]			2-66473-2
3	SPECIAL 13.72 [.540]	27.05 [1.065]			2-66473-1
1	17.81 [.701]	31.14 [1.226]			1-66473-9
3	29.74 [1.171]	43.08 [1.696]			2-66473-6
1	17.81 [.701]	31.14 [1.226]			1-66473-8
2	23.27 [.916]	36.60 [1.441]			1-66473-7
2	SPECIAL 14.86 [.585]	28.19 [1.110]			1-66473-5
1	SPECIAL 13.72 [.540]	27.05 [1.065]			1-66473-4
2	23.27 [.916]	36.60 [1.441]			1-66473-1
1	17.81 [.701]	31.14 [1.226]			1-66473-0
3	29.74 [1.171]	43.08 [1.696]			66473-9
1	17.81 [.701]	31.14 [1.226]			66473-7
3	29.74 [1.171]	43.08 [1.696]			66473-3
1	17.81 [.701]	31.14 [1.226]			66473-1

SUPERCEDED BY 1776003-2

THIS DRAWING IS A CONTROLLED DOCUMENT.		DATE: 06/02/04		Tyco Electronics Corporation	
DRAWN BY: D. HARDY		DATE: 06/17/04		Harrisburg, PA 17105-3608	
CHECKED BY: W. G. LENKER		DATE: 06/17/04		Tyco Electronics	
MATERIAL: BRASS PER ASTM B-36		FINISH (POST):		FINISH (BODY):	
NO. OF TERM: A		NO. OF TERM: B		PART NUMBER	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC:	
0 P.L.C. ± .01		1 P.L.C. ± .005		APPLICATION SPEC:	
2 P.L.C. ± .002		3 P.L.C. ± .001		WEIGHT:	
4 P.L.C. ± .0005		ANGLES: ± .5		SIZE: A2	
MATERIAL: BRASS PER ASTM B-36		FINISH:		ONE CODE: 00779	
FINISH:		FINISH:		DRAWING NO: C-66473	
FINISH:		FINISH:		RESTRICTED TO:	
FINISH:		FINISH:		SCALE: 8:1	
FINISH:		FINISH:		SHEET: 1 of 1	
FINISH:		FINISH:		REV: AA3	

AMP 1471-9 REV 31MM2000

66473

A

AA3