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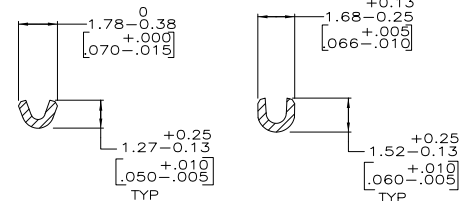
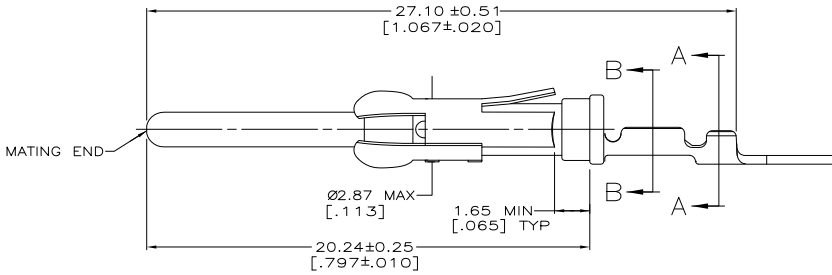
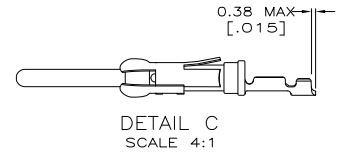
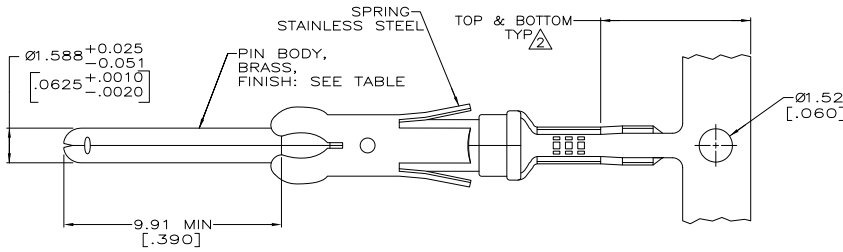
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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	MIN	APD
D		REV PER EDR 10-012675	13SEPT10	JR	SH



- △ 0.76µm [.000030] MIN PRECIOUS METAL PLATE ON MATING END FOR A LENGTH OF 5.08 [.200] MIN OVER 1.27µm [.000050] MIN NICKEL PLATE. GOLD FLASH ALL OVER. CONFORMS TO THE REQUIREMENTS OF TYCO ELECTRONICS PRODUCT SPEC 108-10042, BASED ON EIA/ECA-364-1000.01A (CONTROLLED ENVIRONMENT APPLICATIONS).
- △ GOLD PLATING NEED NOT APPEAR IN THIS AREA .
- 3. REELED FOR MINI-APPLICATOR.
- 4. WIRE RANGE 28-30 AWG.
INSULATION RANGE 3.81 [.015]-7.62 [.030] DIA.
- △ 0.76µm [.000030] MIN PRECIOUS METAL PLATE ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH A UNIFORM GRADIENT TO 0.25µm [.000010] ON REMAINDER, OVER 1.27µm [.000050] MIN NICKEL PLATE. GOLD FLASH ALL OVER. CONFORMS TO THE REQUIREMENTS OF TYCO ELECTRONICS PRODUCT SPEC 108-10042, BASED ON EIA/ECA-364-1000.01A (CONTROLLED ENVIRONMENT APPLICATIONS).
- △ 0.38µm [.000015] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH GOLD FLASH ON THE REMAINDER OVER 1.27µm [.000050] MIN NICKEL PER QQ-N-290.

PER DETAIL C		
-	△6	788085-4
-	△5	788085-3
-	△4	788085-2
-	△3	788085-1
LOOSE PIECE	FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DRN C. OBERMAN 21 NOV 96	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: MM (INCHES)		CHK S. STONE 22 NOV 96	APD G. STEINHAUER	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME 108-10042		
Ø PLG	± .005	PRODUCT SPEC 114-10004		
Ø PLG	± .010	APPLICATION SPEC		
Ø PLG	± 0.13 (.005)	SIZE CASE CODE DRAWING NO		
Ø PLG	± .005	HEIGHT		
Ø PLG	± .005	RESTRICTED TO		
Ø PLG	± .005	CUSTOMER DRAWING		
Ø PLG	± .005	SCALE 8:1 SHEET 1 of 1 REV D		