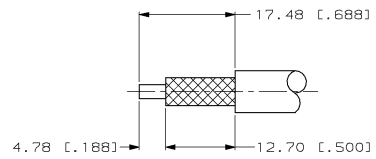
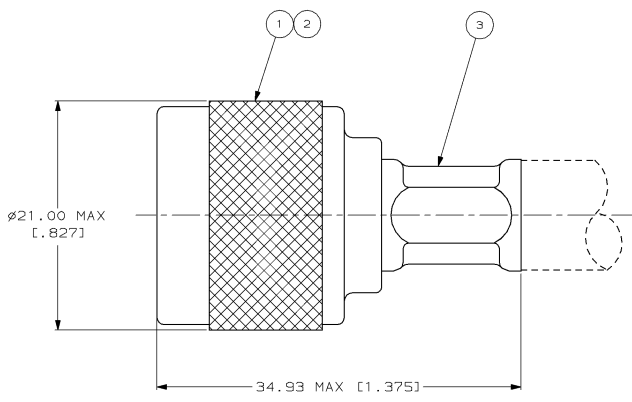


DRAWING MADE IN THIRD ANGLE PROJECTION
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LOC	Q1ST	P	F	ZONE	LTR	DESCRIPTION	DATE	APPD
AJ	16					O RELEASED PER 91-3357-018	4-11-91	MS
		✓	✓			A REVISED PER 0220-0667-94	9-22-94	JG
						B REVISED PER 0503-0361-97	6-18-97	JG

1. TOOLING INFORMATION:
 BRAID CRIMP: USE AMP PRO CRIMPER HAND TOOL 58434-1
 WITH DIE SET 58485-1, OR -2



RECOMMENDED STRIP LENGTH

BELDEN 9914	SOLDER CONTACT; BRAID=.429	2-221132-3	414116-2	1-51701-1	414113-1
FOR USE WITH:	HEX CRIMP HEIGHTS IN INCHES	③ FERRULE QTY=1	② CONTACT QTY=1	① PLUG ASSY QTY=1	PART NO

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON + 2 PLC DEC ± 0.41 [0.016] ANGLES ± -		DR M. SNEED 3-22-91	AMP Incorporated Harrisburg, PA 17105-3608	
MATERIAL	FINISH	CHK R. HENRY 4-19-91	NAME PLUG, HEX CRIMP, COMMERCIAL, SERIES N	
-	-	APPD R. HENRY 4-19-91	SIZE C 00779	DRAWING NO 414113
-	-	APPD M. SNEED 4-19-91	CASE CODE 00779	SHEET 1 OF 1
-	-	PRODUCT SPEC -	SCALE 4:1	
-	-	APPLICATION SPEC -		
-	-	WEIGHT -		

CUSTOMER DRAWING