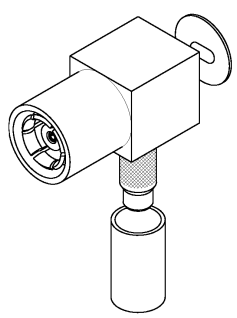
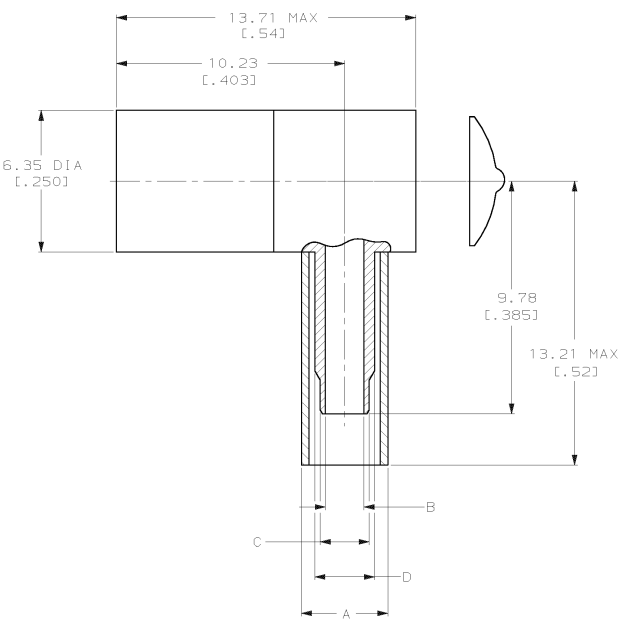
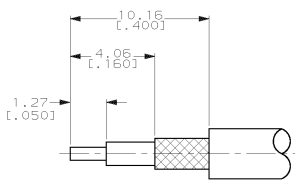


DRAWING MADE IN THIRD ANGLE PROJECTION
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LOG	DIST	P	F	ZONE	LTR	REVISIONS	DATE	APPD
AJ	16				J	REV PER 0020-0130-00	30MAY90	MO



ISOMETRIC VIEW



RECOMMENDED STRIP LENGTHS
SCALE NTS

- MATERIALS:
 BODY...BRASS PER QQ-B-626
 INNER AND OUTER CONTACTS...
 BERYLLIUM COPPER PER QQ-C-533
 DIELECTRIC...TEFLON PER LP-403
- FINISH:
 BODY AND OUTER CONTACTS...
 GOLD PER MIL-G-45204 OVER
 NICKEL PER QQ-N-290.
 CENTER CONTACT...GOLD PER MIL-G-45204
 AT INTERFACE AND AT SOLDER END; OVER
 NICKEL PER QQ-N-290
- FINISH:
 BODY...NICKEL PER QQ-N-290 OVER
 COPPER PER MIL-C-14550
 OUTER CONTACTS...GOLD PER MIL-G-45204
 OVER NICKEL PER QQ-N-290
 CENTER CONTACT...GOLD PER MIL-G-45204
 AT INTERFACE AND AT SOLDER END; OVER
 NICKEL PER QQ-N-290
- FINISH:
 BODY AND OUTER CONTACT...NICKEL
 PER QQ-N-290 OVER COPPER PER
 MIL-C-14550
 CENTER CONTACT...GOLD PER MIL-C-45204
 AT INTERFACE AND AT SOLDER END; OVER
 NICKEL PER QQ-N-290
- INTERFACE PER MIL-C-39012.
- SEE I.S. SHEET 2987-9

SUP5D BY 414002-4	C	58483-1	.151	HX4-1637	2.64 [0.104]	2.16 [0.085]	1.70 [0.067]	4.54 [0.179]	△	RG 174,188,316 (ALL DBL SHIELDED)	1-414002-0
	A	58483-1	.105	HX4-1637	1.98 [0.076]	1.37 [0.053]	0.96 [0.040]	3.86 [0.152]	△	RG 178,196	414002-9
	A	58483-1	.105	HX4-1637	1.98 [0.076]	1.37 [0.053]	0.96 [0.040]	3.86 [0.152]	△	RG 178,196	414002-8
SUP5D BY 414002-8	A	58483-1	.105	HX4-1637	1.98 [0.076]	1.37 [0.053]	0.96 [0.040]	3.86 [0.152]	△	RG 178,196	414002-7
	C	58483-1	.151	HX4-1637	2.64 [0.104]	2.16 [0.085]	1.70 [0.067]	4.54 [0.179]	△	RG 174,188,316 (ALL DBL SHIELDED)	414002-6
SUP5D BY 414363-6	B	58483-1	.128	HX4-1637	2.64 [0.104]	2.16 [0.085]	1.70 [0.067]	3.86 [0.152]	△	RG 174,188,316	414002-5
	C	58483-1	.151	HX4-1637	2.64 [0.104]	2.16 [0.085]	1.70 [0.067]	4.54 [0.179]	△	RG 174,188,316 (ALL DBL SHIELDED)	414002-4
	B	58483-1	.128	HX4-1637	2.64 [0.104]	2.16 [0.085]	1.70 [0.067]	3.86 [0.152]	△	RG 174,188,316	414002-3
	C	58483-1	.151	HX4-1637	2.64 [0.104]	2.16 [0.085]	1.70 [0.067]	4.54 [0.179]	△	RG 174,188,316 (ALL DBL SHIELDED)	414002-2
	B	58483-1	.128	HX4-1637	2.64 [0.104]	2.16 [0.085]	1.70 [0.067]	3.86 [0.152]	△	RG 174,188,316	414002-1

POSITION LETTER	AMP DIE SET	HEX SIZE	DANIELS DIE SET	D DIA	C DIA	B DIA	A DIA	NOTES	CABLE	PART NO
	AMP PRO-CRIMPER FOR BRAID CRIMP		M 22520/5-01 FOR BRAID CRIMP							

TOOLING INFORMATION

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN MM (INCHES) TOLERANCES ON:		DR	11/8/90	AMP AMP Incorporated Harrisburg, PA 17105-3608	
2 PL C DEC ± 0.25 (.010)		CHK	11/8/90	PART NO	
3 PL C DEC ± 0.130 (.005)		J. McLEOD	J. McLEOD		
ANGLES ± 1°		APPD	11/9/90	PLUG, RTANG CRIMP, HEX CRIMP, SMB	
MATERIAL		K. HEILIG	1/28/91		
SEE NOTES		PRODUCT SPEC		SIZE CAGE CODE DRAWING NO	
FINISH		APPLICATION SPEC		00779 414002	
SEE NOTES		WEIGHT		SCALE 8:1 SHEET 1 OF 1	

