



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
02 ₀	REVISED	4-11-95	AD

NOTES:
 1. CAPTURED CENTER CONTACT
 2. .015 MINIMUM RADIAL FLOAT.

COMPONENT	MATERIAL	FINISH
HOUSING WASHER SLEEVE CLAMP NUT	STAINLESS STEEL PER ASTM-A484 AND ASTM-A562, TYPE 303	PASSIVATE PER ASTM-A380
DIELECTRIC	TFE FLUOROCARBON PER ASTM-D-1457	N/A
CENTER CONTACT CONTACT FINGERS	BERYLLIUM COPPER PER ASTM B 196, ALLOY C17300, CONDITION H	GOLD PLATE PER MIL-G-45204
SPRING	STAINLESS STEEL	PASSIVATE PER ASTM-A380
RETAINING RING	CARBON SPRING TEMPER	NICKEL PLATE PER QQ-N-290
GASKET	SILICONE RUBBER PER ZZ-R-765	N/A
SHRINK TUBING	HEAT SHRINKABLE POLYOLEFIN COMPOUND MIL-I-23053/4	N/A
FERRULE	COPPER OR BRASS ALLOY ROCKWELL F65 MAXIMUM	GOLD PLATE PER MIL-G-45204

RECOMMENDED MOUNTING PATTERN

DESIGNED FOR USE WITH RD-316/U DOUBLE BRAID
CABLE ENTRY DIAMETER MINIMUM
CONTACT .021
DIELECTRIC .022
SLEEVE .061
FERRULE .137

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE ON	DRAWN BY <i>AD</i> DATE 1/22/93	AMP Incorporated 140 Fourth Avenue Waltham, MA 02451-7599
FRAC. DEC. ANGLES + .004 +.005 + °	CHECKED BY	
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USE ASSY PROCEDURE	408-04749 NO. A.P. (90-047)	TITLE RIGHT ANGLE FLOAT MOUNT CABLE PLUG CRIMP ATTACHMENT
	SIZE B	CODE IDENT NO. 26805
		9041-5002-02
		REV 02 ₀
	SCALE 3 : 1	SHEET 1 OF 1

CUSTOMER DRAWING AMP PART # 1086547-1 SHEET 1 OF 1 REV A