



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
01	1	UPDATED PER ECN 88-0679	5/11/88 LROSS 5/16/88
02	0	MAJOR REDESIGN. CABLE ENTRY DIA .028 WAS .027, .062 WAS .065 & AP WAS 51-024 PER ECN 90-0400-1	KCM 9/7/89 1-15-90
02	1	.625 REF WAS .625, .500 REF WAS .500, .384±.010 WAS .384 PER ECN 90-0416	LROSS 5/3/90 BB 5/3/90

COMPONENT	MATERIAL	FINISH
HOUSING SLEEVE CAP	BRASS PER QQ-B-626 COMP. 360	GOLD PLATE PER MIL-G-45204 OVER COPPER PLATE PER MIL-C-14550
DIELECTRIC	TFE FLUOROCARBON PER ASTM-D-1457, MIL-P-19468, AND FED. SPEC L-P-403	N/A
CENTER CONTACT	BERYLLIUM COPPER PER ASTM B196, ALLOY 173	GOLD PLATE PER MIL-G-45204 OVER COPPER PLATE PER MIL-C-14550
RETAINING RING	BERYLLIUM COPPER PER ASTM B196	GOLD PLATE PER MIL-G-45204 OVER COPPER PLATE PER MIL-C-14550
FERRULE	SOFT COPPER ALLOY	GOLD PLATE PER MIL-G-45204 OVER COPPER PLATE PER MIL-C-14550

CABLE ENTRY DIAMETER MINIMUM	
HOUSING	.062
CONTACT	.028
FERRULE	.125

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE ON
 FRAC. DEC. ANGLES
 ± 1/64 ±.005 ± .1°
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DRAWN BY PJP 3/13/88
 CHECKED BY
 APP'D BY DK 12/23/76
 USE ASSY PROCEDURE
 408-04733
 NO. AP. (51-044)

AMP Incorporated
 140 Fourth Avenue
 Waltham, MA 02451-7599

AMP

TITLE SMB RIGHT ANGLE CABLE PLUG CRIMP ATTACHMENT

SIZE B	CODE IDENT NO. 26805	5137-5010-09	REV 02
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SCALE 6:1 SHEET 1 OF 1

- NOTES:
 1. DESIGNED FOR USE WITH RG174, RG188/U AND RG316/U CABLE
 2. CAPTURED CENTER CONTACT