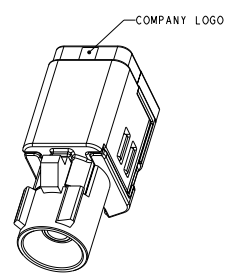
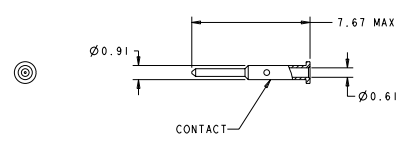
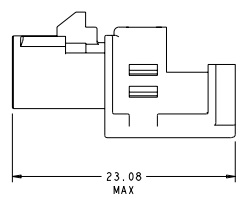
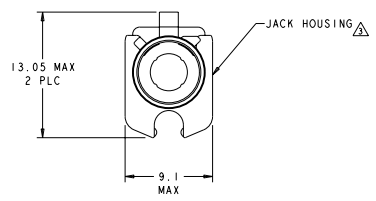
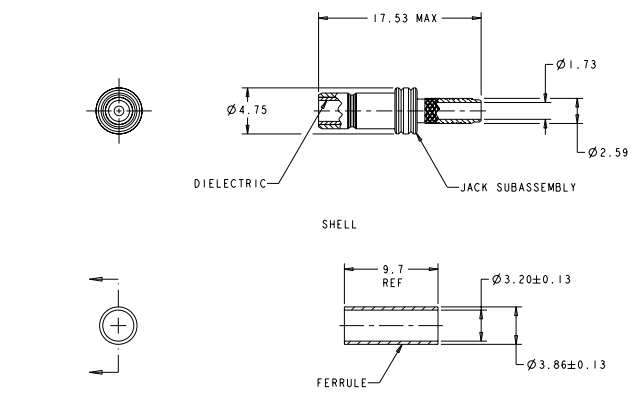
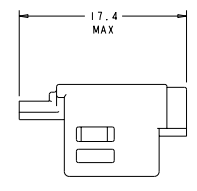
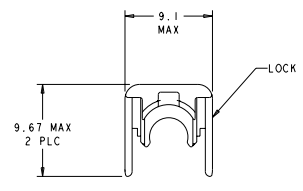
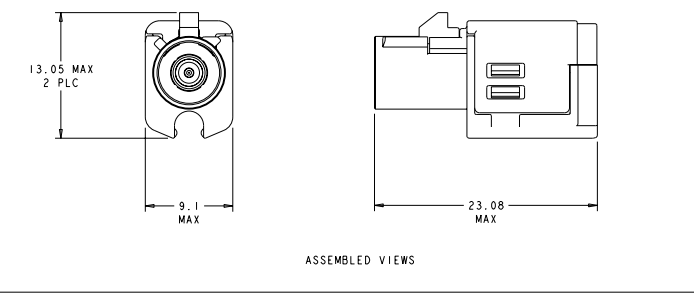
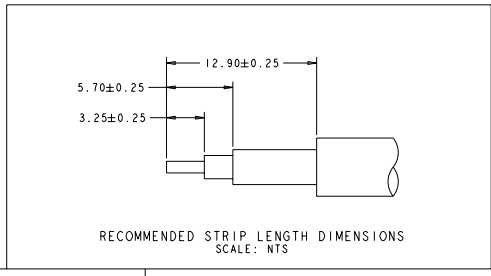


DATE SUBMITTED TO MANUFACTURE: 08/20/2008  
 REVISIONS FOR PUBLICATION: 00  
 BY: TYCO ELECTRONICS CORPORATION, ALL RIGHTS RESERVED

REVISED		REVISIONS			
REV	DATE	DESCRIPTION	BY	CHK	APP
G	10/13/16	REVISED PER ECO-10-013416	DRUMMOND	DLD	LLV
H	02/28/04	REVISED PER ECO-10-024804	DRUMMOND	DLD	LLV



- △ HOUSING: POLYESTER PBT. COLOR: SEE TABLE.
- LOCK: POLYESTER PBT, NATURAL.
- JACK SUBASSEMBLY:
  - SHELL - ZINC.
  - DIELECTRIC - POLYTETRAFLUORETHYLENE.
  - CONTACT: BRASS.
  - FERRULE: COPPER.
- △ JACK SUBASSEMBLY:
  - SHELL - 2.0µm MIN TIN-LEAD OVER 1.52µm MIN NICKEL OVER COPPER FLASH.
  - CONTACT: 0.89µm MIN GOLD OVER 1.27µm MIN NICKEL.
  - FERRULE: 2.54µm MIN TIN-LEAD.
- △ MOTOR VEHICLES - RADIO FREQUENCY (MVRF) INTERFACE DIMENSIONS AND ELECTRICAL REQUIREMENTS.
- 4. CRIMP CONTACT USING MIL HAND TOOL M22520/2-01 WITH DANIELS POSITIONER K1041. SET AT POSITION NUMBER 4 PER TYCO ELECTRONICS SPECIFICATION 408-8426.
- 5. CRIMP CABLE BRAID USING MIL HAND TOOL M22520/5-01 WITH DANIELS DIE SET Y1637 (1.128 INCH HEX) OR USE AMP PRO-CRIMPER 11 WITH DIE SET NUMBER 58483-1 PER TYCO ELECTRONICS SPECIFICATION 408-8426.
- 6. JACK SUBASSEMBLY WILL ACCEPT RG-174 AND RG-316 WIRE.



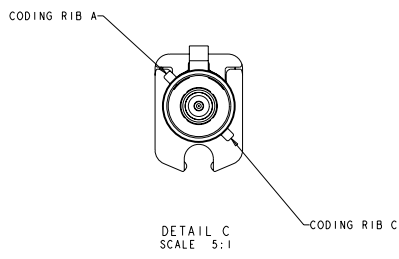
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DATE DRAWING TO BE PUBLISHED: RECEIVED FOR PUBLICATION: 24

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REV. NO.		REVISIONS			
FX	00	DATE	DESCRIPTION	BY	CHK
			SEE SHEET 1		



DATE: 13 JUL 2005 BY: J. HALL CHECKED: 14 JUL 2005 BY: J. HALL TITLE: 100-2054 APPLICATION: 001		Title Electronics Harrisburg, PA 17105-3600	
UNASSEMBLED JACK KIT, WITH CABLE CLIP, SMB		PART NUMBER: 100-2054 REV: A SCALE: 2:1 SHEET: 2 OF 2	
CUSTOMER DRAWING		©=638831	