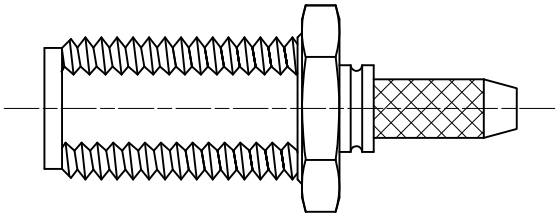
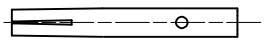
APPLICATION SPECIFICATION

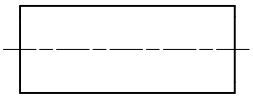
LANGUAGE
ENGLISH



SMA JACK

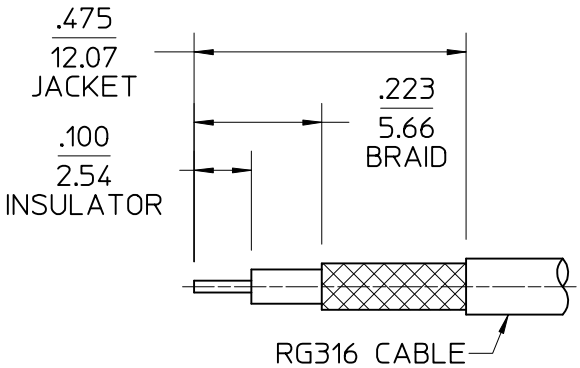


CONTACT

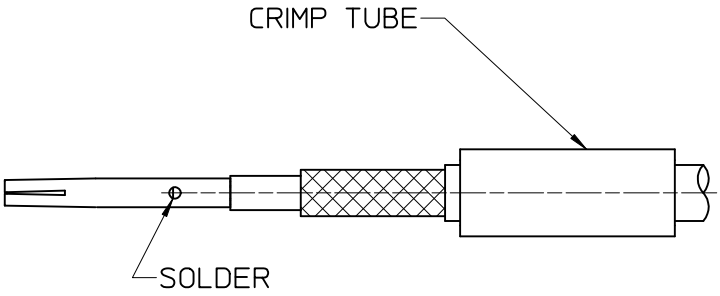


CRIMP TUBE

SHRINK TUBE



1. STRIP CABLE TO DIMENSIONS SHOWN
   DO NOT NICK CENTER CONDUCTOR
   OR BRAID



2. SLIP CENTER CONTACT OVER CENTER
   CONDUCTOR OF CABLE AND SOLDER AS
   SHOWN.

REV	1	1	2	2	3	3
SHT	1	2	1	2	1	2

REVISE ON PC ONLY

REV	DESCRIPTION
3	Assembly Instructions 89675-1640 per ECN URF-xxxx

TITLE: CABLE ASSEMBLY INSTRUCTIONS FOR SMA JACK CA-SMA

THIS DOCUMENT CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

DESIGN CONTROL	STATUS	WRITTEN BY:	CHECKED BY:	APPROVED BY:	DATE: YR/MO/DAY
URF		TEF	SSS	GMH	12/20/01

DOCUMENT NO.		FILE NAME:	SHT NO.
ES-89675-164		ES-89675-164	1 OF 2

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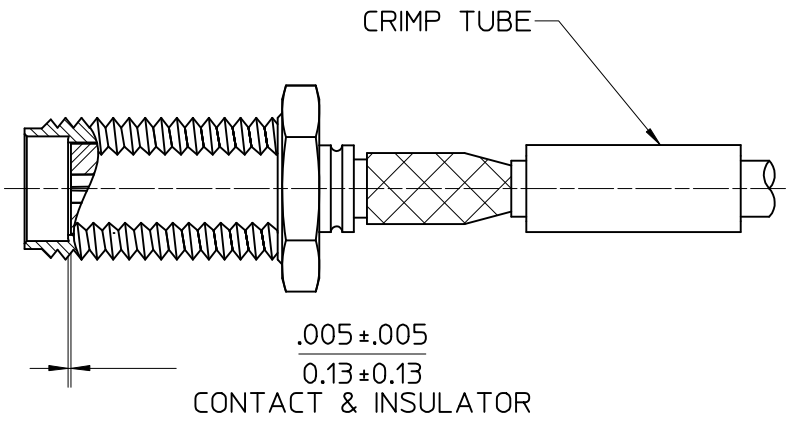
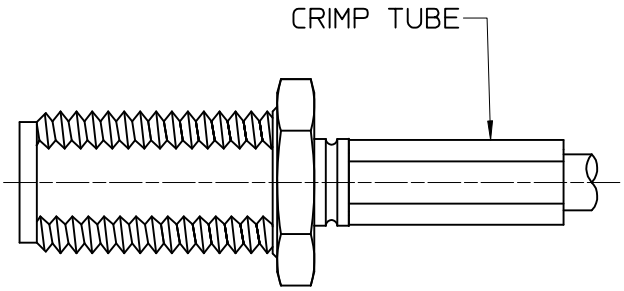
APPLICATION SPECIFICATION

LANGUAGE: ENGLISH

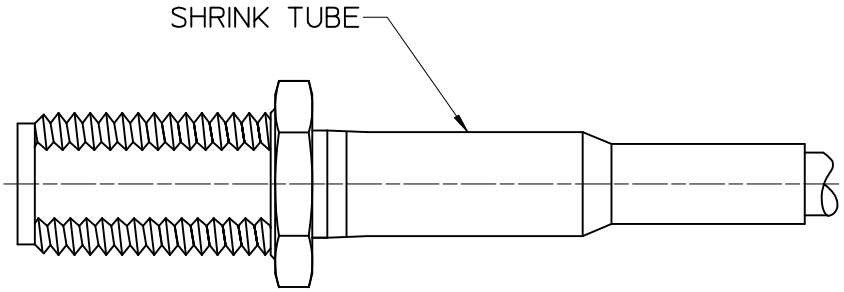


3. FLARE BRAID AND INSERT CABLE INTO CONNECTOR TO DIMENSION SHOWN.



4. SLIP CRIMP TUBE OVER BRAID UNTIL BOTTOMS ON CONNECTOR BODY.

CRIMP USING .128 HEX. DIE



5. SLIP SHRINK TUBE OVER CONNECTOR UNTIL IT BOTTOMS BEHIND THE FLANGE AS SHOWN. APPLY HEAT.

REVISE ON PC ONLY		TITLE: CABLE ASSEMBLY INSTRUCTIONS FOR SMA JACK CA-SMA			
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