

4

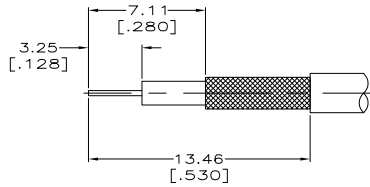
3

2

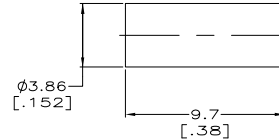
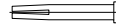
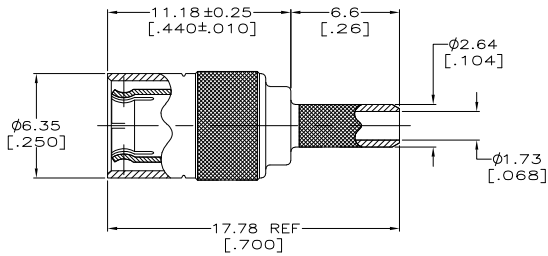
1

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LOC	DIST	REVISIONS		
F	LNK	DESCRIPTION	DATE	BY
AJ	16	A	REVISED PER 0514-0150-05	10OCT2005/REH/JGH



RECOMMENDED STRIP LENGTHS



- ⚠ MATERIALS:  
 BODY: ZINC PER ASTM-B-86.  
 OUTER CONTACT: BERYLLIUM COPPER PER ASTM-B-194.  
 CENTER CONTACT: BERYLLIUM COPPER PER ASTM-B-196.  
 DIELECTRIC: TEFLON PER ASTM-D-1710.
- ⚠ FINISHES:  
 BODY: NICKEL PER QQ-N-290.  
 OUTER CONTACT: GOLD PER ASTM-B-488.  
 CENTER CONTACT: GOLD PER ASTM-B-488.
- ⚠ FINISHES:  
 BODY: NICKEL PER QQ-N-290.  
 OUTER CONTACT: NICKEL PER QQ-N-290.  
 CENTER CONTACT: GOLD PER ASTM-B-488.
- ⚠ TOOLING INFORMATION:  
 CONTACT CRIMP: HAND TOOL M-22520/2-01 WITH DANIELS POSITIONER #K699, USE WITH SELECTOR #4.  
 BRAID CRIMP: HAND TOOL M-22520/5-01 WITH DANIELS DIE SET #HX4-1637 (.128 HEX) OR AMP PRO-CRIMPER WITH DIE SET #58483-1, USE POSITION LETTER B.
- 5. SEE INSTRUCTION SHEET 408-2987-12.
- ⚠ TOOLING INFORMATION:  
 CONTACT CRIMP: HAND TOOL M-22520/2-01 WITH DANIELS POSITIONER #K699, USE WITH SELECTOR #4.  
 BRAID CRIMP: HAND TOOL M-22520/2-01 WITH DANIELS DIE SET #HX4-1637 (.151 HEX) OR AMP PRO-CRIMPER WITH DIE SET #58483-1, USE POSITION LETTER C.
- ⚠ FOR USE WITH RG 179/U CABLE.
- ⚠ FOR USE WITH RD 179/U (DOUBLE-BRAIDED) CABLE.

⚠	⚠	⚠	5415487-3
⚠	⚠	⚠	5415487-2
⚠	⚠	⚠	5415487-1
CABLE	TOOLING	FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		REV	DATE	Tyco Electronics Corporation	
DIMENSIONS: mm [INCHES]		J. HAVENER	01APR2005	Harrisburg, PA 17105-3608	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		J. HAVENER	01APR2005	NAME	
0 PLG	±	J. HAVENER	01APR2005	CABLE PLUG	
1 PLG	± 0.3 [p1]	PRODUCT SPEC			
2 PLG	± 0.15 [p200]	APPLICATION SPEC			
3 PLG	±	SIZE			
4 PLG	±	CAGE CODE			
ANGLES	±	DRAWING NO			
FINISH	±	RESTRICTED TO			
MATERIAL		WEIGHT		SCALE	
⚠		-		A2 00779 C-5415487	
⚠		⚠		CUSTOMER DRAWING	
		SCALE		SHEET	
		6:1		1 of 1	
				REV A	

AMP 1471-9 REV 31MAR2000

5415487

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