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THIS DRAWING IS UNPUBLISHED.

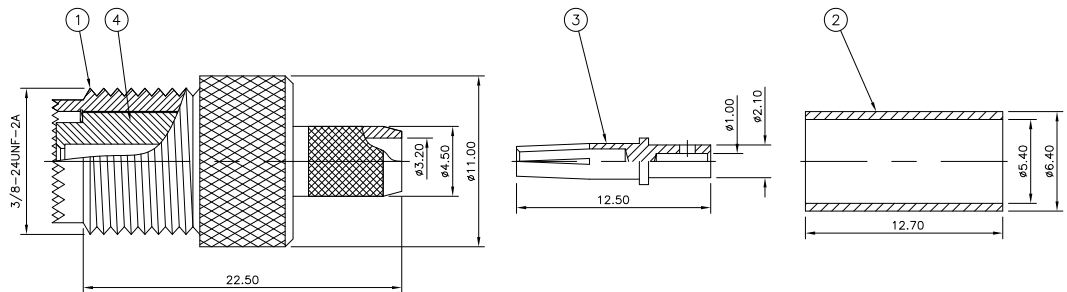
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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	C	REVISED PER ECO-09-003420	19FEB09	ANS	BOB

NOTES

- 1 SINGLE PACK IN ACCORDANCE WITH AMP SPEC 107-3275
- 2 100 PER BOX ACCORDANCE WITH AMP SPEC 107-3275
- 3 NICKEL PLATING
- 4 GOLD PLATING
5. FOR TECHNICAL DATA REFER TO YOUR LOCAL TYCO ELECTRONICS SALES OFFICE
6. ALL DIMENSIONS ARE NOMINAL FOR REFERENCE ONLY UNLESS OTHERWISE STATED



QTY	DESCRIPTION	MATERIAL	FINISH	ITEM
1	INSULATOR	POM		4
1	CONTACT	BRASS		3
1	FERRULE	ZINC ALLOY		2
1	BODY	BRASS		1
5--15--0	MATERIAL			

QUANTITY PER ASSY

PARTS LIST

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN ANSON MA 14FEB09	Tyco Electronics Corporation Kunshan, Jiangsu, PRC 215312	
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHK RITA ZUO 14FEB09	APVD BOB ZHAO 14FEB09	NAME
0 PLC ± -	1 PLC ± 0.3	PRODUCT SPEC 108-112000		
2 PLC ± 0.2	3 PLC ± -	APPLICATION SPEC SEE SHEET 2		
4 PLC ± -	ANGLES ± -	WEIGHT	SIZE A3	CAGE CODE 00779
MATERIAL SEE TABLE	FINISH SEE TABLE	DRAWING NO 1814819	RESTRICTED TO	
CUSTOMER DRAWING		SCALE NTS	SHEET 1 OF 2	REV C

AMP 1471-9 REV 31MAR2000

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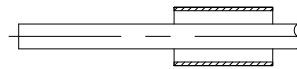
1

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						-		SEE SHEET 1	-	-	-

ASSEMBLY INSTRUCTION
RG58C/U, 141A/U, URM43, 76, KX15

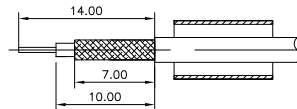
STEP 1

1. SLIDE METAL CRIMP FERRULE OVER CABLE



STEP 2

1. STRIP CABLE TO DIMENSIONS AS SHOWN

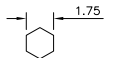


STEP 3

1. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC.
2. CRIMP USING TOOL AS NOTES ON PAGE 1.

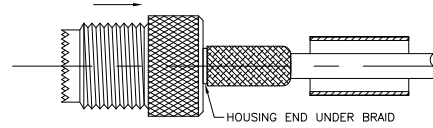


RECOMMENDED CENTRE CONTACT
A/F HEX



STEP 4

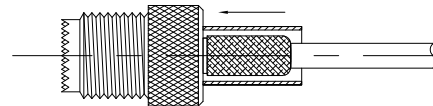
1. PRESS SUB-ASSEMBLY INTO BODY, UNTIL CONTACT IS FULLY LOCATED BY AN AUDIBLE CLICK.
2. ENSURE THAT KNURLED HOUSING INSERTS BETWEEN THE DIELECTRIC AND CABLE BRAID.



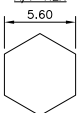
HOUSING END UNDER BRAID

STEP 5

1. SLIDE CRIMP FERRULE ALONG THE CABLE UNTIL IT BUTTS AGAINST THE HOUSING BODY.
2. CRIMP USING TOOL AS NOTED ON PAGE 1.
3. CRIMP DIMENSION AS SHOWN.



RECOMMENDED CRIMP SLEEVE
A/F HEX



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	14FEB09	Tyco Electronics Corporation Kunshan, Jiangsu, PRC 215312
		CHK	14FEB09	
DIMENSIONS: mm		APVD	14FEB09	NAME M-UHF STR JK HEX RG58C/U, 141A/U, URM43, 76, KX15
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± .1 1 PLC ± .1 2 PLC ± .1 3 PLC ± .1 4 PLC ± .1 ANGLES ± .1		RITA ZUO BOB ZHAO PRODUCT SPEC 108-112000 APPLICATION SPEC SHEET 2		
MATERIAL	SEE TABLE	FINISH	SEE TABLE	RESTRICTED TO
		SIZE	A3	
		CAGE CODE	00779	
		DRAWING NO	1814819	
		WEIGHT	-	
		CUSTOMER DRAWING		
		SCALE	NTS	
		SHEET	2	
		OF	2	
		REV	C	