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Microwave Coaxial Connectors





Innovator in Electronics

Murata Manufacturing Co., Ltd.

Cat.No.O30E-8

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for EU RoHS Compliant

- · All the products on this catalog are complied with EU RoHS.
- EU RoHS is "the European Directive 2002/95/EC on the Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment".
- For more details, please refer to our website 'Murata's Approach for EU RoHS' (http://www.murata.com/info/rohs.html).



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Coaxial Conne	ctors (Chip Type Receptacle)			
(Part Number)	MM 7329 -27 00 R A1			
Product ID		Package	Product I	D
Product ID		Code	e	Package Product ID
ММ	Microwave Coaxial Connectors	В		Bulk
	(Chip Type Receptacle)	R		Reel
2 Series		6Package	e Detail	
Code	Series	Code	e	Package Detail
4829	HSC Type	A1	FS	C, SWD, GSC Type 1000pcs. /Reel (ø178
7329	FSC Type	A4		HSC Type, 4000pcs. /Reel (ø178mm)
8130	SWF Type	B0		HSC Type, 10000pcs. /Reel (ø330mm)
8430	SWD Type	B3		SWD Type, 3000pcs. /Reel (ø330mm)
9329	GSC Type	B4		FSC Type, 4000pcs. /Reel (ø330mm)
	••	B5		GSC Type, 5000pcs. /Reel (ø330mm)
3Individual Spec	ification Code (1)	B8		SWF Type, 8000pcs. /Reel (ø330mm)
Code	Individual Specification Code (1)			
-26	Switch Connector SMD Type			
-27	Connector SMD Type			
Andividual Spec	ification Code (2)			
Code	Individual Specification Code (2)			
	•			
00 Coaxial Conne	Serial			
Coaxial Conne	ctors (with Cable)	Connect	or (2)	
Coaxial Conne (Part Number)	ctors (with Cable)	Connect		Connector (2)
Coaxial Conne (Part Number) DProduct ID	ctors (with Cable)	Code FG	e	FSC Type for 76 Cable
Coaxial Conne (Part Number) Product ID Product ID MX	ctors (with Cable) MX FG 76	Code FG FK	e	FSC Type for 76 Cable FSC Type for 81 Cable
Coaxial Conne (Part Number) Product ID Product ID MX @Connector (1)	ctors (with Cable) MX FG 76 Q Q Q Q G G Coaxial Connectors (with Cable)	Code FG FK HP	e	FSC Type for 76 Cable FSC Type for 81 Cable HSC Type
Coaxial Conne (Part Number) Product ID Product ID MX Connector (1) Code	Ctors (with Cable) MX FG 76 Q Q Q Q Q G G Coaxial Connectors (with Cable) Connector (1)	Code FG FK HP TK	e	FSC Type for 76 Cable FSC Type for 81 Cable HSC Type GSC Type
Coaxial Conner (Part Number) Product ID Product ID MX 2Connector (1) Code FG	MX FG 76	Code FG FK HP	e	FSC Type for 76 Cable FSC Type for 81 Cable HSC Type
Coaxial Conne (Part Number) Product ID Product ID MX 2Connector (1) Code FG FK	MX FG 76	Code FG FK HP TK XX	e	FSC Type for 76 Cable FSC Type for 81 Cable HSC Type GSC Type
Coaxial Conne (Part Number) Product ID Product ID MX Connector (1) Code FG FK HP	MX FG 76	Code FG FK HP TK XX	e	FSC Type for 76 Cable FSC Type for 81 Cable HSC Type GSC Type None Connector
Coaxial Conne (Part Number) Product ID Product ID MX 2Connector (1) Code FG FK	MX FG 76	Code FG FK HP TK XX	e by four fig	FSC Type for 76 Cable FSC Type for 81 Cable HSC Type GSC Type None Connector
Coaxial Conne (Part Number) Product ID MX Connector (1) Code FG FK HP TK	MX FG 76	Code FG FK HP TK XX GLength Expressed figures are	e by four fig	FSC Type for 76 Cable FSC Type for 81 Cable HSC Type GSC Type None Connector
Coaxial Conne (Part Number) Product ID Product ID MX Connector (1) Code FG FK HP	MX FG 76	Code FG FK HP TK XX GLength Expressed figures are	e by four fig	FSC Type for 76 Cable FSC Type for 81 Cable HSC Type GSC Type None Connector gures. The unit is mm. From first to third t, and the fourth figure expresses the nur
Coaxial Conne (Part Number) Product ID Product ID MX 2Connector (1) Code FG FK HP TK 3Cable	MX FG 76	Code FG FK HP TK XX GLength Expressed figures are of zeros wh	by four fig significan	FSC Type for 76 Cable FSC Type for 81 Cable HSC Type GSC Type None Connector gures. The unit is mm. From first to third t, and the fourth figure expresses the nur t the three figures.
Coaxial Conne (Part Number) Product ID Product ID MX 2Connector (1) Code FG FK HP TK 8Cable Code	MX FG 76 76 76 76 76 76 76 Coaxial Connectors (with Cable) Connector (1) FSC Type for 76 Cable FSC Type for 81 Cable HSC Type GSC Type Cable	Code FG FK HP TK XX GLength Expressed figures are of zeros wh	by four fig significan hich follow	FSC Type for 76 Cable FSC Type for 81 Cable HSC Type GSC Type None Connector gures. The unit is mm. From first to third t, and the fourth figure expresses the nur t the three figures.
Coaxial Conne (Part Number) Product ID MX 2Connector (1) Code FG FK HP TK 3Cable Code 32	Connectors (with Cable) MX FG 76 76 76 76 76 76 76 76 76 76 76 76 76 76 76 76 76 76 76 77 78 79 70	Code FG FK HP TK XX ©Length Expressed figures are of zeros with Ex.)	by four fig significan hich follow Code 5000 1001	FSC Type for 76 Cable FSC Type for 81 Cable HSC Type GSC Type None Connector gures. The unit is mm. From first to third t, and the fourth figure expresses the num Length 500 x 10 ⁰ 1000mm = 100 x 10 ¹
Coaxial Conne (Part Number) Product ID MX Connector (1) Code FG FK HP TK SCable Code 32 76	Connectors (with Cable) MX FG 76 70	Code FG FK HP TK XX GLength Expressed figures are of zeros wh	by four fig significan hich follow Code 5000 1001	FSC Type for 76 Cable FSC Type for 81 Cable HSC Type GSC Type None Connector gures. The unit is mm. From first to third t, and the fourth figure expresses the num Length 500mm = 500 x 10 ⁰ 1000mm = 100 x 10 ¹

Ex.)	Code	Length
	5000	500mm = 500 x 10 ⁰
	1001	1000mm = 100 x 10 ¹

Microwave Coaxial Connectors



1

Microwave Coaxial Connectors with Switch SWF Type

- Features
- 1. The coaxial connector with switch is very useful for characteristic measurement Cellular phone and microwave circuit.
- 2. It is possible to switch the line connection and disconnection easily by special probe.
- 3. Small size, low profile, size 2.5x2.5x1.4mm (LxWxH)
- 4. Excellent characteristics, low IL 0.2dB max. V.S.W.R. 1.3 max. Isolation 15dB min. (DC to 6GHz)
- 5. Surface mountable and reflow solderable
- 6. Tape package available

Applications

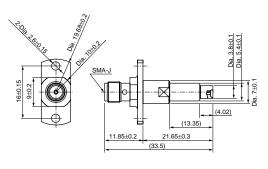
Cellular phone, W-LAN, Other wireless and measurement equipment

Part Number		Contact Resistance (max.) (ohm)	Voltage	Insulation Resistance (M ohm)	Durability (cycles)	Frequency Rating	Temperature Range (degree C)	VSWR	Insertion Loss (On) (dB)	Isolation (Off) (dB)	Inner Electrode (C)	Inner Electrode (R) (material)	Outer Electrode (material)
MM8130-2600	250	0.07	300 (AC)	500	100	to 6GHz	-40 to +85	1.2 max. (DC to 3GHz)	0.1 max. (DC to 3GHz)		Stainless Steel Gold plated	Stainless Steel Gold plated	Copper Alloy Gold plated

Impedance: 50ohm

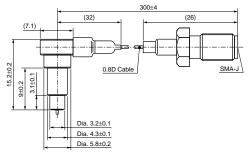
Measurement Probe Dimensions





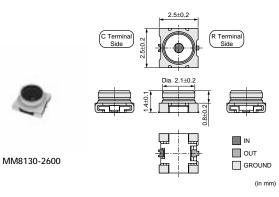
(in mm)

MXHS83QE3000



(in mm)

Continued on the following page. \square



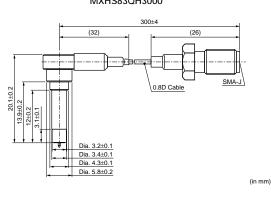


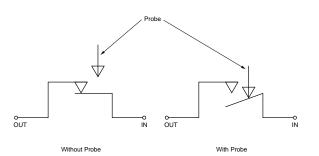
■ Structure

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1

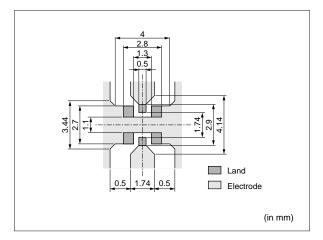
■ Measurement Probe Dimensions MXHS83QH3000



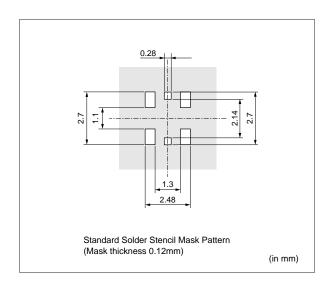


Standard Land Dimensions

- 1. Standard Pattern Dimensions
- I/O pattern should be designed to match 50 ohm impedance circuit.
- Typical PCB material is glass epoxy (εr=4.8). Thickness is 1.0mm.
- The solder resist should be printed except for the land pattern on the PCB.



2. Standard Solder Stencil Mask Pattern Follow standard solder stencil mask pattern to avoid the possibility of solder being trapped under connector.







07.9.3

1

■ Notice (Storage and Operating Condition)

- 1. Environment Conditions
- (1) This product is designed for use in electrical equipment in the environment (temperature, humidity, atmospheric pressure, etc.) specified in this approval drawing. It may not be used in the following environments or under the following conditions:
 - (a) Ambient air containing corrosive gas (Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxide gas, etc.)
 - (b) Ambient air containing volatile or combustible gas
 - (c) In liquid (water, oil, chemical solution, organic solvents, etc.)
 - (d) In environments with a high concentration of airborne particles
 - (e) In direct sunlight
 - (f) Dusty conditions
 - (g) In freezing
 - (h) Other environments similar to the above conditions
- (2) Contact the manufacturer before using the product in any of the above environments or under any of the above conditions.

2. Storage

Store in manufacturer's package or tightly re-closed box with the following conditions. Use this product within 6 months after receipt. Check the terminal solderability before use if the product has been stored for more than 6 months. Temperature: -10 to +40 degree C Humidity: 15 to 85% RH



Notice (Soldering and Mounting)

1. Reflow soldering

Soldering must be carried out without exceeding the allowable soldering temperature and time shown within the shaded area of Figure "Allowable Temperature and Time of Reflow Soldering".

In case the soldering is repeated, the maximum time in Figure "Allowable Temperature and Time of Reflow Soldering" should be accumulated time. The standard soldering conditions are shown in Figure "Reflow Soldering Standard Conditions".

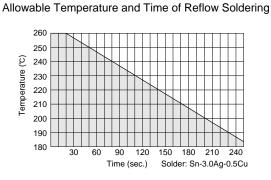
Follow standard solder stencil mask pattern to avoid the possibility of solder being trapped under connector.

2. Soldering by soldering iron

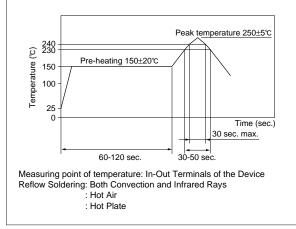
Soldering by soldering iron should be carried out in accordance to the following conditions.

i ic nearing	remperature	100 0			
	Time	60 to 120 s.			
Soldering	Temperature (at the tip of the soldering				
	iron) less than 3	350℃			
	Time	less than 3 s.			

- We cannot warrant against mishaps caused by any use of this product that deviates from allowable temperature and time of reflow soldering.
- 4. In soldering, do not apply excessive mechanical force to terminals or leads greater than specified in the drawing.
- 5. Please note the following in case of soldering terminals or leads of the product.
- Use Rosin based flux, but not with strong acid flux (Chlorine content should be less than 0.20wt%).
- (2) Flux should be thoroughly cleaned from connector to prevent possible deterioration of electrical characteristics.
- 6. Please mount this product at the position so that stress by wrap and/or bend of the PCB may not apply to it.
- 7. Please avoid the cleaning of this product.



Reflow Soldering Standard Conditions



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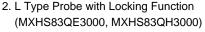




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Continued from the preceding page.

- Notice(Handling)
- 1. Automatic Measurement Probe (MM126036)
- Automatic measurement probe (MM126036) should be used on the condition in Fig. 1 for good connection without any damages.
- The engagement strokes from the flange to the tip of probe is 18.28mm to 19.78mm with vertical (0+/-2 degree) direction.

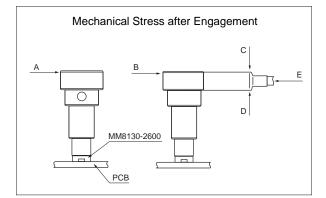


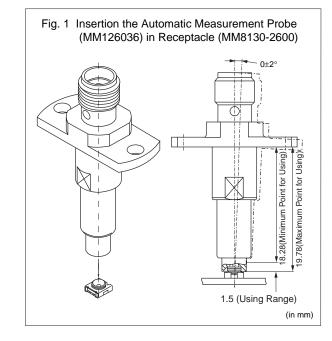
- Do not try to pull the cable, when a connector with a coaxial cable is handled.
- Do not give a twisted torque to the cable and connector.
- Mechanical stress:

The stress to the connector should be limited as figure shown right.

- (1) Stress to the housing. Stress A and B: 0.5N max.
- (2) Stress to the outer sleeve. Stress C: 0.6N max. Stress D: 0.6N max.
- (3) Cable pull strength. Stress E: 0.5N max.
- 3. Usage Condition
 - (1) Do not apply electrical voltage greater than specified in the catalog. It might cause degradation or destruction of the product. Even if it endures during a short time, long time qualification is not guaranteed.
 - (2) Confirm that product performance is not influenced with any other components or materials which directly contact products.
- 4. Handling

Do not apply excessive shock or load to subassembly products such as soldered printed circuit board in case handling or transporting.







1

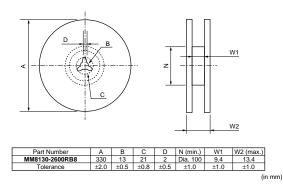
Notice

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Package

1

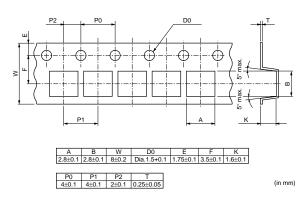
Dimensions of Reel



■ Minimum Quantity

MM8130-2600RB8: 330 mm dia.reel/8000 pcs. MM8130-2600B: Bulk/free

■ Dimensions of Taping





Microwave Coaxial Connectors



Microwave Coaxial Connectors with Switch SWD Type

- Features
- 1. The coaxial connector with switch is very useful for characteristic measurement of hand held phone and microwave circuit.
- 2. It is possible to switch the line connection and disconnection easily by special probe.
- 3. Small size, low profile, size 3x3x1.75mm (LxWxH)
- 4. Excellent characteristics, low IL 0.2dB max. V.S.W.R. 1.3 max. Isolation 15dB min. (DC to 6GHz)
- 5. Surface mountable and reflow solderable
- 6. Tape package available

Applications

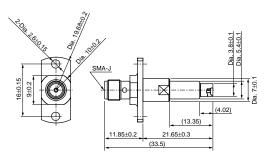
Cellular phone, W-LAN, Other wireless and measurement equipment

Part Number		Contact Resistance (max.) (ohm)	Voltage	Insulation Resistance (M ohm)	Durability (cycles)	Frequency Rating	Temperature Range (degree C)	VSWR	Insertion Loss (On) (dB)	Isolation (Off) (dB)	Inner Electrode (C)	Inner Electrode (R) (material)	Outer Electrode (material)
MM8430-2610	250	0.05	300 (AC)	500	500	to 6GHz	-40 to +85	1.2 max. (DC to 3GHz)	0.1 max. (DC to 3GHz)	20 min. (DC to 3GHz)	Stainless Steel Gold plated	Copper Alloy Gold plated	

Impedance: 50ohm

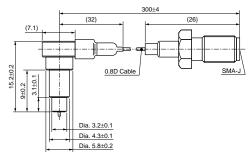
Measurement Probe Dimensions

MM126036



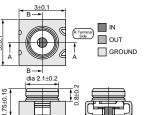
(in mm)

MXHS83QE3000



(in mm)

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MM8430-2610

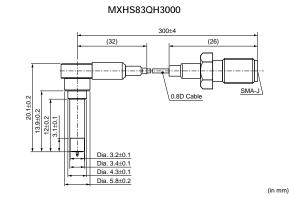
(in mm)

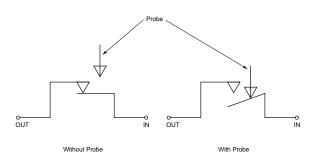


■ Structure

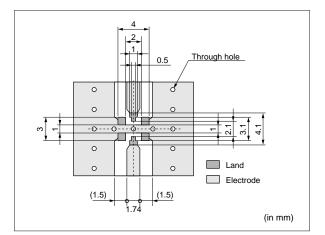
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Measurement Probe Dimensions

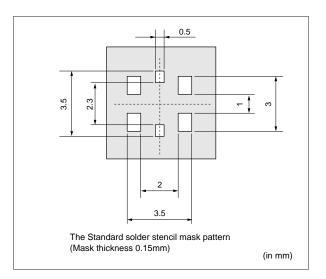




- Standard Land Dimensions
- 1. Standard pattern dimensions
- I/O pattern should be designed to match 50 ohm impedance circuit.
- Typical PCB material is glass epoxy (εr=4.8). Thickness is 1.0mm.
- The solder resist should be printed except for the land pattern on the PCB.



2. Standard solder stencil mask pattern Follow Standard solder stencil mask pattern to avoid the possibility of solder being trapped under connector.





■ Notice (Storage and Operating Condition)

- 1. Environment Conditions
- (1) This product is designed for use in electrical equipment in the environment (temperature, humidity, atmospheric pressure, etc.) specified in this approval drawing. It may not be used in the following environments or under the following conditions:
 - (a) Ambient air containing corrosive gas (Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxide gas, etc.)
 - (b) Ambient air containing volatile or combustible gas
 - (c) In liquid (water, oil, chemical solution, organic solvents, etc.)
 - (d) In environments with a high concentration of airborne particles
 - (e) In direct sunlight
 - (f) Dusty conditions
 - (g) In freezing
 - (h) Other environments similar to the above conditions
- (2) Contact the manufacturer before using the product in any of the above environments or under any of the above conditions.

2. Storage

Store in manufacturer's package or tightly re-closed box with the following conditions. Use this product within 6 months after receipt. Check the terminal solderability before use if the product has been stored for more than 6 months. Temperature: -10 to +40 degree C Humidity: 15 to 85% RH



Notice (Soldering and Mounting)

- 1. Reflow soldering
 - Soldering must be carried out without exceeding the allowable soldering temperature and time shown within the shaded area of Figure "Allowable Temperature and Time of Reflow Soldering".

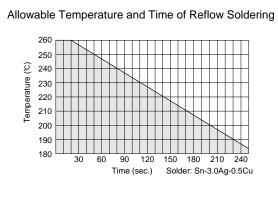
In case the soldering is repeated, the maximum time in Figure "Allowable Temperature and Time of Reflow Soldering" should be accumulated time. The standard soldering conditions are shown in Figure "Reflow Soldering Standard Conditions".

Follow standard solder stencil mask pattern to avoid the possibility of solder being trapped under connector.

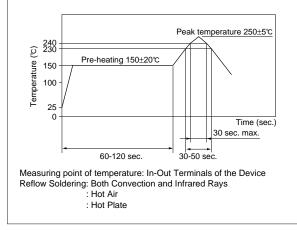
Soldering by soldering iron
 Soldering by soldering iron should be carried out in accordance to the following conditions.
 Pre-heating Temperature 150°C

	lime	60 to 120 s.
Soldering	Temperature (at the tip of the soldering
	iron) less than	350℃
	Time	less than 3 s.

- We cannot warrant against mishaps caused by any use of this product that deviates from allowable temperature and time of reflow soldering.
- 4. In soldering, do not apply excessive mechanical force to terminals or leads greater than specified in the drawing.
- 5. Please note the following in case of soldering terminals or leads of the product.
- (1) Use Rosin based flux, but not with strong acid flux (Chlorine content should be less than 0.20wt%).
- (2) Flux should be thoroughly cleaned from connector to prevent possible deterioration of electrical characteristics.
- Please mount this product at the position so that stress by wrap and/or bend of the PCB may not apply to it.
- 7. Please avoid the cleaning of this product.



Reflow Soldering Standard Conditions



Continued on the following page.



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Notice

Continued from the preceding page.

- Notice (Handling)
- 1. Automatic Measurement Probe (MM126036)
- Automatic measurement probe (MM126036) should be used under conditions in Fig. 1 for good connection without any damages.
- The engagement strokes from the flange to the tip of probe is 18.28mm to 19.78mm with vertical (0±2°) direction.

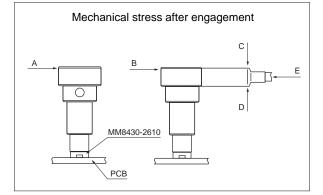
2. L Type Probe with Locking Function (MXHS83QE3000, MXHS83QH3000) Avoid pulling cable when probe is locked into connector.

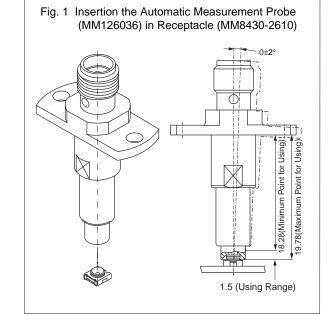
- Avoid twisting probe or cable when engaging or disengaging from connector.
- Mechanical stress:

The stress to the connector should be limited as figure shown right.

- (1) Stress to the housing. Stress A and B: 0.5N max.
- (2) Stress to the outer sleeve. Stress C: 0.6N max. Stress D: 0.6N max.
- (3) Cable pull strength. Stress E: 0.5N max.
- 3. Usage Condition
 - (1) Do not apply electrical voltage greater than specified in the catalog. It might cause degradation or destruction of the product. Even if it endures during a short time, long time qualification is not guaranteed.
 - (2) Confirm that product performance is not influenced with any other components or materials which directly contact products.
- 4. Handling

Avoid excessive stress when handling and transporting printed circuit board after connector and/or assembly has been secured to PCB.





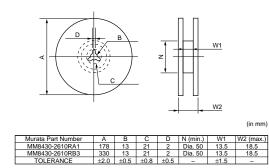
13



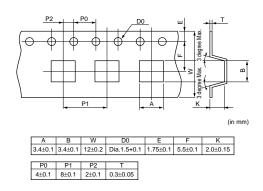
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 07.9.3

Package

Dimensions of Reel



Dimensions of Taping



■ Minimum Quantity

MM8430-2610RA1: dia.180 mm reel/1000 pcs. MM8430-2610RB3: dia.330 mm reel/3000 pcs. MM8430-2610B: Bulk/free



Microwave Coaxial Connectors

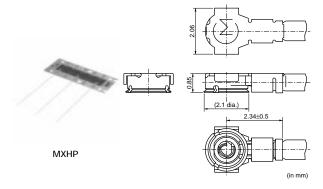


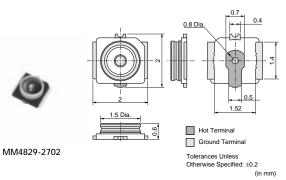
Ultra Miniature SMT HSC Type

- Features
- 1. The mating height is only 1.2mm maximum by new mechanical design. Suitable for low profile design.
- 2. New mating mechanical desigh makes stable feeling connection.
- 3. Soft and ultra thin 0.81mm diameter flexible coaxial cables is available.
- 4. High performance with wide frequency range(DC to 6GHz). VSWR at 3GHz to 6GHz is 1.45 maximum.

Applications

Portable telephone, cordless telephone(analog and digital), GPS, and other microwave radio and measurement equipment.

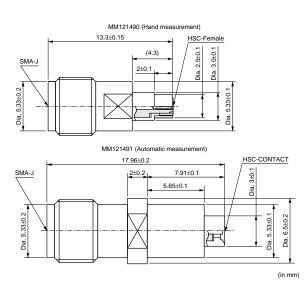




Temperature Range Rated Contact Withstanding Insulation Durability Frequency Part Number Voltage Resistance (max.) Resistance (min.) VSWR Center Contact Outer Contact Insulator Voltage (rms) Rating (GHz) (cycles) (M ohm) (degree C) (V) (ohm) Copper Alloy 1.3 max. Copper Alloy 30 MM4829-2702 250 0.020 300 (AC) 500 to 6.0 -40 to +85 Engineering plastic (DC to 3GHz) Gold plated Silver plated

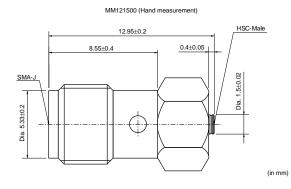
Impedance: 50ohm

Measurement Adapter Dimensions (for Receptacle)



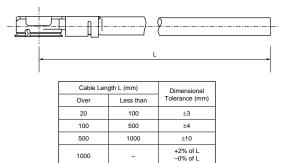


■ Measurement Adapter Dimensions (for Cable Assembly) ■ Cable Length Tolerance

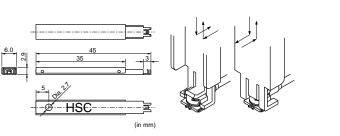


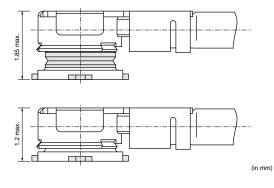
3

■ Disengagement Tool (Part Number: M19100)



Profile Dimensions





Continued on the following page.

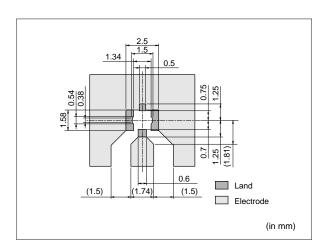


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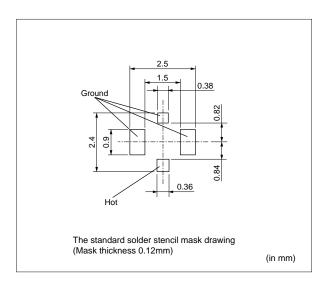
Continued from the preceding page.

■ Land Pattern Dimensions

- 1. Standard pattern dimensions
- I/O pattern should be designed to match 50 ohm impedance circuit.
- Typical PCB material is glass epoxy (εr=4.8). Thickness is 1.0mm.
- The solder resist should be printed except for the land pattern on the PCB.



2. Standard solder stencil mask pattern Follow Standard solder stencil mask pattern to avoid the possibility of solder being trapped under connector.





- Notice (Storage and Operation Condition)
- 1. Environment Conditions
- (1) This product is designed for use in electrical equipment in the environment (temperature, humidity, atmospheric pressure, etc.) specified in this approval drawing. It may not be used in the following environments or under the following conditions:
 - (a) Ambient air containing corrosive gas
 (Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxide gas, etc.)
 - (b) Ambient air containing volatile or combustible gas
 - (c) In liquid (water, oil, chemical solution, organic solvents, etc.)
 - (d) In environments with a high concentration of airborne particles
 - (e) In direct sunlight
 - (f) Dusty conditions
 - (g) In freezing
 - (h) Other environments similar to the above conditions
- (2) Contact the manufacturer before using the product in any of the above environments or under any of the above conditions.

2. Storage

Store in manufacturer's package or tightly re-closed box with the following conditions. Use this product within 6 months after receipt. Check the terminal solderability before use if the product has been stored for more than 6 months. Temperature: -10 to +40 degree C Humidity: 15 to 85% RH



■ Notice (Soldering and Mounting)

1. Reflow soldering

Soldering must be carried out without exceeding the allowable soldering temperature and time shown within the shaded area of Figure "Allowable Temperature and Time of Reflow Soldering".

In case the soldering is repeated, the maximum time in Figure "Allowable Temperature and Time of Reflow Soldering" should be accumulated time. The standard soldering conditions are shown in Figure "Reflow Soldering Standard Conditions".

Use the Pattern and Metal mask pattern is illustrated in details.

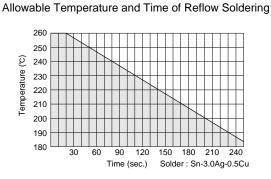
Follow standard solder stencil mask pattern to avoid the possibility of solder being trapped under connector.

2. Soldering by soldering iron

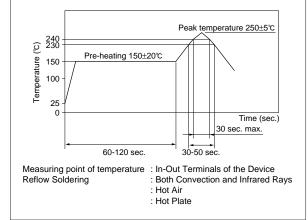
Soldering by soldering iron should be carried out in accordance to the following conditions.

Pre-heating Temperature 150℃

- Time60 to 120 s.SolderingTemperature (at the tip of the soldering
iron) less than 350℃Timeless than 3 s.
- We cannot warrant against mishaps caused by any use of this product that deviates from allowable temperature and time of reflow soldering.
- 4. In soldering, do not apply excessive mechanical force to terminals or leads greater than specified in the drawing.
- 5. Please note the following in case of soldering terminals or leads of the product.
 - Use Rosin based flux, but not with strong acid flux (Chlorine content should be less than 0.20wt%).
 - (2) Flux should be thoroughly cleaned from connector to prevent possible deterioration of electrical characteristics.
- 6. Please mount this product at the position so that stress by wrap and/or bend of the PCB may not apply to it.
- 7. Please dry out this product immediately after soldering and cleaning.



Reflow Soldering Standard Conditions



Continued on the following page.



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 07.9.3

Notice

Continued from the preceding page.

- Notice (Handling)
- 1. Usage Condition
- (1) Do not apply electrical voltage greater than specified in the drawing. It might cause degradation or destruction of the product. Even if it endures during a short time, long time qualification is not guaranteed.
- (2) Confirm product's performance is not influenced by contact of other components.
- (3) Please contact the manufacturer beforehand, if the product is to be used in frequently bent position.

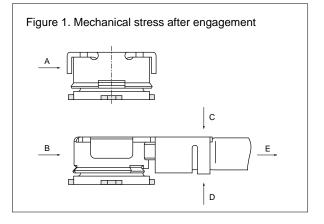
2. Handling

- Avoid excessive stress when handling and transporting printed circuit board after connector and/or assembly has been secured to PCB.
- (2) Do not try to pull the cable, when a connector with a coaxial cable is handled.
- (3) Disregarding the following notes could cause mechanical damage and/or poor electrical performance.
- 3. Handling Instructions
- Cable is designed to fit only with MM4829-2702 receptacle. Any other receptacle cannot be used with this cable.
- (2) Disengagement: Use tool P/N M19100 to insert or remove cable in a vertical direction from receptacle. Avoid pulling only the cable to prevent cable damage.
- (3) Avoid twisting probe or cable when engaging or disengaging from connector.

(4) Mechanical stress:

The stress to the connector should be limited as shown in Figure 1.

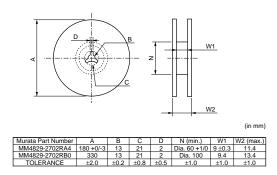
- (a) Stress to the housing.
- Stress A and B: 5.0N max.
- (b) Stress to the outer sleeve.
 - Stress C: 1.0N max. Stress D: 1.0N max.
- (c) Cable pull strength.
 - Stress E: 5.0N max.



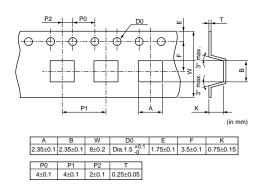


Package

Dimensions of Reel



Dimensions of Taping



■ Minimum Quantity

MM4829-2702RA4: 180 mm dia. reel/4000 pcs. MM4829-2702RB0: 330 mm dia. reel/10000 pcs. MM4829-2702B: Bulk/free



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Microwave Coaxial Connectors

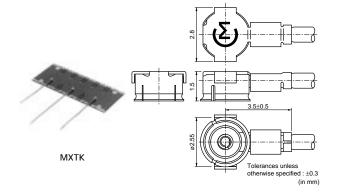


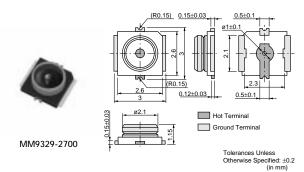
Miniature SMT GSC Type

- Features
- 1. The mating height is only 2mm maximum by new mechanical design. Suitable for low profile design.
- 2. New mating mechanical desigh makes stable feeling connection.
- 3. Soft and ultra thin 0.8mm diameter flexible coaxial cables is available.
- 4. High performance with wide frequency range(DC to 6GHz). VSWR at DC to 3GHz is 1.2 maximum. VSWR at 3GHz to 6GHz is 1.3 maximum.

Applications

Portable telephone, cordless telephone(analog and digital), GPS, and other microwave radio and measurement equipment.

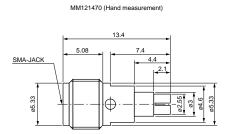




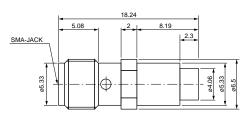
Part Number	Rated Voltage (V)	Contact Resistance (max.) (ohm)	Withstanding Voltage (rms)	Insulation Resistance (min.) (M ohm)	Durability (cycles)	Frequency Rating (GHz)	Temperature Range (degree C)	VSWR	Center Contact	Outer Contact	Insulator
MM9329-2700	250	0.015	300 (AC)	500	100	to 6.0	-40 to +90	1.2 max. (DC to 3GHz)	Copper Alloy Gold plated	Copper Alloy Silver plated	Engineering plastic

Impedance: 50ohm

Measurement Adapter Dimensions (for Receptacle)



MM121471 (Automatic measurement)



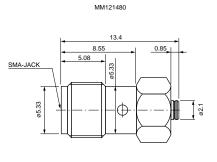
(in mm)

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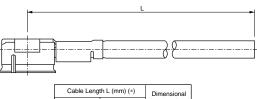


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■ Measurement Adapter Dimensions (for Cable Assembly) ■ Cable Length Tolerance

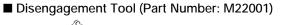


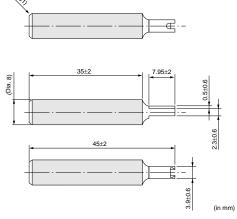
(in mm)



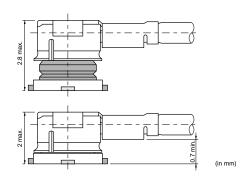
Ouble Long	Dimensional		
Over	Till	tolerance (mm)	
40	100	±3	
100	500	±4	
500	1000	±10	
1000	-	+2% of L -0% of L	

*L must be 20mm Min.

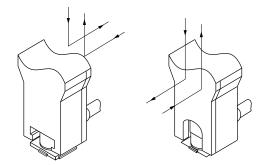




Profile Dimensions



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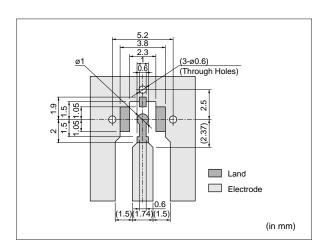
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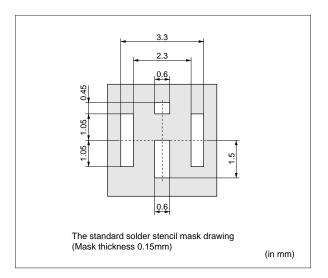
4

■ Land Pattern Dimensions

- 1. Standard pattern dimensions
- I/O pattern should be designed to match 50 ohm impedance circuit.
- Typical PCB material is glass epoxy (εr=4.8). Thickness is 1.0mm
- The solder resist should be printed except for the land pattern on the PCB.



2. Standard solder stencil mask pattern Follow Standard solder stencil mask pattern to avoid the possibility of solder being trapped under connector.





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Notice

Notice (Storage and Operation Condition)

- 1. Environment Conditions
- This product is designed for use in electrical equipment in the environment (temperature, humidity, atmospheric pressure, etc.) specified in this approval drawing. It may not be used in the following environments or under the following conditions:
 - (a) Ambient air containing corrosive gas (Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxide gas, etc.)
 - (b) Ambient air containing volatile or combustible gas
 - (c) In liquid (water, oil, chemical solution, organic solvents, etc.)
 - (d) In environments with a high concentration of airborne particles
 - (e) In direct sunlight
 - (f) Dusty conditions
 - (g) In freezing
 - (h) Other environments similar to the above conditions
- (2) Contact the manufacturer before using the product in any of the above environments or under any of the above conditions.

2. Storage

Store in manufacturer's package or tightly re-closed box with the following conditions. Use this product within 6 months after receipt. Check the terminal solderability before use if the product has been stored for more than 6 months. Temperature: -10 to +40 degree C Humidity: 15 to 85% RH



Notice (Soldering and Mounting)

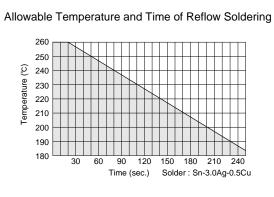
1. Reflow soldering

Soldering must be carried out without exceeding the allowable soldering temperature and time shown within the shaded area of Figure "Allowable Temperature and Time of Reflow Soldering".

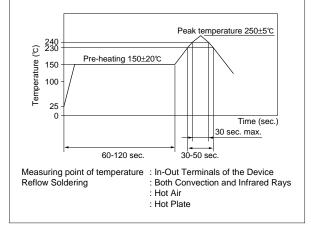
In case the soldering is repeated, the maximum time in Figure "Allowable Temperature and Time of Reflow Soldering" should be accumulated time. The standard soldering conditions are shown in Figure "Reflow Soldering Standard Conditions".

Follow recommended solder stencil mask pattern to avoid the possibility of solder being trapped under connector.

- 2. Soldering by soldering iron
 Soldering by soldering iron should be carried out in
 accordance to the following conditions.
 Pre-heating
 Temperature
 150°C
 Time
 60 to 120 s.
 Soldering
 Temperature (at the tip of the soldering
 iron) less than 350°C
 Time
 less than 3 s.
- We cannot warrant against mishaps caused by any use of this product that deviates from allowable temperature and time of reflow soldering.
- 4. In soldering, do not apply excessive mechanical force to terminals or leads greater than specified in the drawing.
- 5. Please note the following in case of soldering terminals or leads of the product.
 - Use Rosin based flux, but not with strong acid flux (Chlorine content should be less than 0.20wt%).
 - (2) Flux should be thoroughly cleaned from connector to prevent possible deterioration of electrical characteristics.
- 6. Please mount this product at the position so that stress by wrap and/or bend of the PCB may not apply to it.
- 7. Please dry out this product immediately after soldering and cleaning.



Reflow Soldering Standard Conditions



Continued on the following page.



Continued from the preceding page.

Notice (Handling)

- 1. Usage Condition
- (1) Do not apply electrical voltage greater than specified in the drawing. It might cause degradation or destruction of the product. Even if it endures during a short time, long time qualification is not guaranteed.
- (2) Confirm product's performance is not influenced by contact of other components.
- (3) Please contact the manufacturer beforehand, if the product is to be used in frequently bent position.

2. Handling

- Avoid excessive stress when handling and transporting printed circuit board after connector and/or assembly has been secured to PCB.
- (2) Do not try to pull the cable, when a connector with a coaxial cable is handled.
- (3) Disregarding the following notes could cause mechanical damage and/or poor electrical performance.
- 3. Handling Instructions
- Cable is designed to fit only with MM9329-2700 receptacle. Any other receptacle cannot be used with this cable.
- (2) Disengagement: Use tool P/N M22001 to insert or remove cable in a vertical direction from receptacle. Avoid pulling only the cable to prevent cable damage.
- (3) Avoid twisting probe or cable when engaging or disengaging from connector.

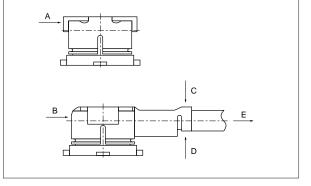
(4) Mechanical stress:

The stress to the connector should be limited as shown in Figure 1.

- (a) Stress to the housing.
- Stress A and B: 5.0N max.
- (b) Stress to the outer sleeve. Stress C: 3.0N max.
 - Stress D: 2.0N max.
- (c) Cable pull strength.

Stress E: 5.0N max.

Figure 1. Mechanical Stress after Engagement

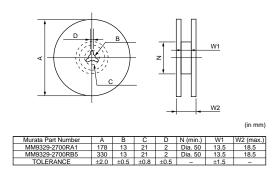




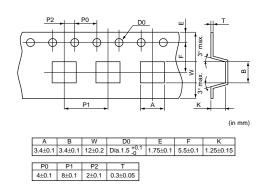
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 07.9.3

Package

Dimensions of Reel



Dimensions of Taping



■ Minimum Quantity

MM9329-2700RA1: dia.180 mm reel/1000 pcs. MM9329-2700RB5: dia.330 mm reel/5000 pcs. MM9329-2700B: Bulk/free



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Microwave Coaxial Connectors

<u>muRata</u>

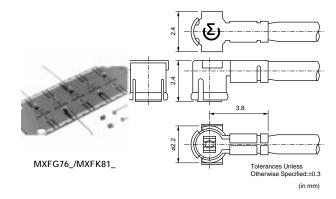
SMT FSC Type

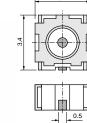
Features

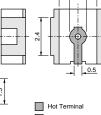
- 1. High engagement
- 2. Miniature (LxWxH: 3.4x3.4x1.5mm) for High density mounting
- 3. Low profile (3.0mm max.)
- 4. SMD and reflow soldering applicable
- 5. Taping package applicable
- 6. Mountable by automatic placer
- 7. High performance (V.S.W.R. 1.3 max. at 3GHz)
- 8. Matched with ultra-thin FEP coaxial cables
- (0.8mm dia)

Applications

Portable telephone, mobile telephone, cordless telephone, GPS, and other microwave radio and measurement equipment.







Ground Terminal

MM7329-2700

Tolerances Unless Otherwise Specified:±0.2 (in mm)

5



0.1max



0.5 (2) 1.5 Hot Terminal TOLERANCES UNLESS OTHERWISE SPECIFIED : ±0.2

(in mm)

Part Number	Rated Voltage (V)	Contact Resistance (max.) (ohm)	Withstanding Voltage (rms)	Insulation Resistance (min.) (M ohm)	Durability (cycles)	Frequency Rating (GHz)	Temperature Range (degree C)	VSWR	Center Contact	Outer Contact	Insulator
MM7329-2700	250	0.015	300 (AC)	500	50	to 3.0	-40 to +90	1.3 max.	Copper Alloy Gold plated	Copper Alloy Gold plated	Engineering plastic
MM7329-2702	250	0.015	300 (AC)	500	50	to 3.0	-40 to +90	1.3 max.	Copper Alloy Gold plated	Copper Alloy Gold plated	Engineering plastic

Impedance: 50ohm

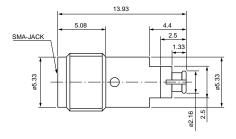


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Measurement Adapter Dimensions

for Receptacle

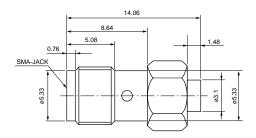
MM121454 (For FSC type receptacle)



(in mm)

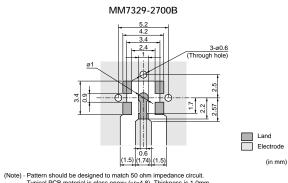


MM121460 (For FSC type cable assembly)



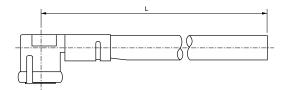
(in mm)



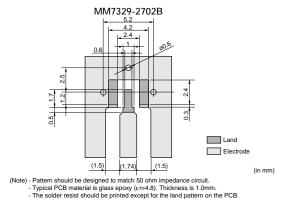


 ⁽Note) - Pattern should be designed to match 50 ohm impedance circuit.
 Typical PCB material is glass epoxy (cr=4.8). Thickness is 1.0mm.
 The solder resist should be printed except for the land pattern on the PCB.

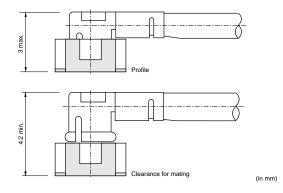
■ Cable Length Tolerance



Cable Le	ngth L(mm)(*)	Dimensional		
Over	Till	tolerance(mm)		
40	100	± 3		
100	500	± 4		
500	500 1000 ±10			
1000	-	+2% of L -0% of L		



■ Profile Dimensions



Continued on the following page. \square



*L must be 40mm Min.

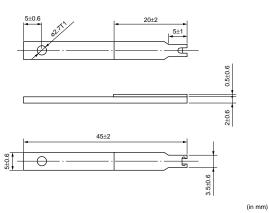


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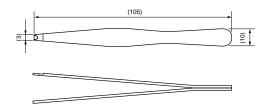
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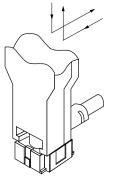
Disengagement Tool

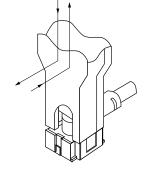




M19004 (for MM7329-2702)

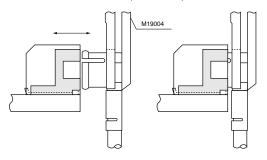






How to use tool (for MM7329-2702)

How to use tool (for MM7329-2700)



(in mm)



- Notice (Storage and Operating Condition)
- 1. Environment Conditions
- (1) This product is designed for use in electrical equipment in the environment (temperature, humidity, atmospheric pressure, etc.) specified in this approval drawing. It may not be used in the following environments or under the following conditions:
 - (a) Ambient air containing corrosive gas (Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxide gas, etc.)
 - (b) Ambient air containing volatile or combustible gas
 - (c) In liquid (water, oil, chemical solution, organic solvents, etc.)
 - (d) In environments with a high concentration of airborne particles
 - (e) In direct sunlight
 - (f) Dusty conditions
 - (g) In freezing
 - (h) Other environments similar to the above conditions
- (2) Contact the manufacturer before using the product in any of the above environments or under any of the above conditions.

2. Storage

Store in manufacturer's package or tightly re-closed box with the following conditions. Use this product within 6 months after receipt. Check the terminal solderability before use if the product has been stored for more than 6 months. Temperature: -10 to +40 degree C Humidity: 15 to 85% RH



Notice (Soldering and Mounting)

1. Reflow soldering

Soldering must be carried out without exceeding the allowable soldering temperature and time shown within the shaded area of Figure "Allowable Temperature and Time of Reflow Soldering".

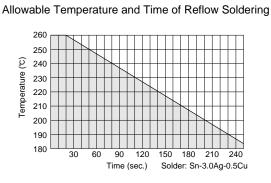
In case the soldering is repeated, the maximum time in Figure "Allowable Temperature and Time of Reflow Soldering" should be accumulated time. The standard soldering conditions are shown in Figure "Reflow Soldering Standard Conditions". Follow Standard pattern dimensions.

2. Soldering by soldering iron

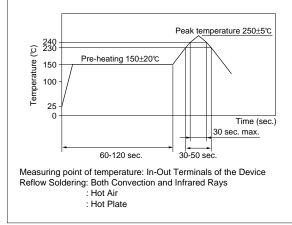
Soldering by soldering iron should be carried out in accordance to the following conditions.

Pre-heating	Temperature	150℃			
	Time	60 to 120 s.			
Soldering	Temperature (at the tip of the soldering				
	iron) less than 3	50℃			
	Time	less than 3 s.			

- 3. We cannot warrant against mishaps caused by any use of this product that deviates from allowable temperature and time of reflow soldering.
- 4. In soldering, do not apply excessive mechanical force to terminals or leads greater than specified in the drawing.
- 5. Please note the following in case of soldering terminals or leads of the product.
- (1) Use Rosin based flux, but not with strong acid flux (Chlorine content should be less than 0.20wt%).
- (2) Flux should be thoroughly cleaned from connector to prevent possible deterioration of electrical characteristics.
- 6. Please mount this product at the position so that stress by wrap and/or bend of the PCB may not apply to it.
- 7. Please dry out this product immediately after soldering and cleaning.



Reflow Soldering Standard Conditions



Continued on the following page.



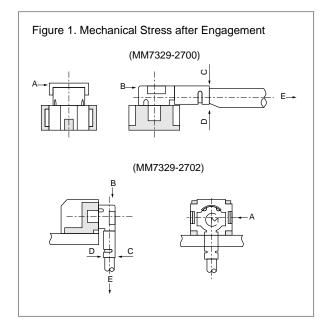
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Notice

 \Box Continued from the preceding page.

- Notice (Handling)
- 1. Usage Condition
- (1) Do not apply electrical voltage greater than specified in the drawing. It might cause degradation or destruction of the product. Even if it endures during a short time, long time qualification is not guaranteed.
- (2) Confirm product's performance is not influenced by contact of other components.
- (3) Please contact the manufacturer beforehand, if the product is to be used in frequently bent position.
- 2. Handling

- Avoid excessive stress when handling and transporting printed circuit board after connector and/or assembly has been secured to PCB.
- (2) Do not try to pull the cable, when a connector with a coaxial cable is handled.
- (3) Disregarding the following notes could cause mechanical damage and/or poor electrical performance.
- 3. Handling Instructions
- (1) Cable is designed to fit only with MM7329-2700 and MM7329-2702 receptacles. Any other receptacle can not be used with this cable.
- (2) Disengagement: Use tool P/N M19000 (for MM7329-2700) or M19004 (for MM7329-2702) to insert or remove cable in a vertical direction from receptacle. Avoid pulling only the cable to prevent cable damage.
- (3) Avoid twisting probe or cable when inserting or removing from receptacle.
- (4) Mechanical stress:
 - The stress to the connector should be limited as shown in Figure 1.
 - (a) Stress to the housing.
 - Stress A and B: 4.9N max.
 - (b) Stress to the outer sleeve.
 - Stress C: 2.94N max.
 - Stress D: 1.96N max.
 - (c) Cable pull strength.
 - Stress E: 7.84N max. (for MM7329-2700) 4.9N max. (for MM7329-2702)

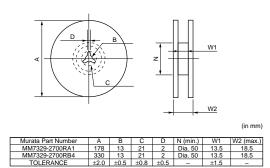


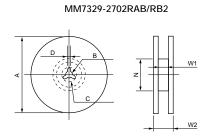


Package

Dimensions of Reel

MM7329-2700RA1/RB4



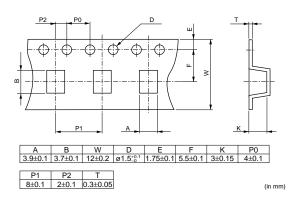


(in mm)

5

Murata Part Number	A	В	С	D	N (min.)	W1	W2 (max.)
MM7329-2702RAB	178	13	21	2	Dia. 50	13.5	18.5
MM7329-2702RB2	330	13	21	2	Dia. 50	13.5	18.5
TOLERANCE	±2.0	±0.5	±0.8	±0.5	-	±1.5	-

Dimensions of Taping



■ Minimum Quantity

MM7329-2700RA1: dia.180 mm reel/1000 pcs. MM7329-2700RB4: dia.330 mm reel/4000 pcs. MM7329-2700B: Bulk/free MM7329-2702RAB: dia.180 mm reel/ 500 pcs. MM7329-2702RB2: dia.330 mm reel/2000 pcs. MM7329-2702B: Bulk/free



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Miniaturized Microwave Coaxial Connector Cable List

			0.8D single shield FEP cable	0.4D single shield FEP cable	0.4D single shield PFA cable	0.4D single shield PFA cable	0.4D single shield PFA cable
М	urata cable cod	le	76	81 88		92	32
Inner conductor	Material -		Silver coated copper covered steel wire	Silver coated copper wire	Silver coated copper covered steel wire	Silver coated copper wire	Silver coated copper wire
	No. and Dia.	(No./mm)	1/0.26	7/0.05	1/0.15	7/0.05	7/0.05
	Total Dia.	(mm)	0.26	0.15	0.15	0.15	0.15
Insulator	Material -		FEP	FEP	PFA	PFA	PFA
	Melting point (Reference only) Degree C		285	250	302-310	302-310	302-310
	Total Dia.	(mm)	0.8	0.4	0.43	0.4	0.4
. .	Material	-	Tin plated copper wire	Tin plated copper wire	Tin plated copper wire	Tin plated copper wire	Silver plated copper wire
Outer conductor	Dia. of wire	(mm)	0.05	0.05	0.05	0.05	0.05
conductor	Total Dia.	(mm)	1.05	0.65	0.68	0.65	0.65
	Material	-	FEP	FEP	PFA	PFA	PFA
Sheath	Nominal thickness	(mm)	0.1	0.05	0.075	0.075	0.075
	Color	-	Gray	White	White	White	White
Overall Dia.		(mm)	1.24	0.8	0.83	0.8	0.8
Minimum bending radius		(mm)	6	4.8	3.3	3.3	3.3
Nominal impedance		(Ohm)	50	50	50	50	50
Continuous operating voltage			300 Vrms max.	300 Vrms max.	300 Vrms max.	300 Vrms max.	300 Vrms max.
Nominal static capacitance		(pF/m)	100	100	100	100	100
	dB/m at 1GHz		1.56	3.0	2.89	3.0	3.0
Nominal	dB/m at 2GHz		2.3	4.26	4.28	4.26	4.26
Insertion	dB/m at 3GHz		2.9	5.24	5.39	5.24	5.24
loss	dB/m at 4GHz		3.5	6.18	6.44	6.18	6.18
	dB/m at 6GHz				8.4	9.17	9.17
Assembly to FSC		Suitable	Suitable	Not Suitable	Not Suitable	Not Suitable	
Assembly to GSC			Not Suitable	Not Suitable	Suitable	Suitable	Not Suitable
A	ssembly to HS	2	Not Suitable	Not Suitable	Not Suitable	Not Suitable	Suitable



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(5) Medical equipment

- (2) Aerospace equipment (4) Power plant equipment

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- 7 Traffic signal equipment (8) Disaster prevention / crime prevention equipment
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