| REV: | DCR \# | DATE: |
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| A | D060250 | AUG 17, 2006 |



STRAIGHT ADAPTOR

- 00

$45^{\circ} \mathrm{ADAPTOR}$
$\frac{90^{\circ} \text { ADAPTOR }}{-90}$ -90
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| tycr <br> Electronics | Product Brand: <br> Raychem <br> 300 Constitution Drive <br> Menlo Park, CA 94025, USA | TITLE: <br> HEXASHIELD ADAPTOR FOR CODE 41 CONNECTORSTINEL CLAMPING NUT |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. <br> INCH DIMENSIONS ARE SHOWN IN BRACKETS | Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application. | DOCUMENT <br> HE | $L-A Y=Y$ | $Y-A Y Y-2-Y$ |
| DRAWN: DATE: <br> IRT FEB 03 |  | $\begin{aligned} & \text { FILE: } \\ & \text { D060250 } \end{aligned}$ | SCALE: <br> NONE | SHEET: $1 \text { OF } 4$ |


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## KIT DESCRIPTION

| ITEM | DESCRIPTION | MATERIAL |
| :---: | :--- | :--- |
| 1 | BODY ASSEMBLY | ALUMINIUM ALLOY |
| 2 | TINEL CLAMPING ADAPTOR ASSEMBLY | ALUMINIUM ALLOY |
|  | TINEL-LOCK ${ }^{\text {TM }}$ RING | TINEL-X™ |
| 3 | CONIC RING | ALUMINIUM ALLOY |
| 4 | STAR | ALUMINIUM ALLOY |

## TABLE OF DIMENSIONS

| Order <br> Number | Shell Size |  | Tinel Entry Size | ØA Thread UNEF 2B | $\begin{aligned} & \hline \text { ØВ } \\ & \text { Max } \end{aligned}$ | $\begin{aligned} & \hline \text { ØC } \\ & \text { Max } \end{aligned}$ | $\begin{gathered} \hline \mathbf{D} \\ \text { Max } \end{gathered}$ | $\begin{gathered} \mathbf{E} \\ \text { Max } \end{gathered}$ | $\begin{gathered} \mathbf{F} \\ \operatorname{Max} \end{gathered}$ | $\begin{gathered} \mathbf{G} \\ \operatorname{Max} \end{gathered}$ | Ferrule Quantity |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\begin{gathered} \text { Ser } \\ \mathrm{I} \end{gathered}$ | $\begin{gathered} \hline \text { Ser } \\ \text { II } \end{gathered}$ |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  | Std. | Opt. |
| 09 | 09 | 08 | 05 | 0.4375"-28 | $\begin{gathered} 19.0 \\ {\left[0.75^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} \hline 38.5 \\ {\left[1.52^{\prime \prime}\right]} \\ \hline \end{gathered}$ | $\begin{gathered} 12.5 \\ {\left[0.49^{\prime \prime}\right]} \\ \hline \end{gathered}$ | $\begin{gathered} 38.5 \\ {\left[1.52^{\prime \prime}\right]} \\ \hline \end{gathered}$ | $\begin{gathered} 16.0 \\ {\left[0.63^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 42.0 \\ {[1.65 "]} \end{gathered}$ | 1 | - |
| 11 | 11 | 10 | 08 | 0.5625"-24 | $\begin{gathered} 22.0 \\ {[0.87 "]} \end{gathered}$ | $\begin{gathered} 38.5 \\ {\left[1.52^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 13.0 \\ {\left[0.51^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 39.0 \\ {\left[1.54^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 17.5 \\ {\left[0.69^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 43.5 \\ {[1.71 "]} \end{gathered}$ | 2 | - |
| 13 | 13 | 12 | 10 | 0.6875"-24 | $\begin{gathered} 25.5 \\ {\left[1.00^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 38.5 \\ {\left[1.52^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 14.0 \\ {[0.55 "]} \end{gathered}$ | $\begin{gathered} 39.5 \\ {\left[1.56^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 19.0 \\ {\left[0.75^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 45.0 \\ {[1.77 "]} \end{gathered}$ | 3 | - |
| 15 | 15 | 14 | 12 | 0.8125"-20 | $\begin{gathered} 30.5 \\ {\left[1.20^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 38.5 \\ {\left[1.52^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 14.5 \\ {\left[0.57^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 40.5 \\ {\left[1.60^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 20.5 \\ {\left[0.81^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 46.5 \\ {\left[1.83^{\prime \prime}\right]} \end{gathered}$ | 5 | - |
| 17 | 17 | 16 | 14 | 0.9375"-20 | $\begin{gathered} 33.5 \\ {\left[1.32^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 38.5 \\ {\left[1.52^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 15.0 \\ {\left[0.59^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 41.0 \\ {\left[1.61^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 22.0 \\ {\left[0.87^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 48.0 \\ {\left[1.89^{\prime \prime}\right]} \end{gathered}$ | 6 | 7 |
| 19 | 19 | 18 | 16 | 1.0625"-18 | $\begin{gathered} 37.0 \\ {\left[1.46^{\prime \prime}\right]} \\ \hline \end{gathered}$ | $\begin{gathered} 38.5 \\ {\left[1.52^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 15.5 \\ {\left[0.61^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 41.5 \\ {\left[1.63^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 23.5 \\ {\left[0.93^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 49.5 \\ {[1.95 "]} \end{gathered}$ | 7 | 8 |
| 21 | 21 | 20 | 18 | 1.1875"-18 | $\begin{gathered} 38.5 \\ {\left[1.52^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 38.5 \\ {\left[1.52^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 16.5 \\ {\left[0.65^{\prime \prime}\right]} \\ \hline \end{gathered}$ | $\begin{gathered} 42.5 \\ {[1.67 "]} \end{gathered}$ | $\begin{gathered} 25.5 \\ {\left[1.00^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 51.5 \\ {\left[2.03^{\prime \prime}\right]} \end{gathered}$ | 9 | 11 |
| 23 | 23 | 22 | 20 | 1.3125"-18 | $\begin{gathered} 42.0 \\ {[1.65 "]} \\ \hline \end{gathered}$ | $\begin{gathered} 38.5 \\ {\left[1.52^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 17.0 \\ {\left[0.67{ }^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 43.0 \\ {\left[1.69^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 27.0 \\ {[1.06 "]} \end{gathered}$ | $\begin{gathered} 53.0 \\ {\left[2.09^{\prime \prime}\right]} \end{gathered}$ | 10 | 13 |
| 25 | 25 | 24 | 20 | 1.4375"-18 | $\begin{gathered} 46.5 \\ {\left[1.83^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 46.0 \\ {[1.81 "]} \end{gathered}$ | $\begin{gathered} 18.0 \\ {\left[0.71^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 51.5 \\ {\left[2.03^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 28.5 \\ {\left[1.12^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 62.0 \\ {\left[2.44^{\prime \prime}\right]} \end{gathered}$ | 12 | 18 |


| Tinel Entry Size | ØS | Tinel Entry Size | ØS |
| :---: | :---: | :---: | :---: |
| 05 | $\begin{gathered} \hline 10.97 / 11.13 \\ {\left[0.432 / 0.4388^{\prime \prime}\right]} \end{gathered}$ | 14 | $\begin{gathered} 25.17 / 25.46 \\ {\left[0.991 " / 1.002^{\prime \prime}\right]} \end{gathered}$ |
| 08 | $\begin{gathered} 15.72 / 15.91 \\ {\left[0.619^{\prime \prime} / 0.626^{\prime \prime}\right]} \end{gathered}$ | 16 | $\begin{gathered} 28.34 / 28.63 \\ {\left[1.116^{\prime \prime} / 1.127^{\prime \prime}\right]} \end{gathered}$ |
| 10 | $\begin{gathered} 18.84 / 19.11 \\ {\left[0.742^{\prime \prime} / 0.752^{\prime \prime}\right]} \\ \hline \end{gathered}$ | 18 | $\begin{gathered} 31.52 / 31.81 \\ {\left[1.241 " / 1.252^{\prime \prime}\right]} \\ \hline \end{gathered}$ |
| 12 | $\begin{gathered} 22.02 / 22.28 \\ {\left[0.867^{\prime \prime} / 0.877^{\prime \prime}\right]} \end{gathered}$ | 20 | $\begin{gathered} 34.69 / 34.98 \\ {\left[1.366 " / 1.377^{\prime \prime}\right]} \end{gathered}$ |



| REV: | DCR \# | DATE: |
| :---: | :---: | :---: |
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## PART NUMBERING



## APPLICATION

- These adaptors are designed to be mounted on the following connectors:


## MIL-C-38999 Series I and II

- They are qualified to the Raychem specification RB-114, when installed on metallic Mil-Specification circular connectors only.
- They are designed for wire bundle installations having an overall braid terminated by means of a Tinel-Lock ${ }^{\text {TM }}$ ring $^{*}$.
- They are also designed to accept Raychem heat shrink moulded parts where strain relief is required - see illustrations.

- Use in conjunction with the ferrules HET-A-OXX, which are purchased separately. Refer to HET-A-OXX S.C.D. for relevant selection details.
-     * Refer to TR S.C.D. for further information on Tinel-Lock ${ }^{\text {TM }}$ rings.


## INSTALLATION

- See Installation Procedure RPIP-696-04.


## PACKAGING

- All components are supplied in a plastic bag.

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| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. <br> INCH DIMENSIONS ARE SHOWN IN BRACKETS | Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application. | DOCUMENT <br> HE | $1-A Y=Y$ | $Y-A Y Y-2-1$ |
| DRAWN: DATE: <br> IRT FEB 03 |  | $\begin{aligned} & \hline \text { FILE: } \\ & \text { D060250 } \end{aligned}$ | SCALE: NONE | SHEET: $3 \text { OF } 4$ |


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## NOTES!

1. Item 4 - Star - is not supplied with Hexashield Order Number 09.
2. The DS option, illustrated below, is for a Drilled Star that is available on sizes 15 to 25 only. This option is to allow unshielded wires to pass through the assembly.


| STAR SIZE | 15 | 17 | 19 | 21 | 23 | 25 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\varnothing$ H MAX | 3.0 | 6.0 | 9.0 | 12.0 | 15.0 | 18.0 |
|  | $\left[0.12^{\prime \prime}\right]$ | $\left[0.244^{\prime \prime}\right]$ | $\left[0.35{ }^{\prime \prime}\right]$ | $\left[0.47^{\prime \prime}\right]$ | $\left[0.59^{\prime \prime}\right]$ | $\left[0.71^{\prime \prime}\right]$ |

3. Where the ferrule quantities required are standard, the item 4-Star - is also standard.

If the optional quantity is selected then 2 items 4 will be supplied - one "split" and the other one standard*, See below for illustration.

EXAMPLE: FERRULE QUANTITY CODE -A13
$-A 13=-A 10$ SPLIT STAR $+-A 3$ STANDARD STAR


* On Order Number 19 only, the Optional Ferrule quantity of 8 uses a "standard" star also.

4. Assembly is to be permanently marked with Code Identity Number and Part Number. (e.g. 06090 HEX41-AB-00-21-A9-2)

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|  | Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application. | DOCUMENT HE | $1-A Y=$ | $Y-A Y Y-2-Y$ |
| DRAWN: DATE: <br> IRT FEB 03 |  | $\begin{aligned} & \text { FILE: } \\ & \text { D060250 } \end{aligned}$ | SCALE: NONE | SHEET: <br> 4 OF 4 |

