

REVISION AH
DO NOT SCALE FROM THIS PRINT

UNLESS OTHERWISE NOTED TOLERANCES ARE:
ONE PLACE DECIMALS ± .1 [2.5] THREE PLACE DECIMALS ± .005 [.13] ANGLES ± 2°
TWO PLACE DECIMALS ± .01 [.25] FOUR PLACE DECIMALS ± .0020 [.051]

TITLE: ASSEMBLY .025 [.64] SQ. POST
HI-TEMP TERMINAL STRIP
DWG NO: HMTSW-XXX-XX-XXX-X-XXXX-XX-XX
SHEET 1 OF 2

TABLE 1
TERMINAL SPECIFICATIONS

TERMINAL SPEC	PIN #1	PIN #1 OAL	PIN #2	PIN #2 OAL	PIN #3	PIN #3 OAL
-05	T-1S6-21-XXX-2	.335 [8.51]	N/A	N/A	N/A	N/A
-06	T-1S6-18-XXX-2	.300 [7.62]	N/A	N/A	N/A	N/A
-07	T-1S6-07-XXX-2	.430 [10.92]	T-1S6-15-XXX-2	.630 [16.00]	T-1S6-10-XXX-2	.830 [21.08]
-08	T-1S6-08-XXX-2	.530 [13.48]	T-1S6-09-XXX-2	.730 [18.54]	T-1S6-11-XXX-2	.930 [23.62]
-09	T-1S6-09-XXX-2	.730 [18.54]	T-1S6-11-XXX-2	.930 [23.62]	T-1S6-20-XXX-2	1.130 [28.70]
-10	T-1S6-10-XXX-2	.830 [21.08]	T-1S6-12-XXX-2	1.030 [26.16]	T-1S6-13-XXX-2	1.230 [31.24]
-11	T-1S6-11-XXX-2	.930 [23.62]	T-1S6-20-XXX-2	1.130 [28.70]	T-1S6-19-XXX-2	1.330 [33.78]
-12	T-1S6-12-XXX-2	1.030 [26.16]	T-1S6-13-XXX-2	1.230 [31.24]	T-1S6-14-XXX-2	1.430 [36.23]
-13	T-1S6-13-XXX-2	1.230 [31.24]	T-1S6-14-XXX-2	1.430 [36.23]	N/A	N/A
-21	T-1S6-14-XXX-2	1.430 [36.23]	N/A	N/A	N/A	N/A
-22	T-1S6-15-XXX-2	.630 [16.00]	T-1S6-10-XXX-2	.830 [21.08]	T-1S6-12-XXX-2	1.030 [26.16]
-23	T-1S6-16-XXX-2	.445 [11.30]	N/A	N/A	N/A	N/A
-24	T-1S6-17-XXX-2	.480 [12.19]	N/A	N/A	N/A	N/A
-27	T-1S6-19-XXX-2	1.330 [33.78]	T-1S6-19-XXX-2	1.330 [33.78]	N/A	N/A
-28	T-1S6-20-XXX-2	1.130 [28.70]	T-1S6-19-XXX-2	N/A	N/A	N/A

- NOTES:
1. TERMINAL PUSHOUT FORCE: 3 LBS. MIN.
2. HEIGHT VARIATION BETWEEN ANY TWO ROWS SHALL BE .005 [.13] MAX (R.A. TAIL N/A).
3. ASSEMBLE GOLD PLATE END AS SHOWN.
4. (C) REPRESENTS CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL.
5. TOW & SWAY SPEC. OF 2° APPLIES TO ALL POSITIONS, POST & TAIL, IN ALL DIRECTIONS.
6. NOTE DELETED
7. MAXIMUM CUT FLASH: .010 [.25].

ASSEMBLY INSTRUCTIONS

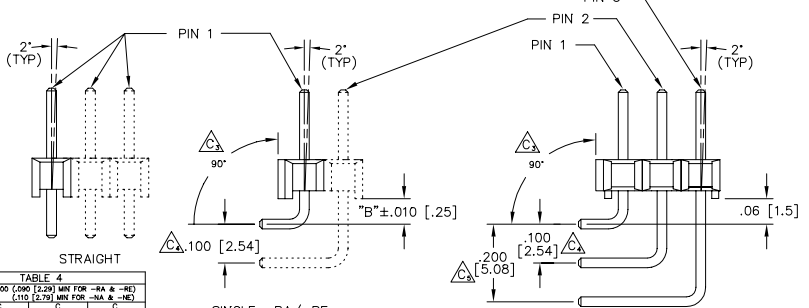
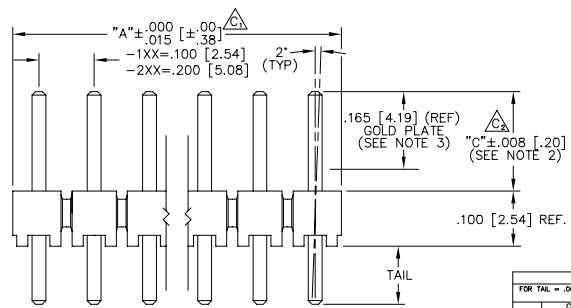


TABLE 2
BODY SPECIFICATION

ROW/OPTION	USE BODY	-XX	"B"
-S/-S-NA/-S-NE	HTSW-50-S-LCP	-RA	.060 [1.52]
-S-RA/-S-RE	HTSW-50-S-RA-LCP	-RE	.160 [4.06]
-D/-D-NA/-D-NE	HTSW-50-D-LCP		
-D-RA	HTSW-50-D-RA-LCP		
-T/-T-NA/-T-NE	HTSW-50-T-LCP		
-T-RA	HTSW-50-TRA-LCP		
-Q	HTSW-50-T-LCP		

TABLE 4
FOR TAIL = .000 [2.54] MIN FOR -RA & -RE
(.010 [2.70] MIN FOR -NA & -NE)

LEAD STYLE	MAXIMUM STRAIGHT	MAXIMUM W/RA	MAXIMUM W/RE
-05	.235 [5.97]	N/A	N/A
-06	.200 [5.08]	N/A	N/A
-07	.330 [8.38]	.130 [3.30]	N/A
-08	.430 [10.92]	.230 [5.84]	.130 [3.30]
-09	.630 [16.00]	.430 [10.92]	.330 [8.38]
-10	.730 [18.54]	.530 [13.48]	.430 [10.92]
-11	.830 [21.08]	.630 [16.00]	.530 [13.48]
-12	.930 [23.62]	.730 [18.54]	.630 [16.00]
-13	1.130 [28.70]	.930 [23.62]	.830 [21.08]
-21	1.330 [33.78]	1.130 [28.70]	1.030 [26.16]
-22	.530 [13.48]	.330 [8.38]	.230 [5.84]
-23	.345 [8.76]	.145 [3.68]	N/A
-24	.380 [9.65]	.180 [4.57]	N/A
-27	1.230 [31.24]	1.030 [26.16]	.930 [23.62]
-28	1.030 [26.16]	.830 [21.08]	.730 [18.54]

HMTSW-XXX-XX-XXX-X-XXXX-XX-XX

TERMINAL SPACE SPEC. (SEE ASSEMBLY INSTR.)
-1= .100 [2.54] (FILL EVERY POS.)
-2= .200 [5.08] (FILL E/O POS. STARTING W/ 1st & ENDING W/ LAST POS. IN BODY)

OPTION #2
-POLARIZATION SPEC. XXX INDICATES POS. TO BE OMITTED (SEE FIG. 2)

OPTION #1
-BLANK= STRAIGHT
-RA= RIGHT ANGLE (SEE TABLE 3 & FIG. 3)
-RE= EXTENDED RIGHT ANGLE (SEE TABLE 3 & FIG. 3)
-NA= RA OPTION WITH STRAIGHT OPTION BODY (SINGLE ROW ONLY) (-07, -23, -24 N/A)
-NE= RE OPTION WITH STRAIGHT OPTION BODY & LIC-02 FOR DBL. ROW
-LC= LOCKING CLIP (USE LIC-01 FOR SGL. ROW & LIC-02 FOR DBL. ROW)
-LL= LOCKING LEAD (SEE FIG. 1) (N/A WITH -RE OPTION OR SINGLE ROW 1 OR 2 POSITION) (TAILS FROM .090 [2.29] TO .400 [10.16] ONLY) (N/A IN SINGLE ROW, 1 & 2 POSITIONS)
-LA= -RA OPTION WITH -LL OPTION (SEE FIG. 2 & 3) (N/A WITH OR SINGLE ROW 1 OR 2 POSITION) (TAILS FROM .090 [2.29] TO .310 [7.87] ONLY) POST = .530 [13.46] MAX.

POST HEIGHT
XXXX = ° (SEE TABLE 4)

ROW SPECIFICATION (SEE TABLE #2)
-S: SINGLE
-D: DOUBLE
-T: TRIPLE
-Q: TRIPLE ROW (FILL OUTER TWO ROWS)

PLATING SPECIFICATIONS
-G: GOLD
-T: TIN
-S: SELECTIVE HEAVY GOLD
-H: HEAVY GOLD
-P: GOLD FLASHED PALLADIUM NICKEL (NOT AVAILABLE FOR -05 & -06 LEAD STYLES)
-L: SELECTIVE LIGHT GOLD
-F: FLASH SELECTIVE GOLD
-E: EXTRA HEAVY GOLD
-TL: TIN/LEAD (AVAILABLE ONLY ON LEAD STYLES -07, -08, & -09)
-TM: MATTE TIN
-SM: HEAVY SELECTIVE GOLD, MATTE TIN TAIL
-LM: LIGHT SELECTIVE GOLD, MATTE TIN TAIL
-FM: FLASH SELECTIVE GOLD, MATTE TIN TAIL
-STL: HEAVY SELECTIVE GOLD, TIN/LEAD TAIL

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PLOT SCALE: 1 = .125

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MADE BY: JORDAN 3-25-87 HMTSW-XXX-XX-XXX-X-XXXX-XX-XX
SHEET 1 OF 2