



- △ FLAME RETARDANT THERMOPLASTIC, COLOR - BLACK
- △ COPPER ALLOY
- △ CONTACT AREA PLATED WITH 0.00076[0.00030] MIN GOLD, SOLDER TAILS PLATED WITH 0.00381[0.00150] MIN TIN-LEAD, ALL OVER 0.00127[0.00050] MIN NICKEL
- △ POINT OF MEASUREMENT FOR PLATING THICKNESS
- △ DIMENSION APPLIES AT BASE OF SHROUD
- △ THE NOTED DIMENSION APPLIES AT THE INTERSECTION OF THE POST AND HOUSING
- △ (T1) (T2) ARE LOCATED THE SAME AS (T3) (T4) EXCEPT ON OPPOSITE SIDE OF HOUSING
- △ SAME AS 104864-1 EXCEPT PACKAGED ON G-PAX REELS.
- △ DIMENSION FOR DIAMETER OF PEG APPLIES AT THE INTERSECTION OF THE TOP OF RIBS AND BASE OF PEG.
- △ CONTACT AREA PLATED WITH 0.00076[0.00030] MIN GOLD, SOLDER TAILS PLATED WITH 0.00381[0.00150] MIN TIN, ALL OVER 0.00127[0.00050] MIN NICKEL
- △ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

	19.81 [0.780]	12	26	△ 5-104864-5
OBSOLETE	22.35 [0.880]	14	30	△ 5-104864-4
OBSOLETE	49.02 [1.930]	35	72	△ 5-104864-3
OBSOLETE	-	-	-	△ 5-104864-2
OBSOLETE	41.40 [1.630]	29	60	△ 5-104864-1
OBSOLETE	19.81 [0.780]	12	26	△ 104864-5
OBSOLETE	22.35 [0.880]	14	30	△ 104864-4
OBSOLETE	49.02 [1.930]	35	72	△ 104864-3
OBSOLETE	-	-	-	△ 104864-2
OBSOLETE	41.40 [1.630]	29	60	△ 104864-1
	B	A	NO OF POSN	PART NUMBER



DO NOT SCALE PRINT, UNLESS SPECIFIED. DIMENSIONS IN mm [INCHES]. TOLERANCES ON: 1 PLG DEC # 0.13[005] INCHES # -	DR 11/17/92 J.MARTINELLI	AMP Incorporated Harrisburg, PA 17105-3608
APPD 11/20/92 BOB ELKNER	CHK 11/20/92 BOB ELKNER	
MATERIAL: HOUSING: △ CONTACTS: △	APPD 11/20/92 B.F. BUCHENBAUGH	NAME: HEADER ASSY, DBL-ROW, VERTICAL SHROUDED W/SIDE & END LATCHES, AMPMODU System 50
FINISH: SEE TABLE	PRODUCT SPEC: 108-1093	SIZE: 114-25031
	APPLICATION SPEC: 114-25031	SCALE: 6:1
	WEIGHT: -	DRAWING NO: 104864
		SHEET: 1 OF 1