



RECOMMENDED HOLE PATTERN FOR MANUAL INSERTION

- △ CONTACT AREA PLATED WITH .000030 GOLD; SOLDER TAILS PLATED WITH .000150 MIN TIN-LEAD; ALL OVER .000050 MIN NICKEL
- △ POINT OF MEASUREMENT FOR PLATING THICKNESS
- △ THE NOTED DIMENSION APPLIES AT THE INTERSECTION OF THE POST AND HOUSING.
- △ CONTACT AREA PLATED WITH .000030 GOLD; SOLDER TAILS PLATED WITH .000150 MIN TIN; ALL OVER .000050 MIN NICKEL
- △ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

REV	DATE	DESCRIPTION	BY	APP
△	2.515	49	100	6-104118-7
△	2.015	39	80	6-104118-6
△ OBSOLETE	1.815	35	72	6-104118-5
△ OBSOLETE	1.515	29	60	6-104118-4
△ OBSOLETE	1.115	21	44	6-104118-3
△ OBSOLETE	1.015	19	40	6-104118-2
△ OBSOLETE	.865	16	34	6-104118-1
△ OBSOLETE	.765	14	30	6-104118-0
△ OBSOLETE	.665	12	26	5-104118-9
△	.615	11	24	5-104118-8
△	.515	9	20	5-104118-7
△ OBSOLETE	.415	7	16	5-104118-6
△ OBSOLETE	.365	6	14	5-104118-5
△ OBSOLETE	.315	5	12	5-104118-4
△	.265	4	10	5-104118-3
△ OBSOLETE	.215	3	8	5-104118-2
△	1.265	24	50	5-104118-1
△ OBSOLETE	2.515	49	100	1-104118-7
△	2.015	39	80	1-104118-6
△	1.815	35	72	1-104118-5
△ OBSOLETE	1.515	29	60	1-104118-4
△ OBSOLETE	1.115	21	44	1-104118-3
△	1.015	19	40	1-104118-2
△ OBSOLETE	.865	16	34	1-104118-1
△ OBSOLETE	.765	14	30	1-104118-0
△ OBSOLETE	.665	12	26	104118-9
△ OBSOLETE	.615	11	24	104118-8
△ SUPERSEDED	.515	9	20	104118-7
△ OBSOLETE	.415	7	16	104118-6
△ OBSOLETE	.365	6	14	104118-5
△ OBSOLETE	.315	5	12	104118-4
△ SUPERSEDED	.265	4	10	104118-3
△ OBSOLETE	.215	3	8	104118-2
△ SUPERSEDED	1.265	24	50	104118-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DESIGNED BY	CHECKED BY	DATE
APPROVED BY	DATE	

TE Connectivity
 108-1093
 114-25031
 SIZE DATE USED DRAWING NO
 A1 007789 104118
 CUSTOMER DRAWING