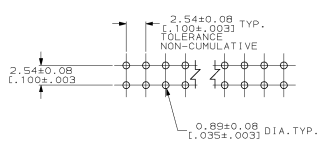
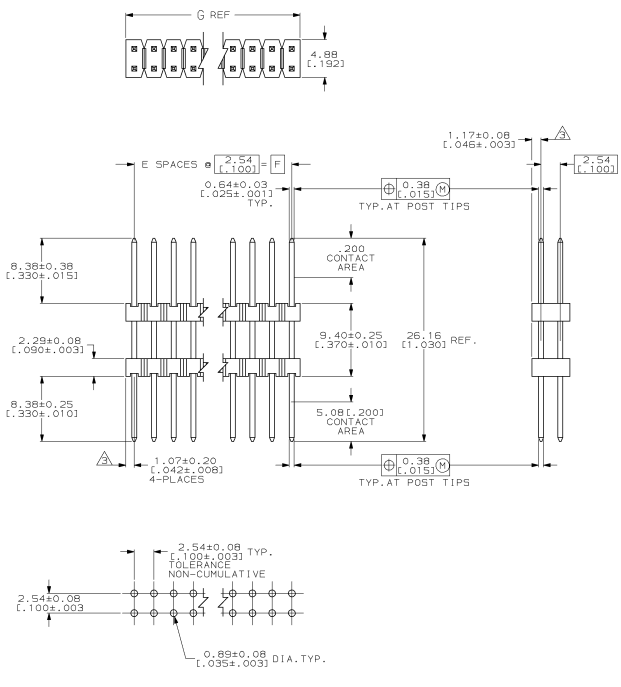


REV	DATE	BY	CHK	APP	DESCRIPTION
AD 39					RELEASED

- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
 - TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- △ THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- △ HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
- △ FINISH: 0.000381 [0.00015] GOLD ON CONTACT AREA, OVER 0.00127 [0.00050] NICKEL, ENTIRE POST.



RECOMMENDED HOLE LAYOUT

NO.	REV.	DATE	BY	CHK	APP	DESCRIPTION
101	18	89.08				39 80 4-146498-0
99.85	96.52					38 78 3-146498-9
98.11	93.98					37 76 3-146498-8
93.70	91.20					36 74 3-146498-7
93.54	90.50					35 72 3-146498-6
91.03	88.90					34 70 3-146498-5
88.49	86.30					33 68 3-146498-4
86.95	84.82					32 66 3-146498-3
83.41	81.28					31 64 3-146498-2
82.84	79.74					30 62 3-146498-1
80.87	78.74					29 60 3-146498-0
78.33	76.20					28 58 2-146498-9
75.79	73.66					27 56 2-146498-8
73.25	71.12					26 54 2-146498-7
70.71	68.58					25 52 2-146498-6
68.17	66.04					24 50 2-146498-5
65.63	63.50					23 48 2-146498-4
63.09	60.96					22 46 2-146498-3
60.55	58.42					21 44 2-146498-2
58.01	55.88					20 42 2-146498-1
55.47	53.34					19 40 2-146498-0
52.93	50.80					18 38 1-146498-9
50.39	48.26					17 36 1-146498-8
47.85	45.72					16 34 1-146498-7
45.31	43.18					15 32 1-146498-6
42.77	40.64					14 30 1-146498-5
40.23	38.10					13 28 1-146498-4
37.69	35.56					12 26 1-146498-3
35.15	33.02					11 24 1-146498-2
32.61	30.48					10 22 1-146498-1
30.07	27.94					9 20 1-146498-0
27.53	25.40					8 18 146498-9
24.99	22.86					7 16 146498-8
22.45	20.32					6 14 146498-7
19.91	17.78					5 12 146498-6
17.37	15.24					4 10 146498-5
14.83	12.70					3 8 146498-4
12.29	10.16					2 6 146498-3
9.75	7.62					1 4 146498-2
7.21	5.08					2 146498-1
4.67	2.54					
2.13	0.00					

UNLESS OTHERWISE SPECIFIED		DIMENSIONS		NO. OF POSITIONS		PART NUMBER	
INCHES		MILLIMETERS		G F E		AMP Incorporated Harrisburg, PA 17105-3608	
FRACTIONS		DECIMALS		G F E		HEADER ASSEMBLY, MOD 11, STACKING, DOUBLE ROW, .025 SD, POST, UNSHROUDED	
DECIMALS		FRACTIONS		G F E		A1 00779 146498	
MATERIAL		FINISH		CUST. DRAWING		REV. 4.1	