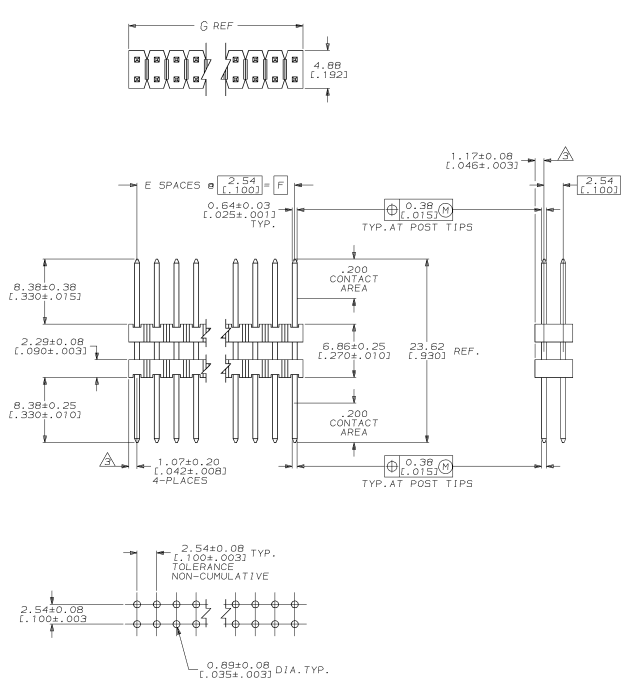


REV	DATE	DESCRIPTION	BY	CHK	APP
0	0P	4633-95-138			

- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
  - TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- △ THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING  
 △ HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.  
 △ FINISH: 0.000381 (.000015) GOLD ON CONTACT AREA, OVER 0.00127 (.000050) NICKEL, ENTIRE POST.



RECOMMENDED HOLE LAYOUT

101.19	99.05	39	80	4-146495-0
99.65	96.50	38	78	3-146495-9
98.11	93.98	37	76	3-146495-8
93.57	91.20	36	74	3-146495-7
93.57	91.20	36	74	3-146495-7
91.03	88.50	35	72	3-146495-6
88.49	86.30	34	70	3-146495-5
85.95	83.82	33	68	3-146495-4
83.41	81.28	32	66	3-146495-3
80.87	78.74	31	64	3-146495-2
78.33	76.20	30	62	3-146495-1
75.79	73.66	29	60	3-146495-0
73.25	71.12	28	58	2-146495-9
70.71	68.58	27	56	2-146495-8
68.17	66.04	26	54	2-146495-7
65.63	63.50	25	52	2-146495-6
63.09	60.96	24	50	2-146495-5
60.55	58.42	23	48	2-146495-4
58.01	55.88	22	46	2-146495-3
55.47	53.34	21	44	2-146495-2
52.93	50.80	20	42	2-146495-1
50.39	48.26	19	40	2-146495-0
47.85	45.72	18	38	1-146495-9
45.31	43.18	17	36	1-146495-8
42.77	40.64	16	34	1-146495-7
40.23	38.10	15	32	1-146495-6
37.69	35.56	14	30	1-146495-5
35.15	33.02	13	28	1-146495-4
32.61	30.48	12	26	1-146495-3
30.07	27.94	11	24	1-146495-2
27.53	25.40	10	22	1-146495-1
24.99	22.86	9	20	1-146495-0
22.45	20.32	8	18	146495-9
19.91	17.78	7	16	146495-8
17.37	15.24	6	14	146495-7
14.83	12.70	5	12	146495-6
12.29	10.16	4	10	146495-5
9.75	7.62	3	8	146495-4
7.21	5.08	2	6	146495-3
4.67	2.54	1	4	146495-2
2.13	0.00	0	2	146495-1
G	F	E	NO. OF POSITIONS	PART NUMBER

AMP INCORPORATED HARRISBURG, PA 17105-3608 TEL: 717/631-1000 FAX: 717/631-1001 WWW.AMP.COM		<b>AMP</b> AMP Incorporated Harrisburg, PA 17105-3608	
DRAWING NO. 00779	REV. 4.1	PART NO. 146495	DATE 12/5/95
TITLE HEADER ASSEMBLY, MOD 11, STACKING, DOUBLE ROW, .025 SQ. POST, UNSHROUDED		CUSTOMER DRAWING	