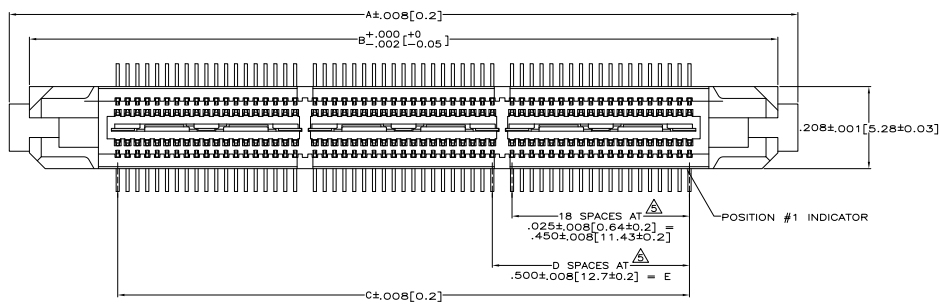
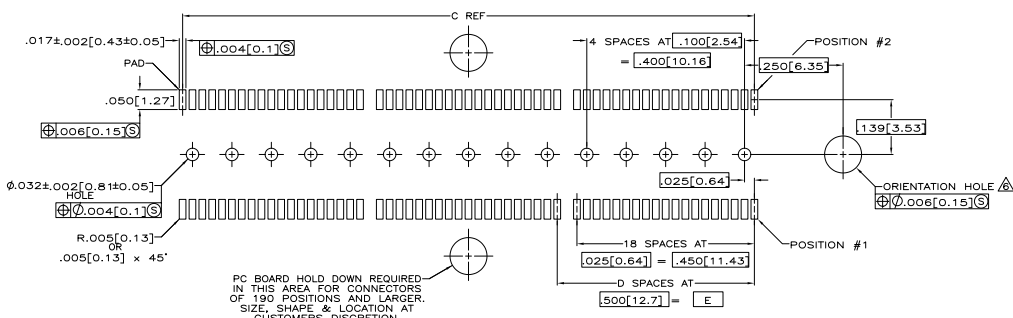
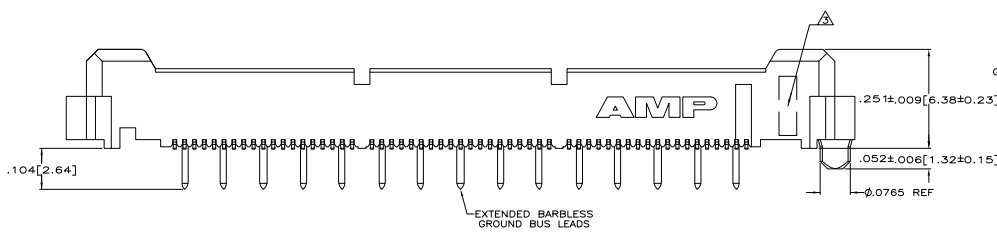


THIS DRAWING IS UNPUBLISHED
 ALL INFORMATION HEREIN IS UNCLASSIFIED
 DATE 08-08-2008 BY 2025 ELECTRONICS CORPORATION

REV	DATE	DESCRIPTION	BY	CHK	APP
AD	47	REVISED PER ECO-08-009496			



- △ HOUSING: LIQUID CRYSTAL POLYMER, COLOR BLACK.
- CONTACTS: HIGH RELIABILITY COPPER ALLOY.
- GROUND BUSES: PHOSPHOR BRONZE ALLOY, UNS C51100.
- △ CONTACTS & GROUND BUSES: NICKEL UNDERPLATE ALL OVER, MATING SURFACE PLATED TO MEET LEVEL 2 PERFORMANCE REQUIREMENTS OF TE PRODUCT SPECIFICATION 108-1422, SOLDER TAILS PLATED TIN-LEAD.
- △ DATE CODE MARKED IN AREA INDICATED ON SIDE OPPOSITE POSITION #1.
- △ ONE GROUND BUS WITH 5 TAILS PER EACH MODULE.
- △ TOLERANCE NON-ACCUMULATIVE.
- △ FOR STANDARD APPLICATIONS, ORIENTATION HOLE TO BE $\phi .094 \pm .002 [2.39 \pm 0.05]$.
- △ FOR SLIP-FIT APPLICATIONS, ORIENTATION HOLE TO BE $\phi .079 \pm .001 [2.00 \pm 0.03]$.



PC BOARD HOLD DOWN REQUIRED IN THIS AREA FOR CONNECTORS OF 190 POSITIONS AND LARGER. SIZE, SHAPE & LOCATION AT CUSTOMERS DISCRETION.

RECOMMENDED PC BOARD LAYOUT (VIEWED FROM CONNECTOR SIDE)

QTY	DESCRIPTION	UNIT	QTY	DESCRIPTION	UNIT	QTY	DESCRIPTION	UNIT	QTY	DESCRIPTION	UNIT	QTY	DESCRIPTION	UNIT	QTY	DESCRIPTION	UNIT
4.724	[20]		3.450	[87.63]		3.898	[99.01]		4.000	[101.6]		256	767117-7				
4.084	[104]		2.500	[63.5]		2.850	[74.93]		3.300	[83.81]		228	767117-5				
3.465	[88]		2.000	[50.8]		2.450	[62.23]		2.898	[73.81]		3.000	[76.2]		190	767117-5	
3.465	[88]		1.500	[38.1]		3	1.950	[49.53]	2.398	[60.81]		2.500	[63.5]		152	767117-4	
2.850	[72]		1.000	[25.4]		1.450	[36.93]		1.898	[48.21]		2.000	[50.8]		114	767117-3	
2.205	[56]		.800	[20.7]		1	.950	[24.13]	1.398	[35.51]		1.500	[38.1]		76	767117-2	
1.732	[44]		.000	[0]		0	.450	[11.43]	.898	[22.81]		1.000	[25.4]		38	767117-1	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DATE	12-11-88	BY	TE	DATE	12-11-88	BY	TE
DESIGNED BY		DESIGNED BY	12-11-88	DATE	12-11-88	TE Electronics Corporation Harrisburg, PA 17105-3608			
DRAWN BY		DRAWN BY	108-1422	PROJECT NO.	108-1422	PLUG ASSEMBLY, 260[6.6] VERTICAL, .025[0.64]JCL, GULL WING LEADS, MICTOR			
CHECKED BY		CHECKED BY	114-11004	REV. CONTROL SHEET	114-11004	DATE	08-08-2008	DRAWN BY	AD
APPROVED BY		APPROVED BY		DATE	08-08-2008	REV. CONTROL SHEET	00779	REV. CONTROL SHEET	00779
CUSTOMER DRAWING		CUSTOMER DRAWING		DATE	08-08-2008	REV. CONTROL SHEET	00779	REV. CONTROL SHEET	00779