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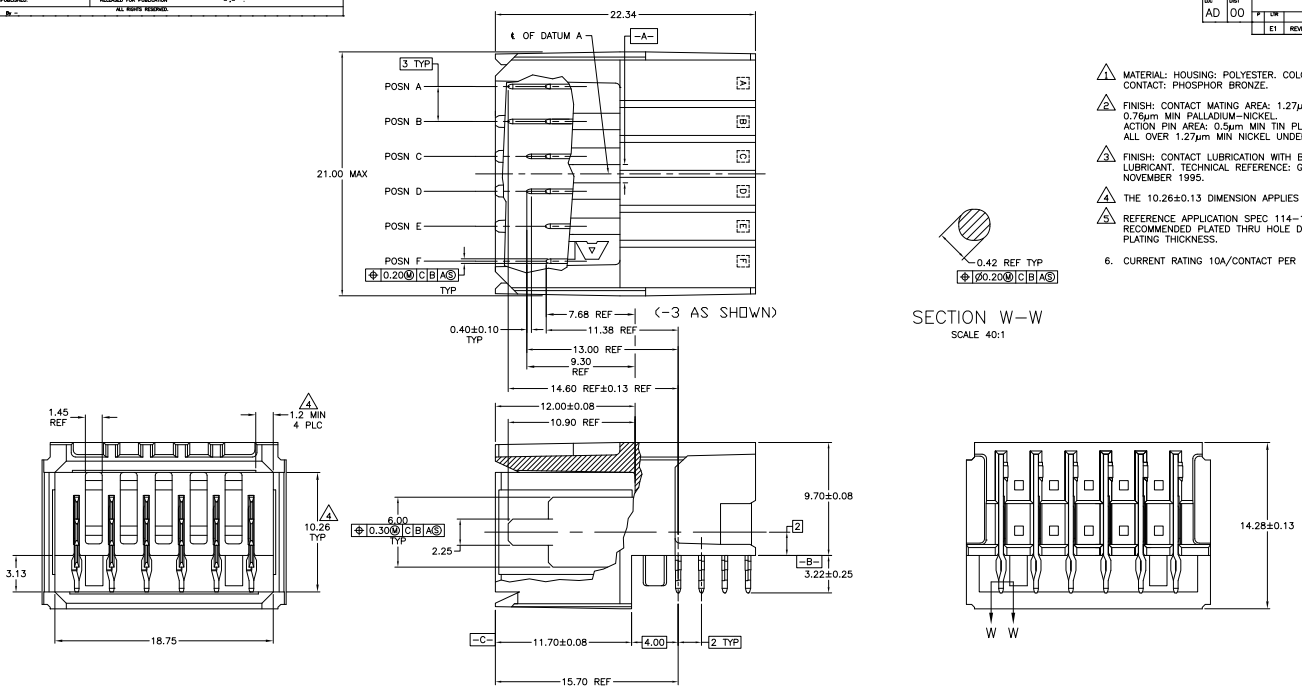
| UOC | DIST | REVISIONS | | | | | |
|---|---|---|---|---|---|---|---|
| AD | 00 | P | LTR | DESCRIPTION | DATE | DWN | APVD |
| | | | E1 | REVISED PER ECO-11-004835 | 11MAR11 | RK | HMR |



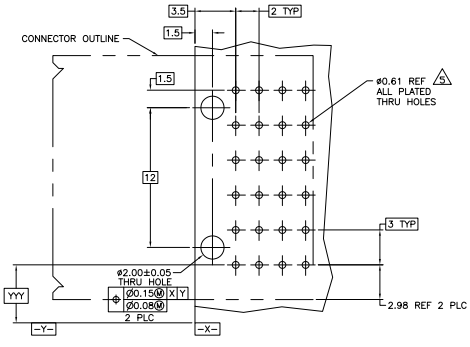




SECTION W-W
SCALE 40:1




1. MATERIAL: HOUSING: POLYESTER. COLOR: GRAY. UL 94V-0.
CONTACT: PHOSPHOR BRONZE.
2. FINISH: CONTACT MATING AREA: 1.27µm MIN GOLD OR 0.08µm MIN GOLD OVER 0.76µm MIN PALLADIUM-NICKEL.
ACTION PIN AREA: 0.5µm MIN TIN PLATE,
ALL OVER 1.27µm MIN NICKEL UNDERPLATE.
3. FINISH: CONTACT LUBRICATION WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
4. THE 10.26±0.13 DIMENSION APPLIES IN THIS AREA.
5. REFERENCE APPLICATION SPEC 114-1103 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESS.
6. CURRENT RATING 10A/CONTACT PER PRODUCT SPEC 108-1651.




RECOMMENDED PCB HOLE LAYOUT

| | | | | | |
|---|---|---|---|---|---|
| 6 | – | A,B,C,D | E,F | 6 | 5646956-6 |
| 5 | A,B | D,E,F | C | 6 | 5646956-5 |
| 4 | A,D,E,F | B | C | 6 | 5646956-4 |
| 3 | A,B | C,D | E,F | 6 | 5646956-3 |
| 2 | A,F | B,C,D,E | – | 6 | 5646956-2 |
| 1 | A,B,C,D,E,F | – | – | 6 | 5646956-1 |
| FINISH | POSITIONS LOADED WITH 10.90 (2) CONTACTS | POSITIONS LOADED WITH 9.30 (3) CONTACTS | POSITIONS LOADED WITH 7.68 (4) CONTACTS | NO OF LOADED POSITIONS | PART NUMBER |

THIS DRAWING IS A CONTROLLED DOCUMENT.

| | | | |
|---|---|---|---|
| TITLE | B.CARBO | CHANGED | TE Connectivity |
| DRAWN | R.PATTERSON | CHANGED | |
| CHK | R.PATTERSON | CHANGED | NAME: ASSEMBLY, RIGHT ANGLE HEADER, W/ RETENTION PEGS, UNIVERSAL POWER MODULE |
| PRODUCT SPEC | – | | |
| APPLICATION SPEC | – | | SIZE A1 · CAGE CODE 00779 · DRAWING NO C-5646956 · RESTRICTED TO – |
| WEIGHT | – | | SCALE 6:1 · SHEET 1 OF 1 · REV E1 |

DIMENSIONS: mm. TOLERANCE UNLESS OTHERWISE SPECIFIED: 0 PLC ± –, 1 PLC ± –, 2 PLC ± 0.13, 3 PLC ± –, 4 PLC ± –, ANGLES ± –
MATERIAL 1 · FINISH 2 · CUSTOMER DRAWING

4805 (3/11)

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