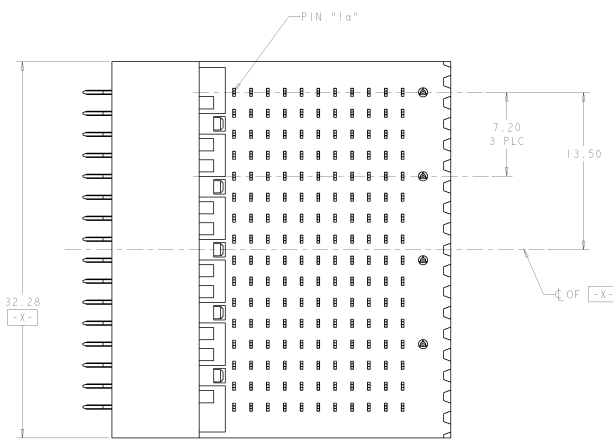
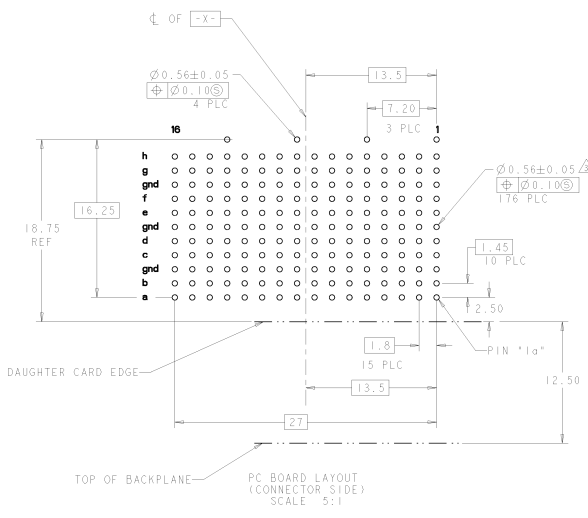


REV		REVISIONS			
NO	DATE	DESCRIPTION	BY	CHKD	APPD
1	08/11/2010	ISSUE FOR PRODUCTION	[REDACTED]	[REDACTED]	[REDACTED]

- ⚠ HOUSING: LCP, UL94V-0, BLACK.
CONTACT: PHOSPHOR BRONZE.
POST: BRASS WIRE.
- ⚠ CONTACT: 0.76 μm GOLD PER ASTM B 488 IN CONTACT AREA.
1.27 μm MIN TIN-LEAD ON PCB TAIL.
OVER 1.27 μm MIN NICKEL PER SAE AMS-00-N-290 OVER ALL.
POST: 1.27 μm MIN NICKEL.
- ⚠ MANUFACTURING TOLERANCE FOR A Ø0.56±0.05 FINISHED HOLE.
DRILLED HOLE: Ø0.65±0.02
COPPER PLATE: 0.050-0.025
TIN/LEAD PLATE: 0.0124-0.0038
- ⚠ CONTACT: 0.76 μm GOLD PER ASTM B 488 IN CONTACT AREA.
1.27 μm MIN MATTIE TIN PER ASTM B 545 ON PCB TAIL.
OVER 1.27 μm MIN NICKEL PER SAE AMS-00-N-290 OVER ALL.
POST: 1.27 μm MIN NICKEL.
- ⚠ MANUFACTURING TOLERANCE FOR A Ø0.575 ± 0.045 FINISHED HOLE WITHOUT TIN LEAD PLATING.
DRILLED HOLE: Ø0.65 ± 0.02
COPPER PLATING: 0.025 - 0.050



CONTACT TAIL / HOLE FINISH	DESCRIPTION	PART NO
⚠	DIFFERENTIAL PAIR, NONSEQUENTIAL	I410421-4
⚠	SINGLE END, NONSEQUENTIAL	I410421-3
⚠	DIFFERENTIAL PAIR, NONSEQUENTIAL	I410421-2
⚠	SINGLE END, NONSEQUENTIAL	I410421-1

DATE: 08/11/2010 10:00 AM BY: [REDACTED] TITLE: [REDACTED]		TECO Teco Electronics Harrisburg, PA 17105-1808	
MATERIAL: [REDACTED] FINISH: [REDACTED]	PART: [REDACTED] REV: [REDACTED]	DESCRIPTION: RIGHT ANGLE, PLUG ASSEMBLY, STAND ALONE FULL 70.5mm, MULTIGIG 811 DAUGHTERCARD CONNECTOR	PART NO: I410421-1 REV: [REDACTED]
CUSTOMER DRAWING		DATE: 08/11/2010 10:00 AM BY: [REDACTED]	