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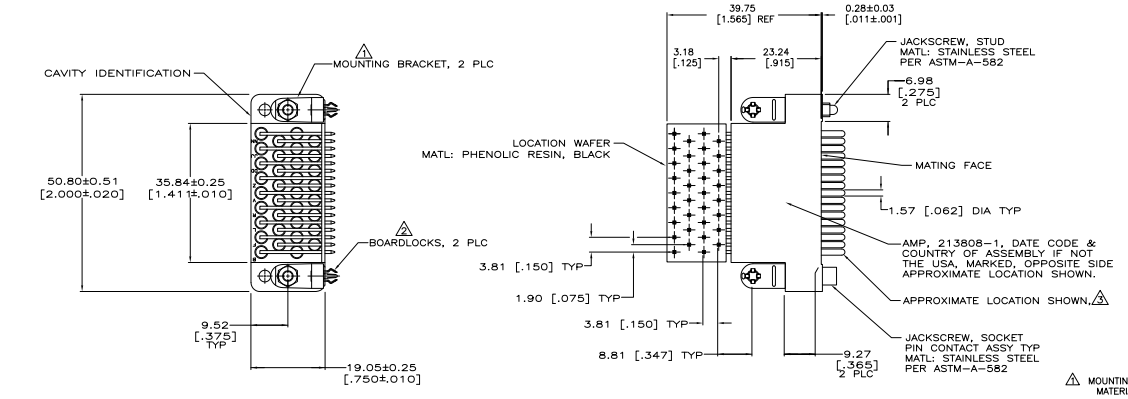
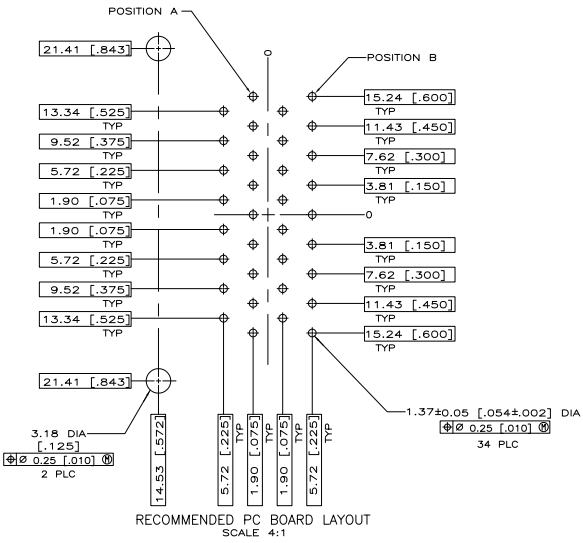
LOC	DIST
FT	0

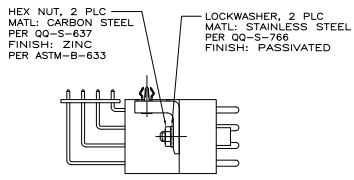
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	E	REVISED PER ECO-07-024895	10/22/07	SS	GS
	E1	REVISED PER ECO-09-020689	27AUG09	KK	AEG





RECOMMENDED PC BOARD LAYOUT
SCALE 4:1



1. MOUNTING BRACKET:
MATERIAL: ZINC PER QQ-Z-363.
FINISH: 3.81um [.000150] MIN NICKEL PER QQ-N-290 OVER 2.54um [.000100] MIN COPPER PER MIL-C-14550.

2. BOARDLOCK:
MATERIAL: COPPER ALLOY PER ASTM-B-592.
FINISH: 5.08um [.000200] MIN TIN-LEAD PER MIL-T-10727 OVER 1.27um[.000050] MIN NICKEL PER QQ-N-290.

3. PIN CONTACT ASSEMBLY:
BODY MATERIAL: BRASS PER MIL-C-50.
FINISH: 0.76um [.000030] MIN GOLD PER MIL-G-45204 FOR A LENGTH OF 5.08 [.200] MIN FROM MATING END, 2.54um [.000100] MIN TIN-LEAD PER MIL-T-10727 FOR A LENGTH OF 6.35 [.250] MIN FROM OPPOSITE END, BOTH OVER 1.27um [.000050] MIN NICKEL PER QQ-N-290.
SPRING-MATERIAL: STAINLESS STEEL PER QQ-S-766.
POST-MATERIAL: BRASS PER ASTM-B-134.
FINISH: 2.54um [.000100] MIN TIN-LEAD PER MIL-T-10727 OVER 1.27um[.000050] MIN NICKEL PER QQ-N-290.

4. PIN CONTACT ASSEMBLIES ARE SELECTIVELY LOADED INTO HOUSING AND LOCATION WAFER AT CIRCUITS A,B,C,D,E,F,H,K,P,R,S,T,U,V,W,X,Y AND AA. NO HARDWARE IS SUPPLIED.

5. PIN CONTACT ASSEMBLY:
BODY MATERIAL: BRASS PER MIL-C-50.
FINISH: 0.76um [.000030] MIN GOLD PER MIL-G-45204 FOR A LENGTH OF 5.08 [.200] MIN FROM MATING END, 2.54um [.000100] MIN TIN PER MIL-T-10727 FOR A LENGTH OF 6.35 [.250] MIN FROM OPPOSITE END, BOTH OVER 1.27um [.000050] MIN NICKEL PER QQ-N-290.
SPRING-MATERIAL: STAINLESS STEEL PER QQ-S-766.
POST-MATERIAL: BRASS PER ASTM-B-134.
FINISH: 2.54um [.000100] MIN TIN PER MIL-T-10727 OVER 1.27um[.000050] MIN NICKEL PER QQ-N-290.

6. BOARDLOCK:
MATERIAL: COPPER ALLOY PER ASTM-B-592.
FINISH: 5.08um [.000200] MIN TIN PER MIL-T-10727 OVER 1.27um[.000050] MIN NICKEL PER QQ-N-290.

7. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

7 OBSOLETE	3	–		213808-4
	3	6		213808-3
7 OBSOLETE	3	–	4	213808-2
7 SUPERSEDED	3	2		213808-1
	CONTACT & POST PLATING	BOARDLOCK PLATING		PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.
DIMENSIONS: mm [INCHES]
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± –, 1 PLC ± –, 2 PLC ± 0.13 [.005], 3 PLC ± –, 4 PLC ± –, ANGLES ± –
MATERIAL: SEE CALLOUTS
FINISH: SEE CALLOUTS
TEM 09-22-94 D.BROCKWAY
CHK 09-28-94 R.STONE
APVD –
PRODUCT SPEC —
APPLICATION SPEC —
WEIGHT –
CUSTOMER DRAWING

Tyco Electronics Corporation
Harrisburg, Pa 17105-3608

NAME: CONNECTOR ASSEMBLY, PIN, 34 POSITION, RIGHT ANGLE, M SERIES

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-213808	–

SCALE 2:1 SHEET 1 OF 1 REV F1

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