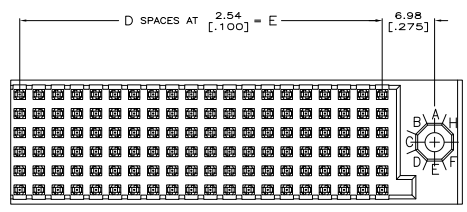
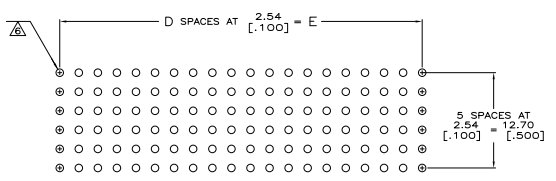
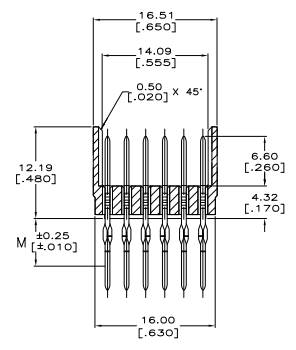
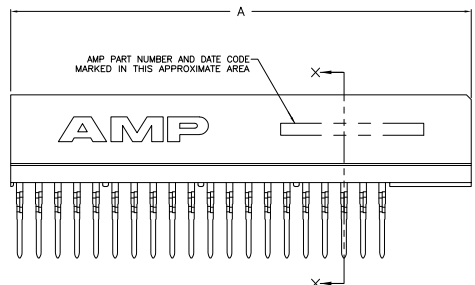


REV	DATE	BY	CHKD	DESCRIPTION
AD 25		JJZ		REVISED PER EC0-07-0288



- △ HOUSING MATERIAL: GLASS FILLED POLYESTER, COLOR: BLACK.
- △ CONTACT MATERIAL: PHOSPHOR BRONZE.
- △ CONTACT FINISH: 0.00127 [0.00050] NICKEL UNDERPLATE ALL OVER. 0.00076 [0.00030] GOLD IN CONTACT AREAS AND LOWER 5.08 [200] OF POSTS. GOLD FLASH ON REMAINDER.
- △ CONTACT FINISH: 0.00127 [0.00050] NICKEL UNDERPLATE ALL OVER. 0.00076 [0.00030] GOLD IN CONTACT AREAS AND LOWER 5.08 [200] OF POSTS. GOLD FLASH ON REMAINDER.
- 5. GUIDE PINS AND KEYS SOLD SEPARATELY.
- △ ACTION PIN POSTS REQUIRE 2.36 [0.93] MIN THICK P.C. BOARD. RECOMMENDED P.C. BOARD HOLES ARE 1.151 [0.453] DIA PLATED THRU WITH 0.025-0.076 [0.01-0.03] COPPER AND 0.0076 [0.0003] MIN TIN-LEAD. AFTER PLATING FINISHED HOLES SHALL BE 0.94-1.09 [0.37-0.43] DIA; AFTER REFLOW 0.91-1.09 [0.36-0.43] DIA.



OBSOLETE	△	9.52 [375]	48.26 [1900]	19	61.15 [2368]	40	80	120	535845-B
OBSOLETE	△	9.52 [375]	35.56 [1400]	14	47.45 [1868]	30	60	90	535845-7
	△	14.09 [555]	48.26 [1900]	19	61.15 [2368]	40	80	120	535845-6
OBSOLETE	△	14.09 [555]	35.56 [1400]	14	47.45 [1868]	30	60	90	535845-5
OBSOLETE	△	17.37 [684]	48.26 [1900]	19	61.15 [2368]	40	80	120	535845-4
OBSOLETE	△	17.37 [684]	35.56 [1400]	14	47.45 [1868]	30	60	90	535845-3
	△	6.35 [250]	48.26 [1900]	19	61.15 [2368]	40	80	120	535845-2
	△	6.35 [250]	35.56 [1400]	14	47.45 [1868]	30	60	90	535845-1
FINISH		M	E	D	A	NO OF PLUS CONTACTS	NO OF SIGNAL CONTACTS	POSN	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT

DESIGNED BY	IN. SCHUBERT	DATE	03-82
DRAWN BY	IN. SCHUBERT	DATE	03-82
CHECKED BY	IN. SCHUBERT	DATE	03-82
APPROVED BY	IN. SCHUBERT	DATE	03-82

ASSEMBLY, PIN, TBC PLUS, RIGHT END KEYING MODULE, FULLY LOADED

AMP 000779 G=535845

CUSTOMER DRAWING