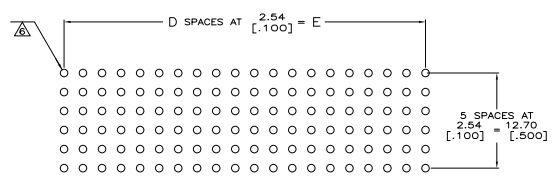
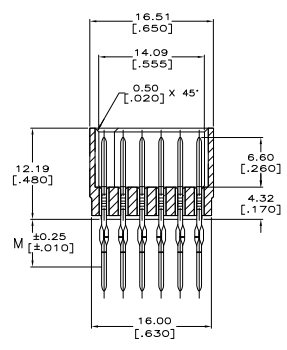
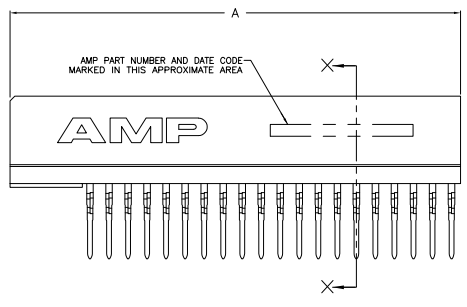
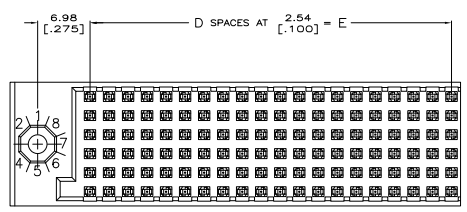


REV	DATE	BY	CHK	DESCRIPTION
AD 25				REVISED PER ECO-16-02860



- △ HOUSING MATERIAL: GLASS FILLED POLYESTER, COLOR: BLACK.
- △ CONTACT MATERIAL: PHOSPHOR BRONZE.
- △ CONTACT FINISH: 0.00127 [.000050] NICKEL UNDERPLATE ALL OVER, 0.00076 [.000030] GOLD PLATE IN CONTACT AREAS, TIN-LEAD PLATE ON TAILS.
- △ CONTACT FINISH: 0.00127 [.000050] NICKEL UNDERPLATE ALL OVER, 0.00076 [.000030] GOLD IN CONTACT AREAS AND LOWER 5.08 [.200] OF POSTS. GOLD FLASH ON REMAINDER.
- 5. GUIDE PINS AND KEYS SOLD SEPARATELY.
- △ ACTION PIN POSTS REQUIRE 2.36 [.093] MIN THICK P.C. BOARD. RECOMMENDED P.C. BOARD HOLES ARE 1.151 [.0453] DIA PLATED THRU WITH 0.025-0.076 [.001-.003] COPPER AND 0.0076 [.0003] MIN TIN-LEAD. AFTER PLATING FINISHED HOLES SHALL BE 0.94-1.09 [.037-.043] DIA; AFTER REFLOW 0.91-1.09 [.036-.043] DIA.

OBSOLETE	△	9.52 [.375]	48.26 [1.900]	19	61.15 [2.368]	40	80	120	535843-8
OBSOLETE	△	9.52 [.375]	35.56 [1.400]	14	47.45 [1.868]	30	60	90	535843-7
OBSOLETE	△	14.09 [.555]	48.26 [1.900]	19	61.15 [2.368]	40	80	120	535843-6
	△	14.09 [.555]	35.56 [1.400]	14	47.45 [1.868]	30	60	90	535843-5
OBSOLETE	△	17.37 [.684]	48.26 [1.900]	19	61.15 [2.368]	40	80	120	535843-4
OBSOLETE	△	17.37 [.684]	35.56 [1.400]	14	47.45 [1.868]	30	60	90	535843-3
	△	6.35 [.250]	48.26 [1.900]	19	61.15 [2.368]	40	80	120	535843-2
	△	6.35 [.250]	35.56 [1.400]	14	47.45 [1.868]	30	60	90	535843-1
FINISH		M	E	D	A	NO OF PLUS CONTACTS	NO OF SIGNAL CONTACTS	POSN	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT. INSTRUCTIONS: 1. IDENTIFY THE DRAWING. 2. CHECK THE DATE. 3. CHECK THE ISSUE. 4. CHECK THE REVISIONS. 5. CHECK THE SCALE. 6. CHECK THE TITLE. 7. CHECK THE PART NUMBER. 8. CHECK THE DRAWING NUMBER. 9. CHECK THE CUSTOMER DRAWING. 10. CHECK THE DATE OF ISSUE.

ASSEMBLY, PIN, TBC PLUS, LEFT END MODULE, FULLY LOADED.

DATE: 00779G=535843

CUSTOMER DRAWING