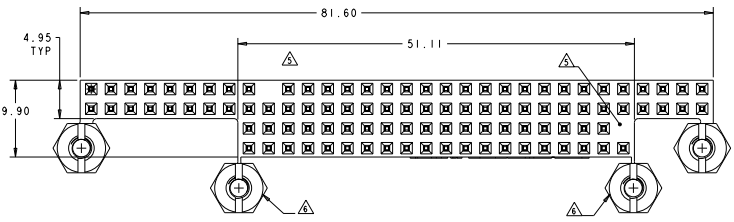
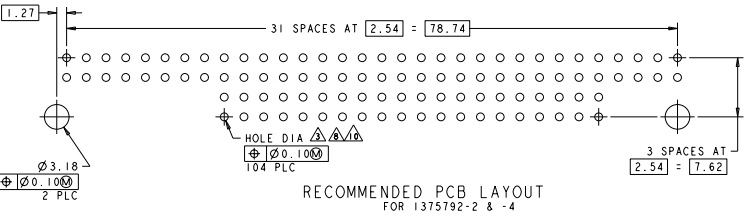
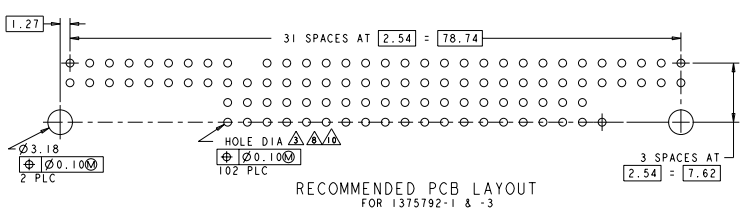
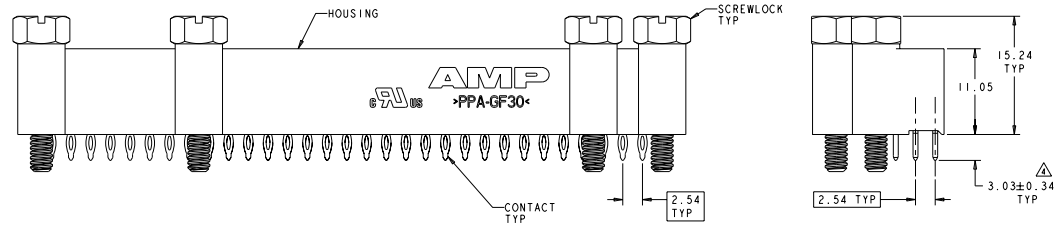


REV	DATE	DESCRIPTION	BY	CHK	APP
D	ECO-46-7871		DRYFOON	MB	JO
E	ECO-47-006855		TRIPPERT	RS	JO
E1	REVISED PER ECO-49-025699		TRIPPERT	KA	AE



- △ HOUSING: HIGH TEMPERATURE, GLASS FILLED NYLON, COLOR: BLACK.
- △ CONTACTS: PHOSPHOR BRONZE.
- △ SCREWLOCKS: STEEL.
- △ CONTACTS: 0.00038 MIN GOLD ON MATING RECEPTACLE END, 0.00254 BRIGHT TIN-LEAD ON REMAINDER, ALL OVER 0.00127 NICKEL.
- △ SCREWLOCKS: CLEAR CHROMATE OVER ZINC.
- △ PCB HOLE RECOMMENDATIONS:
 - A. DRILL HOLE DIAMETER TO BE 1.15±0.02.
 - B. PLATING TO BE 0.005 MIN TIN-LEAD OVER 0.025±0.015 COPPER.
 - C. RECOMMENDED FINISH HOLE SIZE IS 1.03±0.08.
- △ DIMENSION AFTER SEATING TO PCB.
- △ NO CONTACT IN THIS POSITION, FOR PART NUMBER 1375792-1 & -3, ONLY.
- △ BREAK-AWAY SCREWLOCK/STANDOFF.
- △ CONTACTS: 0.00038 MIN GOLD ON MATING RECEPTACLE END, 0.00254-0.00508 MATTE TIN ON REMAINDER, ALL OVER 0.00127 NICKEL.
- △ SCREWLOCKS: CLEAR CHROMATE OVER ZINC.
- △ PCB HOLE RECOMMENDATIONS FOR SILVER IMMERSION PLATING:
 - A. DRILL HOLE DIAMETER TO BE 1.20±0.02.
 - B. PLATING TO BE 0.00051-0.000127 GOLD OVER 0.0508±0.0254 COPPER.
 - C. RECOMMENDED FINISH HOLE SIZE IS 1.10-1.19.
- △ TO BE USED ON SILVER IMMERSION PLATED PCB'S (NOTE 8).
- △ PCB HOLE RECOMMENDATIONS FOR ENIG PLATING:
 - A. DRILL HOLE DIAMETER TO BE 1.20±0.02.
 - B. PLATING TO BE 0.00051-0.000127 GOLD OVER 0.0305-0.00610 NICKEL ALL OVER 0.0508±0.0254 COPPER.
 - C. RECOMMENDED FINISH HOLE SIZE IS 1.10-1.19.
- △ TO BE USED ON STANDARD PCB (NOTE 3) OR ENIG PLATED PCB (NOTE 10).
- △ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



REV	DATE	DESCRIPTION	BY	CHK	APP
1	1375792-4	NO			
2	1375792-3	YES			
3	1375792-2	NO			
4	1375792-1	YES			

FINISH	KEYED CIRCUITS	PART NO
ASSEMBLY, PC/104, NON-STAGTHROUGH CONTACTS, 4 STANDOFFS, PRESS FIT		
DATE	SCALE	DRAWING NO
1375792	A	00778
CUSTOMER DRAWING		1375792