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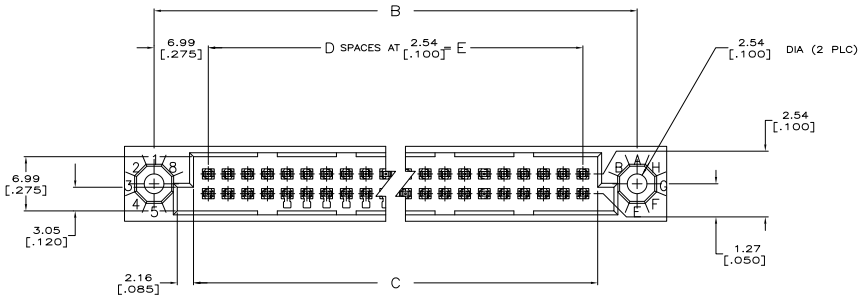
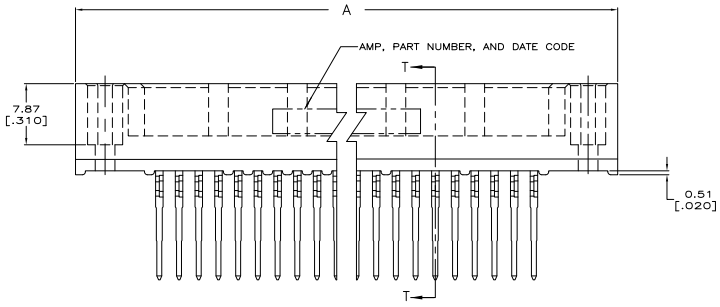
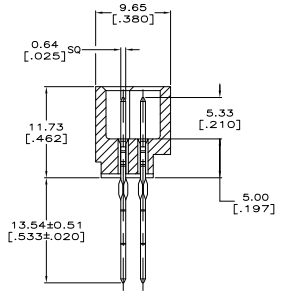
LOC	DIST
AD	25

REVISIONS

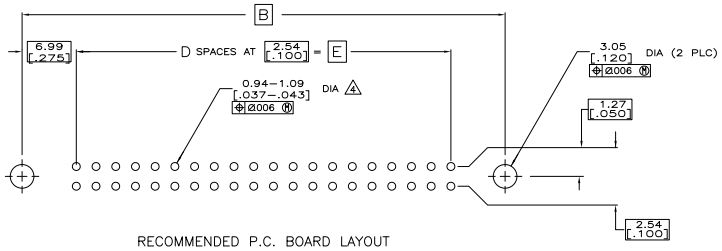
P	LTR	DESCRIPTION	DATE	DWN	APVD
	U	REVISED PER EC 0512-0287-05	10DEC05	JDP	AMS
	U1	REVISED PER ECO-09-021510	11SEP09	KK	AEG







SECTION T–T



RECOMMENDED P.C. BOARD LAYOUT

THIS DRAWING IS A CONTROLLED DOCUMENT.	DRN R.K. SEIFRIED 04/08/99	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: mm [INCHES]	CK F. KIBLER 8-17-99	NAME HDI, 2 ROW, PIN ASSEMBLY, 13.54 [.533] LONG ACTION PINS, .00076 [.000030] GOLD PLATE	
TOLERANCE UNLESS OTHERWISE SPECIFIED: 0 PLC ± –; 1 PLC ± –; 2 PLC ± –; 3 PLC ± 0.13 [.005]; 4 PLC ± –; ANGLES ± –; FINISH 3	APVD –		
	PRODUCT SPEC –		
	APPLICATION SPEC –	SIZE A1	CAGE CODE 00779
	WEIGHT –	DRAWING NO C-533060	RESTRICTED TO –
MATERIAL 1,2	CUSTOMER DRAWING	SCALE 4:1	SHEET 1 OF 2
			REV U1

AMP 4805 REV 31MAR2000

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LOC	DIST
AD	25

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
—		SEE SHEET 1	—	—	—

1. HOUSING MATERIAL: THERMOPLASTIC, COLOR—NATURAL.
2. CONTACT MATERIAL: PHOSPHOR BRONZE.
3. CONTACT FINISH: .00127—.00254 [.000050—.000100] NICKEL UNDERPLATE ALL OVER; .00076 [.000030] GOLD PLATE IN CONTACT AREA, TIN—LEAD PLATED POSTS.
4. ACTION PIN POSTS REQUIRE 2.36 [.093] MIN THICK P.C. BOARD. RECOMMENDED P.C. BOARD HOLES ARE 1.151 [.0453] DIA PLATED THRU WITH 0.025—0.076 [.001—.003] COPPER, WITH 0.0076 [.0003] MIN TIN—LEAD PLATING; FINISHED HOLE AFTER PLATING 0.94—1.09 [.037—043] DIA.
5. PART NUMBER IS OBSOLETE.
6. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

E	D	C	B	A	POSN	PART NUMBER
210.82 [8.300]	83	214.63 [8.450]	224.79 [8.850]	232.41 [9.150]	168	2—533060—1
215.90 [8.500]	85	219.71 [8.650]	229.87 [9.050]	237.49 [9.350]	172	2—533060—0
———	——	———	———	———	——	1—533060—9
OBSOLETE	89	229.87 [9.050]	240.03 [9.450]	247.65 [9.750]	180	~~1—533060—8~~
———	——	———	———	———	——	1—533060—7
200.66 [7.900]	79	204.47 [8.050]	214.63 [8.450]	222.25 [8.750]	160	1—533060—6
———	——	———	———	———	——	1—533060—5
187.96 [7.400]	74	191.77 [7.550]	201.93 [7.950]	209.55 [8.250]	150	1—533060—4
175.26 [6.900]	69	179.07 [7.050]	189.23 [7.450]	196.85 [7.750]	140	1—533060—3
———	——	———	———	———	——	1—533060—2
———	——	———	———	———	——	1—533060—1
———	——	———	———	———	——	1—533060—0
124.46 [4.900]	49	128.27 [5.050]	138.43 [5.450]	146.05 [5.750]	100	533060—9
———	——	———	———	———	——	533060—8
———	——	———	———	———	——	533060—7
———	——	———	———	———	——	533060—6
———	——	———	———	———	——	533060—5
60.96 [2.400]	24	64.77 [2.550]	74.93 [2.950]	82.55 [3.250]	50	533060—4
———	——	———	———	———	——	533060—3
———	——	———	———	———	——	533060—2
———	——	———	———	———	——	533060—1

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TEK R.K. SEIFRIED 04/08/90
CE F. KIBLER 8-17-92
APVD —
PRODUCT SPEC —
APPLICATION SPEC —
WEIGHT —

DIMENSIONS: mm [INCHES]
TOLERANCE UNLESS OTHERWISE SPECIFIED:
0 PLC ± —
1 PLC ± —
2 PLC ± —
3 PLC ± 0.13 [.005]
4 PLC ± —
ANGLES ± —

MATERIAL 1,2
FINISH 3

Tyco Electronics Corporation
Harrisburg, PA 17105-3608

NAME HDI, 2 ROW, PIN ASSEMBLY, 13.54 [.533] LONG ACTION PINS, .00076 [.000030] GOLD PLATE.

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-533060	—

CUSTOMER DRAWING SCALE 4:1 SHEET 2 OF 2 REV U1

AMP 4805 REV 31MAR2000

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