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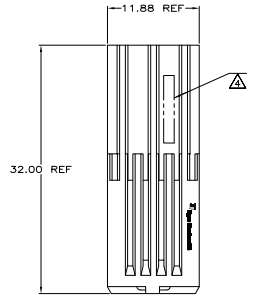
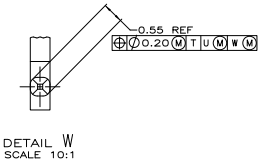
LOC	DIST
AD	47

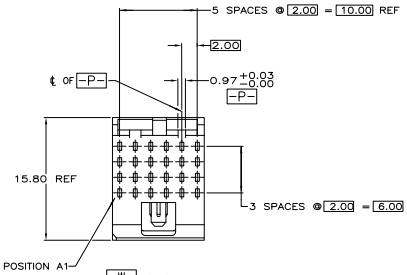
REVISIONS

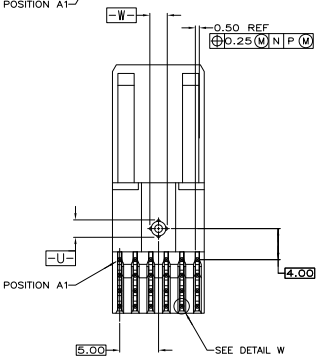
P	LTR	DESCRIPTION	DATE	DWN	APVD
	D2	REVISED PER ECO-08-009057	18APR08	DH	AS

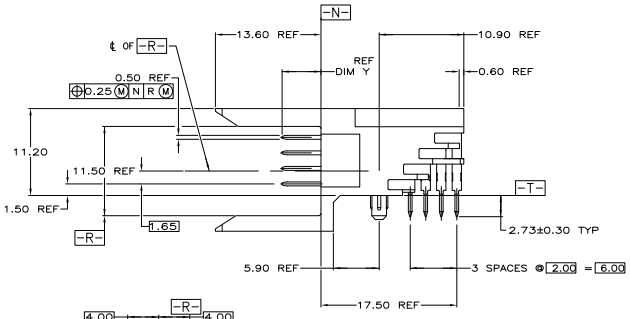


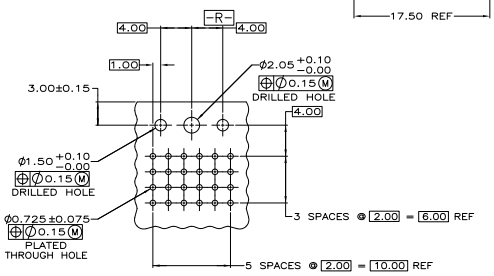


1. HOUSING MATERIAL: LIQUID CRYSTAL POLYMER, COLOR: NATURAL.
2. CONTACT MATERIAL: PHOSPHOR BRONZE.
3. CONTACT FINISH:
   UNDERPLATE (ENTIRE CONTACT):
   0.00127 MIN NICKEL.
   ON MATING SURFACES:
   CONFORMS TO ALL TESTING SPECIFIED FOR TELCORDIA UNCONTROLLED ENVIRONMENT.
   ON LEADS
   0.00381 MIN TIN-LEAD OVER UNDERPLATE.
   LUBRICATION (ENTIRE CONTACT):
   SURFACE CONDITIONER PER AMP SPEC 112-1002 AFTER PLATING.
4. PART MARKING PER AMP INCORPORATED SPECIFICATION 115-9009, LOCATED APPROXIMATELY AS SHOWN.
5. PART TO BE MARKED WITH DATE CODE ONLY.









RECOMMEDNED CIRCIUT PATTERN
PER IPC-D300 TYPE II, CLASS C
COMPONENT SIDE

CONTACT NUMBER	DIM Y
3	6.50
2	5.75
1	5.00

ROW								ROW
D	2	1	1	1	3	1	D	
C	2	1	1	1	3	1	C	
B	2	1	1	1	3	1	B	
A	2	1	1	1	3	1	A	
COLUMN	1	2	3	4	5	6	COLUMN	

CONTACT LOADING CHART BY ITEM NUMBER

E	223532-1
FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± -
1 PLC ± -
2 PLC ± 0.13
3 PLC ± -
4 PLC ± -
ANGLES ± -

MATERIAL 1 2
FINISH 3

DRN	T SHUEY	3-12-98
CHK	C SCHMID	3-16-98
APVD	C SCHMID	3-16-98

PRODUCT SPEC: 108-1441
APPLICATION SPEC: 114-1075
WEIGHT: -

Tyco Electronics Corporation
Harrisburg, PA 17105-3608

NAME: PIN ASSY,Z-PACK 2mm FB,RIGHT ANGLE, 4 ROW,24 POSITION,SEQUENCED

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-223532	-

CUSTOMER DRAWING | SCALE 4:1 | SHEET 1 OF 1 | REV D2

AMP 4805 REV 31MAR2000

18APR2008 us077239

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