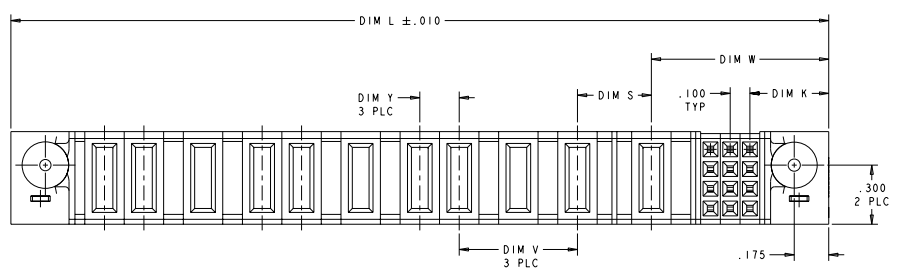
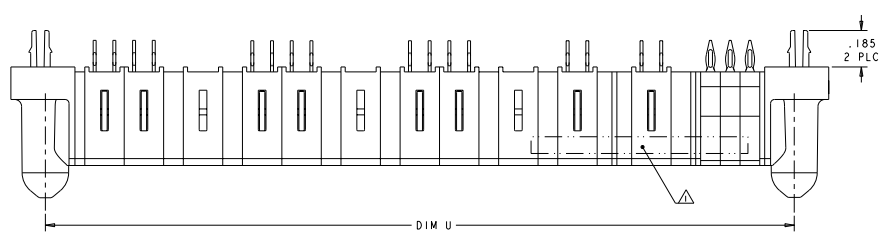
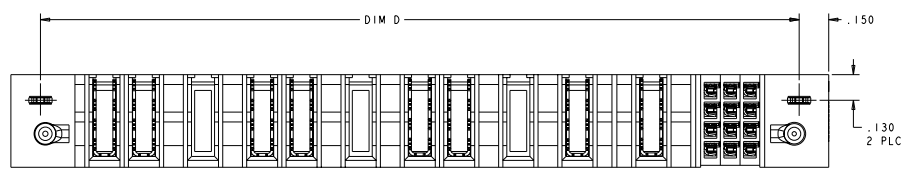
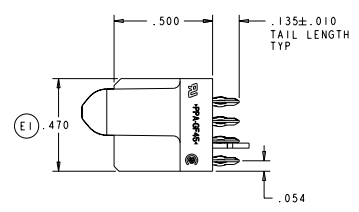


DATE SHOWN IN DIMENSIONS RECEIVED FOR PUBLICATION  
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REV. NO.		REVISIONS	
DATE	BY	DESCRIPTION	APP'D.
E1	GP	REV PER ECR-10-022629	LW JNC



- △ "AMP", PART NUMBER, AND DATE CODE TO BE MARKED IN AREA SHOWN.
- △ MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-0.  
 SIGNAL CONTACT - HIGH CONDUCTIVITY COPPER ALLOY  
 POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- △ CONTACT PLATING: SIGNAL CONTACTS - .000050 MIN Ni UNDER ALL  
 .000030 MIN Au ON CONTACT AREA.  
 .000100 MIN Sn AT PCB INTERFACE  
 POWER CONTACTS - .000050 MIN Ni UNDER ALL  
 .000030 MIN Au ON CONTACT AREA.  
 .000100 MIN Sn AT PCB INTERFACE
- △ MECHANICAL CONNECTOR KEEP OUT ZONE.
- △ DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- △ PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES.
- △ PCB - .0453 +/- .0010 DRILLED HOLES PLATED WITH .0003 MIN Sn OVER  
 .001 TO .003 PLATING TO ACHIEVE A .040 DIA. HOLE.
- △ FOR DETAIL DIM PLEASE REFER TO TABLE



TYPE: VERTICAL RECEPTACLE WITH GUIDES MULTI-BEAM XL PART NO: 108-1913 SPECIFICATION: SEE 114-13038 00778 ©-6450541		DATE: 10/78 DRAWING NO: 108-1913 CUSTOMER DRAWING	TYP. ELECTRONICS CORPORATION Harrisburg, PA 17105-3600
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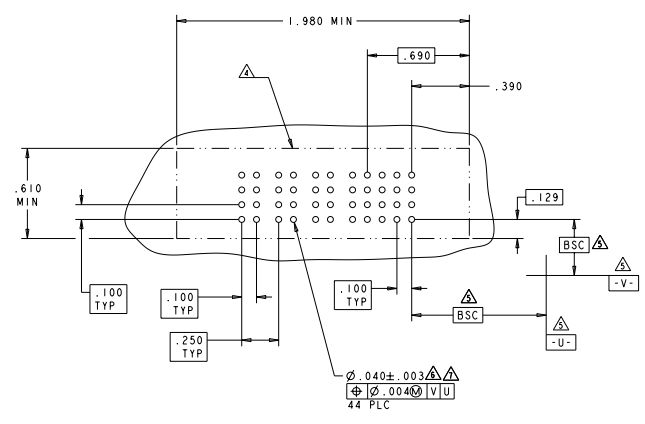
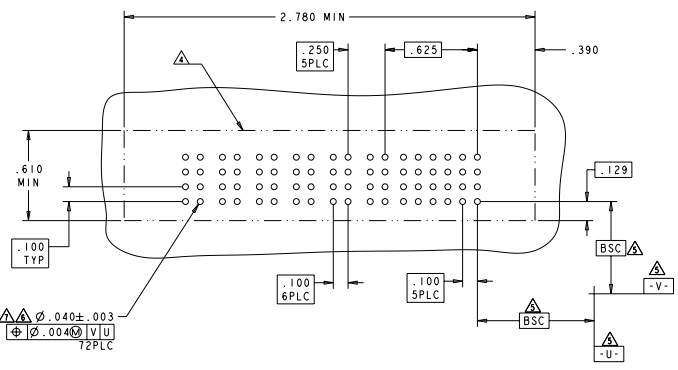




REV	DATE	DESCRIPTION	BY	CHK	APP
00		SEE SHEET 1			

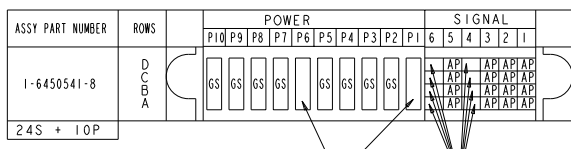
ASSY PART NUMBER	ROWS	POWER					SIGNAL						
		P6	P5	P4	P3	P2	P1	6	5	4	3	2	1
1-6450541-7	D C B A	GS	GS	GS	GS	GS	AP	AP	AP	AP	AP	AP	AP
24S + 6P													

PART NUMBER	ROWS	POWER			SIGNAL					
		P4	P3	P2	3	2	1			
2-6450541-1	D C B A	GS	GS	GS	AP	AP	AP	AP	AP	AP
12S + 4P										

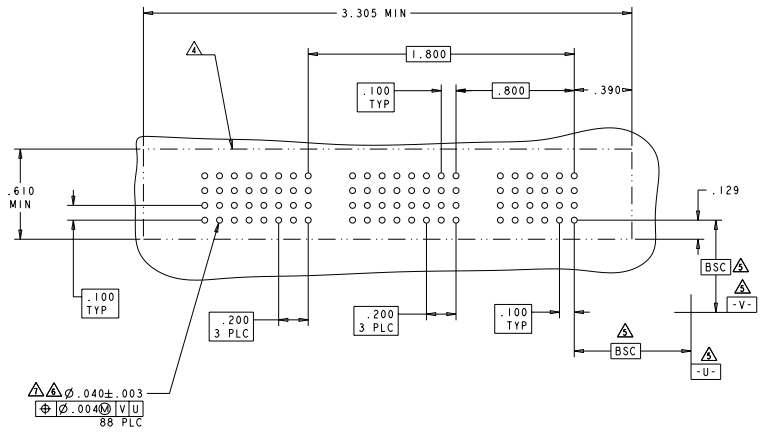


DATE: 08/20/12	BY: J. FLECHNER	02MAY05	DATE: 08/20/12	BY: J. FLECHNER	02MAY05
INCHES	0.0005 INCHES	02MAY05	INCHES	0.0005 INCHES	02MAY05
100-1913	100-1913	100-1913	100-1913	100-1913	100-1913
116-13038	116-13038	116-13038	116-13038	116-13038	116-13038
00778	00778	00778	00778	00778	00778
CUSTOMER DRAWING	CUSTOMER DRAWING	CUSTOMER DRAWING	CUSTOMER DRAWING	CUSTOMER DRAWING	CUSTOMER DRAWING

REV	DATE	REVISIONS	BY	CHK	APP
00	GP	SEE SHEET 1			

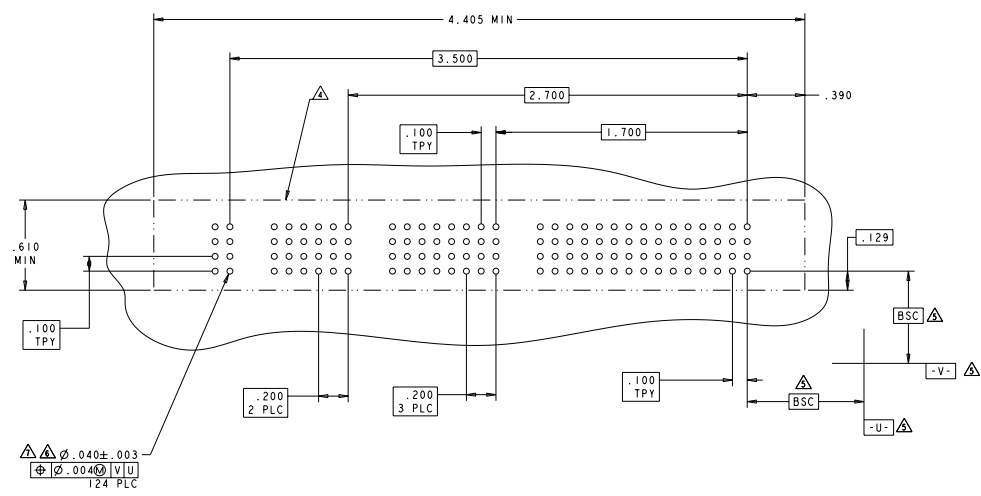
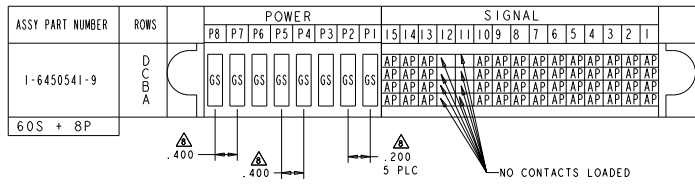


NO CONTACTS LOADED



DIMENSIONS: INCHES DIMENSIONS: MILLIMETERS DIMENSIONS: METERS	DIMENSIONS: 02MAY05 DIMENSIONS: 02MAY05 DIMENSIONS: 02MAY05	TYLE ELECTRONICS CORPORATION Harrisburg, PA 17105-3600
DIMENSIONS: INCHES DIMENSIONS: MILLIMETERS DIMENSIONS: METERS	DIMENSIONS: 02MAY05 DIMENSIONS: 02MAY05 DIMENSIONS: 02MAY05	TYLE ELECTRONICS CORPORATION Harrisburg, PA 17105-3600
DIMENSIONS: INCHES DIMENSIONS: MILLIMETERS DIMENSIONS: METERS	DIMENSIONS: 02MAY05 DIMENSIONS: 02MAY05 DIMENSIONS: 02MAY05	TYLE ELECTRONICS CORPORATION Harrisburg, PA 17105-3600
DIMENSIONS: INCHES DIMENSIONS: MILLIMETERS DIMENSIONS: METERS	DIMENSIONS: 02MAY05 DIMENSIONS: 02MAY05 DIMENSIONS: 02MAY05	TYLE ELECTRONICS CORPORATION Harrisburg, PA 17105-3600

REV	DATE	REVISIONS	BY	CHK	APP
GP	00	SEE SHEET 1			



DIMENSIONS: INCHES UNLESS OTHERWISE SPECIFIED DECIMAL DIMENSIONS: 0.0005 INCHES FRACTIONAL DIMENSIONS: 1/100 INCHES TOLERANCES: .0005 INCHES SURFACE FINISH: 125 MATERIAL: ALUMINUM FINISH: ANODIZED	MANUFACTURED BY: THE ELECTRONICS CORPORATION HARRISBURG, PA 17105-3600 PART NUMBER: 1-6450541-9 DRAWING NO: 114-13038 REV: A DATE: 00778 CUSTOMER DRAWING: YES	TITLE: VERTICAL RECEPTACLE WITH GUIDES MULTI-BEAM XL SCALE: 2:1 SHEET: 8 OF 11 DATE: 11/11/11
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DATE DRAWING TO IMPROVEMENTS RECEIVED FOR PUBLICATION  
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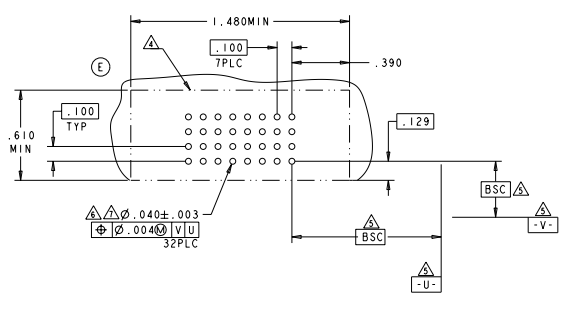
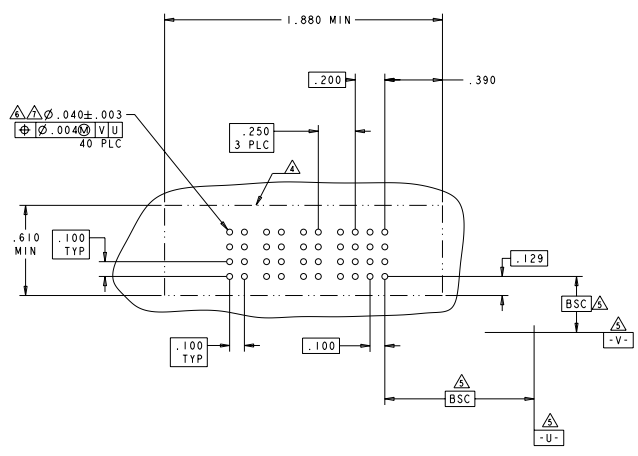
REV	DATE	REVISIONS	BY	CHK	APP
00	GP	SEE SHEET 1			

PART NUMBER	ROWS	POWER			SIGNAL		
		P4	P3	P2	Z	1	1
2-6450541-2	D				AP	AP	
	C				AP	AP	
	B	GS	GS	GS	AP	AP	
	A				AP	AP	

85 • 4P

PART NUMBER	ROWS	SIGNAL							
		8	7	6	5	4	3	2	1
2-6450541-4	D	AP	AP	AP	AP	AP	AP	AP	
	C	AP	AP	AP	AP	AP	AP	AP	
	B	AP	AP	AP	AP	AP	AP	AP	
	A	AP	AP	AP	AP	AP	AP	AP	

32S



TITLE: VERTICAL RECEPTACLE WITH GUIDES MULTI-BEAM XL PART NUMBER: 2-6450541-4 REV: A		DATE: 11-6-1988 DRAWN BY: J. J. ... CHECKED BY: ... APPROVED BY: ...		CUSTOMER DRAWING SCALE: 2:1 SHEET: 10 OF 11	
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