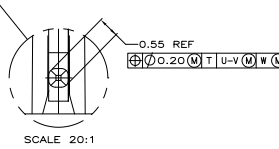
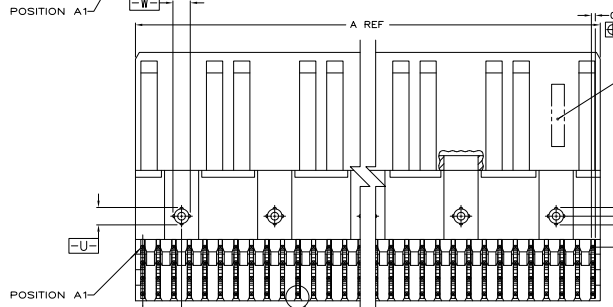
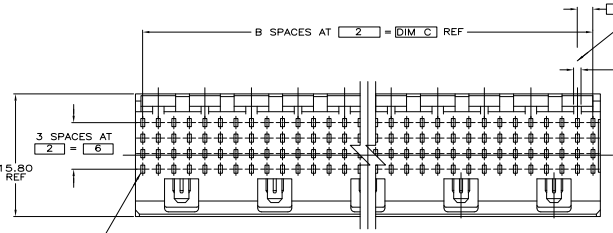
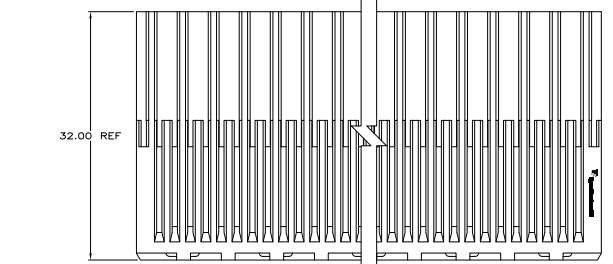
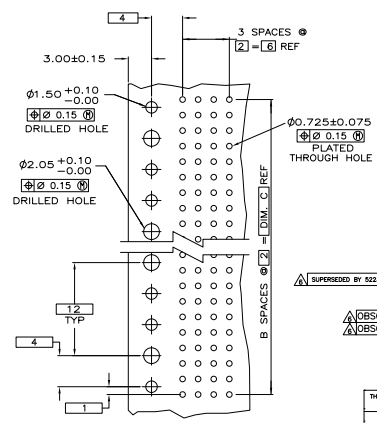
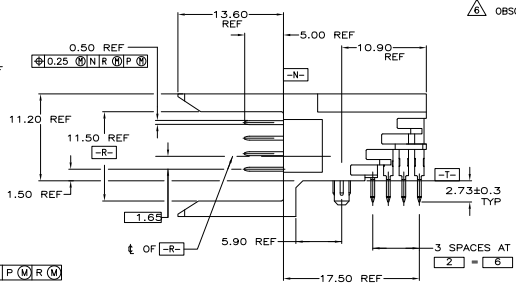


REV	DATE	DESCRIPTION	BY	CHKD
00				
R		REVISED FOR ECO-12-020843		



SCALE 20:1



RECOMMENDED CIRCUIT PATTERN
 PER IPC-D300 TYPE II, CLASS C
 (COMPONENT SIDE)

- △ HOUSING MATERIAL: LIQUID CRYSTAL POLYMER
 COLOR: NATURAL.
- △ CONTACT MATERIAL: PHOSPHOR BRONZE PER UNS
 ALLOY NO. C51100, TEMPER: H04.
- △ CONTACT FINISH: UNDERPLATE (ENTIRE CONTACT):
 0.00127 MIN NICKEL.
 ON MATING SURFACES:
 CONFORMS TO ALL TESTING SPECIFIED FOR TELCORDIA
 UNCONTROLLED ENVIRONMENT.
 ON LEADS
 0.00381 MIN TIN-LEAD OVER UNDERPLATE.
 LUBRICATION (ENTIRE CONTACT):
 SURFACE CONDITIONER PER AMP SPEC 112-1002 AFTER PLATING.
- Ⓜ △ PART MARKING PER TE SPEC 115-9009 LOCATED APPROXIMATELY
 AS SHOWN BETWEEN RIBS/SLOTS ON EITHER SIDE OF HOUSING AT
 MANUFACTURER'S DISCRETION.
- △ PART TO BE MARKED WITH DATE CODE ONLY.
- △ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

REV	DATE	DESCRIPTION	BY	CHKD
82	41	83.88		
34	17	35.88		
58	29	59.88		
70	35	71.88		
94	47	95.88		
46	23	47.88		
22	11	23.88		
10	5	11.88		

REV	DATE	DESCRIPTION	BY	CHKD
82	41	83.88		
34	17	35.88		
58	29	59.88		
70	35	71.88		
94	47	95.88		
46	23	47.88		
22	11	23.88		
10	5	11.88		

THIS DRAWING IS A CONTROLLED DOCUMENT. IT IS THE PROPERTY OF TELCORD ELECTRONICS CORPORATION. IT IS TO BE KEPT IN CONFIDENCE AND NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF TELCORD ELECTRONICS CORPORATION.

DATE: 11/07/99
 DRAWING NO: 223513
 CUSTOMER DRAWING