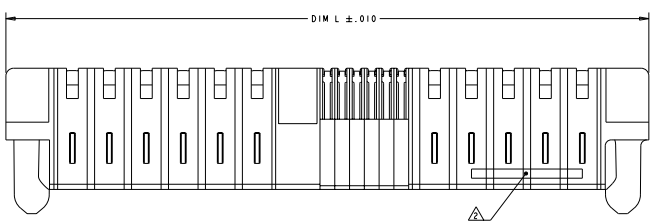
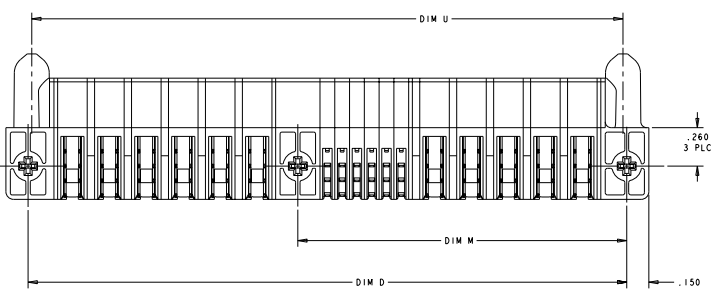
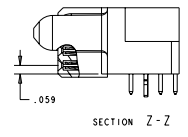
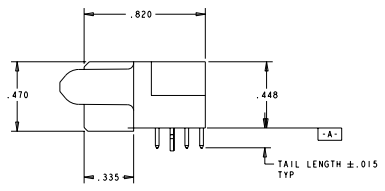
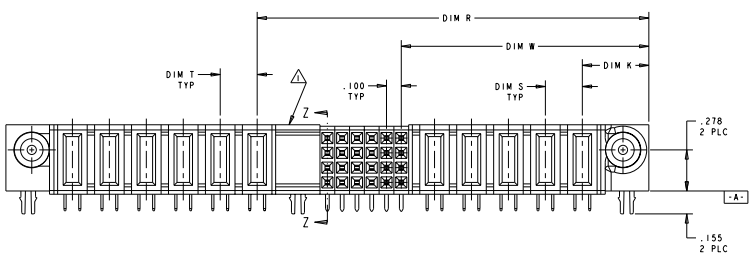


| REV | DATE | DESCRIPTION               | BY      | CHK | APP |
|-----|------|---------------------------|---------|-----|-----|
| 05  |      | REV PER ECR-10-000827     | BLUMHUB | IL  | SF  |
| 06  |      | ADDED NEW BASH NUMBER -40 | BLUMHUB | IL  | SF  |
| E   |      | REV PER ECR-10-010200     | BLUMHUB | IL  | SF  |
| E1  |      | REV PER ECR-10-013192     | BLUMHUB | OL  | SF  |



- △ OPTIONAL CENTER MODULE, WITH Ø.150 THRU HOLE OR HOLD DOWN FEATURE.
- △ "AMP", PART NUMBER, AND DATE CODE TO BE MARKED IN AREA SHOWN.
- △ MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, BLACK, UL94 V-0  
 SIGNAL CONTACT - HIGH CONDUCTIVITY COPPER ALLOY  
 POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- △ CONTACT PLATING: SIGNAL CONTACTS - .000050 MIN NI UNDER ALL, .000030 MIN AU ON CONTACT AREA, .000100 MIN SN AT PCB INTERFACE.  
 POWER CONTACTS - .000050 MIN NI UNDER ALL, .000030 MIN AU AT CONTACT AREA, .000100 MIN SN AT PCB INTERFACE.
- △ MECHANICAL CONNECTOR KEEP OUT ZONE.
- △ DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- △ PCB- ALL HOLE DIAMETERS ARE FINISHED DIMENSIONS.
- △ PCB- Ø.0453 +/- .0010 DRILLED HOLES PLATED WITH .0003 MIN SN OVER .001-.003 CU PLATING TO ACHIEVE A Ø.042±.003 HOLE.



|   |  |  |  |
|---|--|--|--|
| DIMENSIONS: INCHES<br>DECIMALS: 0.0005<br>FRACTIONS: 1/1000<br>TOLERANCES: .0005<br>SURFACE: .0005<br>HOLE: .0005<br>DRILL: .0005<br>PLATING: .0005 |  | 2178005<br>2178005<br>W. PEICHERKE<br>108-1913<br>116-13038<br>00778 ©-6450160 | Title Electronics<br>Harrisburg, PA 17105-3600<br>RIGHT ANGLE RECEPTACLE ASSEMBLY<br>WITH GUIDES<br>MULTI-BEAM XL<br>00778 ©-6450160<br>CUSTOMER DRAWING |
|---|--|--|--|



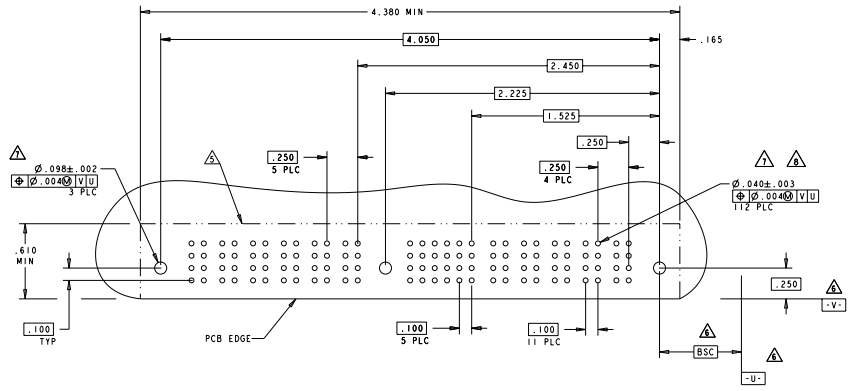




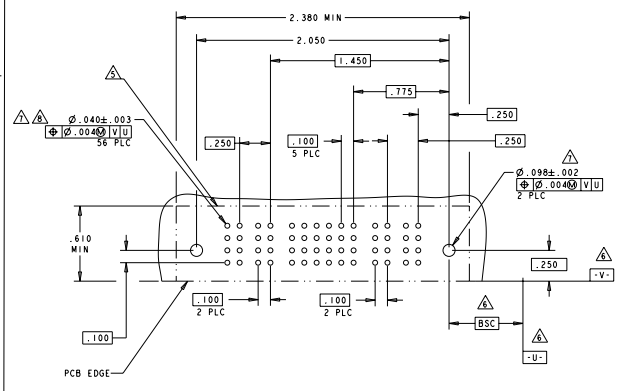


| REV | DATE | DESCRIPTION | BY | CHK |
|-----|------|-------------|----|-----|
| 00  |      | SEE SHEET 1 |    |     |

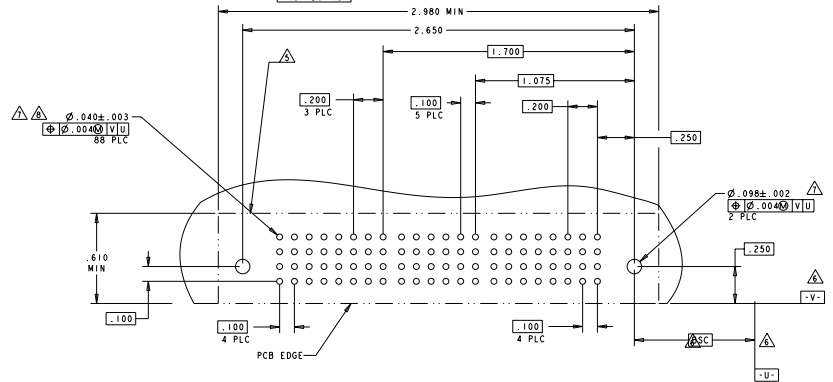
| PART NUMBER        | ROWS             | POWER               | SIGNAL      | POWER          |
|--------------------|------------------|---------------------|-------------|----------------|
| 2-6450160-0        | D<br>C<br>B<br>A | P11 P10 P9 P8 P7 P6 | 6 5 4 3 2 1 | P5 P4 P3 P2 P1 |
| SP * 245 * IN * 4P |                  |                     |             |                |



| PART NUMBER   | ROWS             | POWER | SIGNAL      | POWER |
|---------------|------------------|-------|-------------|-------|
| 2-6450160-5   | D<br>C<br>B<br>A | P4 P3 | 6 5 4 3 2 1 | P2 P1 |
| 2P * 245 * 2P |                  |       |             |       |



| PART NUMBER       | ROWS             | POWER    | SIGNAL      | POWER       |
|-------------------|------------------|----------|-------------|-------------|
| 2-6450160-6       | D<br>C<br>B<br>A | P8 P7 P6 | 6 5 4 3 2 1 | P4 P3 P2 P1 |
| 40SP * 245 * 40SP |                  |          |             |             |



|  |  |   |
|--|--|---|
| DIMENSIONS: INCHES<br>DECIMALS: 0.0005<br>FRACTIONS: 1/1000<br>TOLERANCES: .0005<br>FINISH: .0005<br>HOLE: .0005<br>DRILL: .0005 | PART NUMBER: 217805<br>MANUFACTURER: W. PECHERKE<br>MODEL: 168-193<br>SPECIFICATION: 116-13038<br>REVISION: 00778<br>CUSTOMER DRAWING: 6450160 | Title Electronics<br>Harrisburg, PA 17105-3600<br>RIGHT ANGLE RECEPTACLE ASSEMBLY WITH GUIDES MULTI-BEAM XL<br>SHEET: 1 OF 13<br>DATE: 08/24/2018 |
|--|--|---|





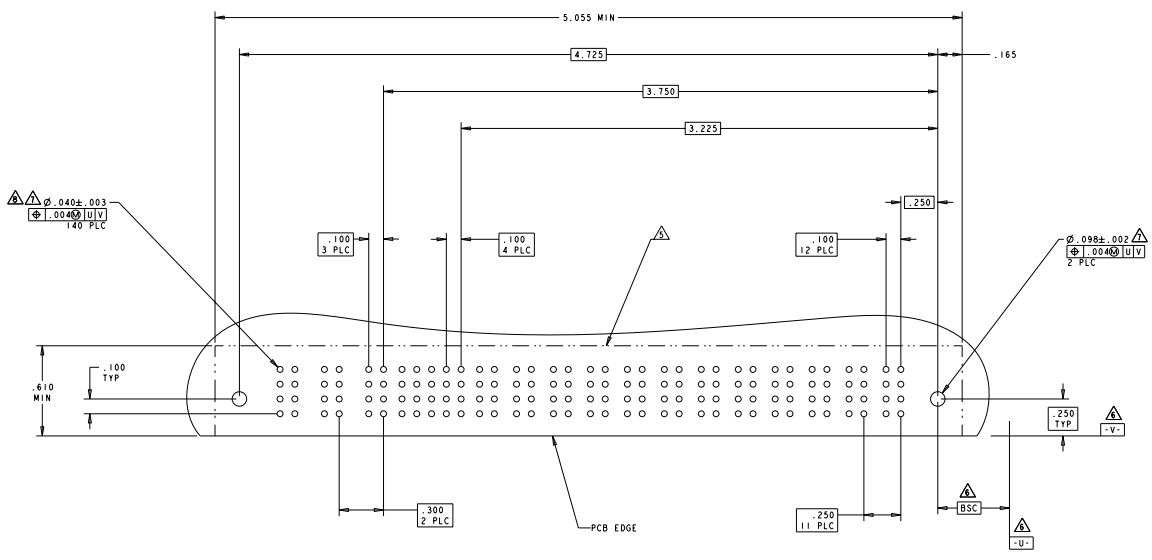




| REV | DATE | REVISIONS   | BY | CHK | APP |
|-----|------|-------------|----|-----|-----|
| GP  | 00   |             |    |     |     |
|     |      | SEE SHEET 1 |    |     |     |
|     |      |             |    |     |     |
|     |      |             |    |     |     |

| PART NUMBER | ROWS             | AC POWER |     |     |   |   | SIGNAL |   |    |     |     | POWER |    |    |    |    |    |    |    |    |
|-------------|------------------|----------|-----|-----|---|---|--------|---|----|-----|-----|-------|----|----|----|----|----|----|----|----|
|             |                  | P15      | P14 | P13 | S | 4 | 3      | 2 | 1  | P12 | P11 | P10   | P9 | P8 | P7 | P6 | P5 | P4 | P3 | P2 |
| 1-6450160-8 | D<br>C<br>B<br>A | RA       | RA  | RA  | H | H | H      | H | RA | RA  | RA  | RA    | RA | RA | RA | RA | RA | RA | RA | RA |
|             |                  |          |     |     | G | G | G      | G |    |     |     |       |    |    |    |    |    |    |    |    |
|             |                  |          |     |     | F | F | F      | F |    |     |     |       |    |    |    |    |    |    |    |    |
|             |                  |          |     |     | E | E | E      | E |    |     |     |       |    |    |    |    |    |    |    |    |

12P + 20S + 3ACP



|   |   |   |   |   |  |
|---|---|---|---|---|--|
| DRAWING NO: 1-6450160-8<br>INCHES<br>DATE: 10/13/03<br>BY: J. J. B. | QUANTITY: 1000<br>PART NO: 1-6450160-8<br>MANUFACTURER: PCB ELECTRONICS<br>DATE: 10/13/03 | DRAWING NO: 1-6450160-8<br>INCHES<br>DATE: 10/13/03<br>BY: J. J. B. | QUANTITY: 1000<br>PART NO: 1-6450160-8<br>MANUFACTURER: PCB ELECTRONICS<br>DATE: 10/13/03 | TITLE: RIGHT ANGLE RECEPTACLE ASSEMBLY WITH GUIDES MULTI-BEAM XL<br>SIZE: 100-1913<br>STATE: PA<br>CITY: HARRISBURG, PA 17105-3600<br>PHONE: 717-633-3333<br>FAX: 717-633-3333<br>E-MAIL: SALES@PCB-ELC.COM<br>WWW: WWW.PCB-ELC.COM | CUSTOMER DRAWING<br>A 00778 ©=6450160<br>SCALE: 1:1<br>SHEET: 10 OF 13 |
|---|---|---|---|---|--|

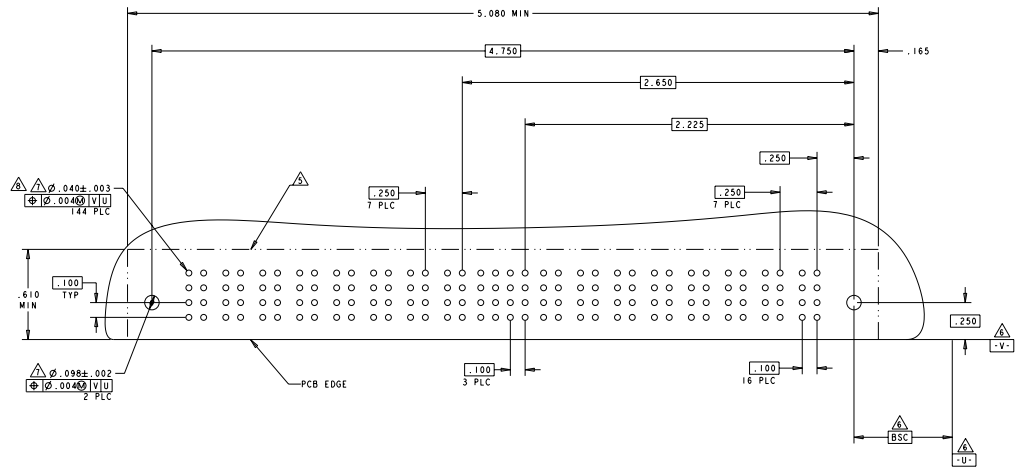


DATE SHOWN IN DIMENSIONS RECEIVED FOR FABRICATION  
 02 02/04/2018 BY TECH ELECTRONICS CORPORATION ALL RIGHTS RESERVED

| REV | DATE | REVISIONS   | BY | CHK | APP |
|-----|------|-------------|----|-----|-----|
| 00  | GP   | SEE SHEET 1 |    |     |     |

| PART NUMBER | ROWS | POWER |     |     |     |     |     |     | SIGNAL |   |   | POWER |    |    |    |    |    |    |    |    |    |  |
|-------------|------|-------|-----|-----|-----|-----|-----|-----|--------|---|---|-------|----|----|----|----|----|----|----|----|----|--|
|             |      | P16   | P15 | P14 | P13 | P12 | P11 | P10 | P9     | 4 | 3 | 2     | 1  | P8 | P7 | P6 | P5 | P4 | P3 | P2 | P1 |  |
| 3-6450160-9 | D    |       |     |     |     |     |     |     | H      | H | H | H     |    |    |    |    |    |    |    |    |    |  |
|             | C    | RM    | RM  | RM  | RM  | RM  | RM  | RM  | G      | G | G | G     | RM | RM | RM | RM | RM | RM | RM | RM | RM |  |
|             | B    |       |     |     |     |     |     |     | F      | F | F | F     |    |    |    |    |    |    |    |    |    |  |
|             | A    | HD    |     |     |     |     |     |     | E      | E | E | E     |    |    |    |    |    |    |    |    |    |  |

BP = 165 = BP



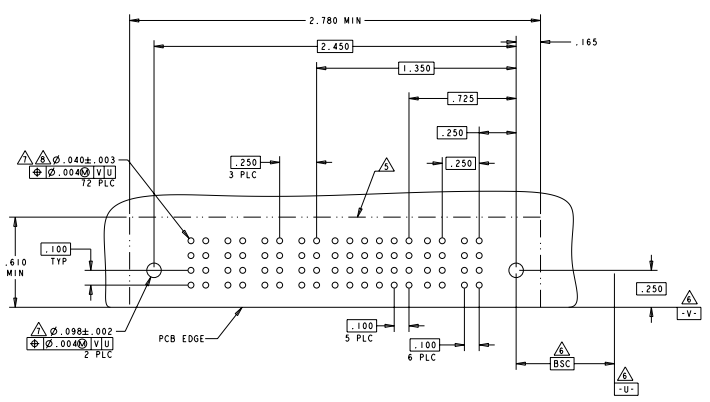
|  |  |   |  |   |  |
|--|--|---|--|---|--|
| DATE: 02/04/2018<br>TIME: 11:45:36 AM<br>USER: GP                      |  | 217805<br>W. PEICHERKE<br>168-1913<br>114-13038                 |  | Tech Electronics<br>Harrisburg, PA 17105-3600     |  |
| INCHES<br>0.001 INCHES<br>0.001 INCHES<br>0.001 INCHES<br>0.001 INCHES |  | RIGHT ANGLE RECEPTACLE ASSEMBLY<br>WITH GUIDES<br>MULTI-BEAM XL |  | STATE CASE CODE (SEE SHEET 10)<br>00778 ©=6450160 |  |
| MATERIAL:  |  | CUSTOMER DRAWING  |  | SHEET 12 OF 13                                    |  |

DATE SHOWN IN DIMENSIONS RECEIVED FOR FABRICATION  
 BY PCB ELECTRONICS CORPORATION ALL RIGHTS RESERVED

| REV | DATE | REVISIONS   | BY | CHK | APP |
|-----|------|-------------|----|-----|-----|
| GP  | 00   | SEE SHEET 1 |    |     |     |
|     |      |             |    |     |     |
|     |      |             |    |     |     |

| PART NUMBER | ROWS | POWER |    |    | SIGNAL |   |   |   |   |   | POWER |    |
|-------------|------|-------|----|----|--------|---|---|---|---|---|-------|----|
|             |      | P6    | P5 | P4 | 6      | 5 | 4 | 3 | 2 | 1 | P2    | P1 |
| 4-6450160-0 | D    |       |    |    | H      | H | H | H | H | H |       |    |
|             | C    |       |    |    | G      | G | G | G | G | G |       |    |
|             | B    |       |    |    | F      | F | F | F | F | F |       |    |
|             | A    | HD    |    |    | E      | E | E | E | E | E |       | HD |

2P + 24S + 4P



|   |  |  |  |  |  |
|---|--|--|--|--|--|
| DIMENSIONS IN INCHES<br>DECIMALS<br>FRACTIONS<br>ANGLES |  | DIMENSIONS IN MILLIMETERS<br>DECIMALS<br>FRACTIONS<br>ANGLES |  | DIMENSIONS IN MILLIMETERS<br>DECIMALS<br>FRACTIONS<br>ANGLES |  |
| DIMENSIONS IN INCHES<br>DECIMALS<br>FRACTIONS<br>ANGLES |  | DIMENSIONS IN MILLIMETERS<br>DECIMALS<br>FRACTIONS<br>ANGLES |  | DIMENSIONS IN MILLIMETERS<br>DECIMALS<br>FRACTIONS<br>ANGLES |  |
| DIMENSIONS IN INCHES<br>DECIMALS<br>FRACTIONS<br>ANGLES |  | DIMENSIONS IN MILLIMETERS<br>DECIMALS<br>FRACTIONS<br>ANGLES |  | DIMENSIONS IN MILLIMETERS<br>DECIMALS<br>FRACTIONS<br>ANGLES |  |
| DIMENSIONS IN INCHES<br>DECIMALS<br>FRACTIONS<br>ANGLES |  | DIMENSIONS IN MILLIMETERS<br>DECIMALS<br>FRACTIONS<br>ANGLES |  | DIMENSIONS IN MILLIMETERS<br>DECIMALS<br>FRACTIONS<br>ANGLES |  |