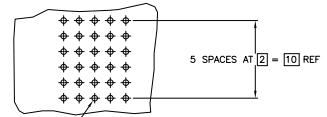
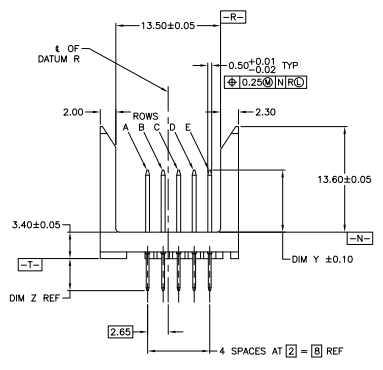
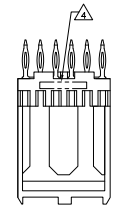
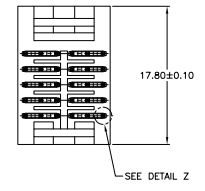
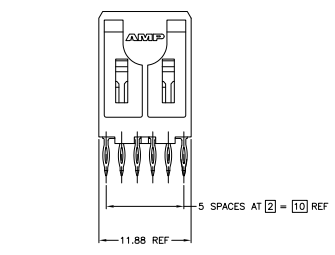
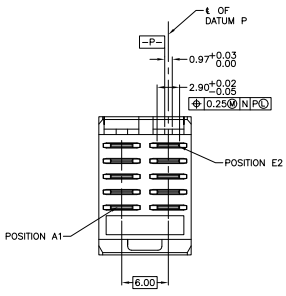
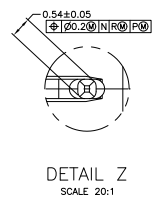


REV	DATE	DESCRIPTION	BY	CHK	APP
AD	00				
R2		REVISED PER ECO-09-024185			



RECOMMENDED CIRCUIT PATTERN
 PER IPC-D300 TYPE II, CLASS C
 (COMPONENT SIDE)

- △ HOUSING MATERIAL: LIQUID CRYSTAL POLYMER, NATURAL.
- △ CONTACT MATERIAL: COPPER ALLOY.
- △ CONTACT FINISH:
 UNDERPLATE (ENTIRE CONTACT):
 0.00127 MIN NICKEL PER SAE-AMS-QQ-N-290
 ON MATING SURFACES:
 FLASH GOLD PER ASTM B 488, OVER
 0.00076 MIN PALLADIUM-NICKEL OVER UNDERPLATE, OR
 0.00076 MIN GOLD PER ASTM B 488 OVER UNDERPLATE.
 ON LEADS:
 0.00127 MIN TIN-LEAD OVER UNDERPLATE.
 LUBRICATION (MIN MATING SURFACES):
 SURFACE CONDITIONER AFTER PLATING.
- △ PART NUMBER AND DATE CODE IN APPROXIMATE AREA AS SHOWN.
- △ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



DETAIL Z
 SCALE 20:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DATE	1-17-88	REV	1
DRAWN BY		DATE	1-17-88	REV	1
CHECKED BY		DATE	1-17-88	REV	1
APPROVED BY		DATE	1-17-88	REV	1
TITLE		ASSEMBLY, PIN, VERTICAL			
PART NO.		108-1441			
REV. NO.		1			
REV. DATE		114-1075			
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THIS DRAWING IS UNPUBLISHED. REVISIONS FOR VARIATIONS. ALL RIGHTS RESERVED.

REV	DATE	DESCRIPTION	BY	APP
AD	00	SEE SHEET 1	-	-

AD	5.00	4.25
AC	8.00	4.25
AB	7.25	4.25
AA	6.50	4.25
CONTACT LETTER	DIM Z	DIM Z

E	AA	AA	E	536642-1
D	AA	AA	D	
C	AA	AA	C	
B	AA	AA	B	
A	AA	AA	A	
ROW	1	2	ROW	PART NUMBER
				CONTACT LOAD CHART

E	AA	AA	E	536642-5
D	AA	AA	D	
C	AA	AA	C	
B	AC	AC	B	
A	AA	AA	A	
ROW	1	2	ROW	PART NUMBER
				CONTACT LOAD CHART

E	AB	AB	E	1-536642-6
D	AB	AB	D	
C	AB	AB	C	
B	AC	AC	B	
A	AC	AC	A	
ROW	1	2	ROW	PART NUMBER
				OBSOLETE
				CONTACT LOAD CHART

SUPERSEDED BY 536642-4

E	AA	AA	E	536642-2
D	AA	AA	D	
C	AB	AB	C	
B	AC	AC	B	
A	AC	AC	A	
ROW	1	2	ROW	PART NUMBER
				CONTACT LOAD CHART

E	AA	AC	E	536642-6
D	AA	AC	D	
C	AA	AC	C	
B	AA	AC	B	
A	AA	AC	A	
ROW	1	2	ROW	PART NUMBER
				CONTACT LOAD CHART

E	AB	AB	E	2-536642-4
D	AA	AA	D	
C	AB	AB	C	
B	AA	AA	B	
A	AB	AB	A	
ROW	1	2	ROW	PART NUMBER
				CONTACT LOAD CHART

E			E	536642-3
D	AC	AC	D	
C	AB	AB	C	
B	AA	AA	B	
A	AC	AC	A	
ROW	1	2	ROW	PART NUMBER
				OBSOLETE
				CONTACT LOAD CHART

E	AC	AC	E	536642-7
D	AC	AC	D	
C	AC	AC	C	
B	AC	AC	B	
A	AC	AC	A	
ROW	1	2	ROW	PART NUMBER
				OBSOLETE
				CONTACT LOAD CHART

E	AC	AA	E	-2-536642-5
D	AC	AA	D	
C	AC	AA	C	
B	AC	AA	B	
A	AC	AA	A	
ROW	1	2	ROW	PART NUMBER
				OBSOLETE
				CONTACT LOAD CHART

E	AA	AA	E	536642-4
D	AA	AA	D	
C	AB	AB	C	
B	AC	AC	B	
A	AC	AC	A	
ROW	1	2	ROW	PART NUMBER
				CONTACT LOAD CHART

E	AC	AC	E	1-536642-8
D	AB	AB	D	
C	AD	AD	C	
B			B	
A	AC	AC	A	
ROW	1	2	ROW	PART NUMBER
				OBSOLETE
				CONTACT LOAD CHART

THIS DRAWING IS A CONTROLLED DOCUMENT.

INCHES	FRONT VIEW	DATE	11-78	BY	J. WILKINS	11-78	DATE	11-78	BY	J. WILKINS	
mm	REVERSE VIEW	DATE	11-78	BY	J. WILKINS	11-78	DATE	11-78	BY	J. WILKINS	
ASSEMBLY		108-1441		ASSEMBLY, PIN, VERTICAL		5 ROW, POWER MODULE, PRESS FIT		LEAD, Z-FRONT, 27mm, FB		REWORKED TO	
114-1075		A1		00779		G=536642		DATE		4.1	
CUSTOMER DRAWING		DATE		4.1		SHEET		2		OF	

Yesu Electronics Corporation
Harrisburg, PA 17105-3608