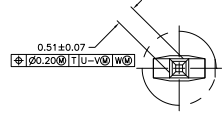
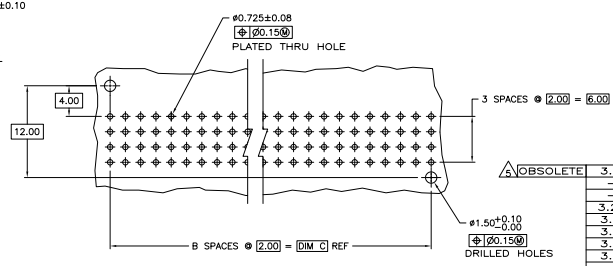
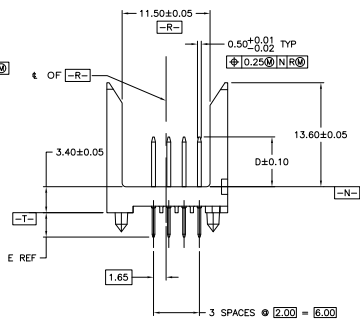
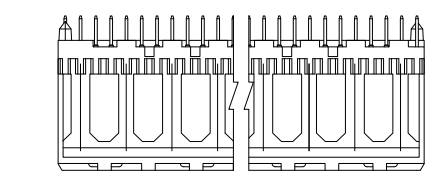
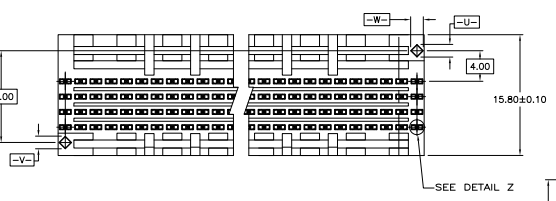
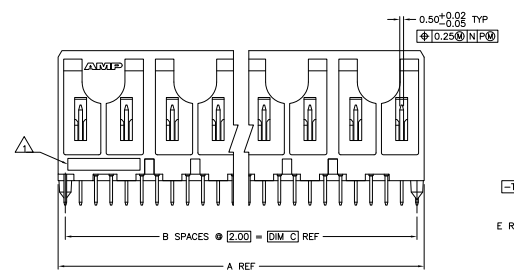
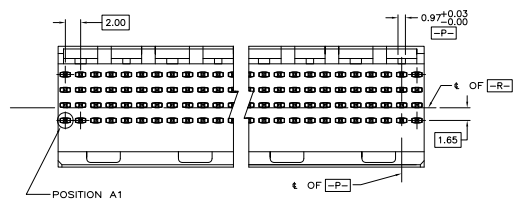


SEE DRAWING 14-2183-001 FOR DIMENSIONS
 RELEASED FOR PUBLIC USE
 © Copyright 1988 BY TELCORD INDUSTRIES CORPORATION ALL RIGHTS RESERVED

REV	DATE	DESCRIPTION	BY	CHK	APP
01	REVISED PER ECO-08-013266		HAFFNER	JDF	RW
02	REVISED PER ECO-10-026444		TRAMER	KC	YMR



DETAIL Z
SCALE 20:1

RECOMMENDED CIRCUIT PATTERN
 PER IPC-D300 TYPE II, CLASS C
 (COMPONENT SIDE)

- △ HOUSING MATERIAL: LIQUID CRYSTAL POLYMER PER ASTM D5138 LCP000 G30A 32250.
- △ CONTACT MATERIAL: PHOSPHOR BRONZE.
- △ CONTACT FINISH:
 UNDERPLATE (ENTIRE CONTACT):
 0.00127 MIN NICKEL PER SAE-AMS-QQ-N-290.
 ON MATING SURFACES:
 CONFORMS TO ALL TESTING SPECIFIED FOR TELCORDIA UNCONTROLLED ENVIRONMENT.
 ON LEADS:
 0.00381 MIN TIN PER ASTM B 545 OVER UNDERPLATE.
 LUBRICATION (MIN MATING SURFACES):
 SURFACE CONDITIONER AFTER PLATING.
- △ PART MARKING, LOCATED APPROXIMATELY AS SHOWN.
- △ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

OBsolete	3,2	6,5	34	17	35,88	72	5536536-1*
-	-	-	-	-	-	-	-
-	3,2	6,5	58	29	59,88	120	5536536-6
-	3,2	6,5	94	47	95,88	192	5536536-4
-	3,2	6,5	46	23	47,88	96	5536536-3
-	3,2	6,5	22	11	23,88	48	5536536-2
-	3,2	6,5	10	5	11,88	24	5536536-1

THIS DRAWING IS A CONTROLLED DOCUMENT. BY: MCMASTER, CHECKED: S. WERTZ, DESIGNED: S. WERTZ, DRAWN: S. WERTZ.

DATE: 10/77, REV: 02, PART: 5536536-1, SCALE: 4:1, SHEET: 1 OF 1.

REVISIONS: 01 REVISED PER ECO-08-013266, 02 REVISED PER ECO-10-026444.