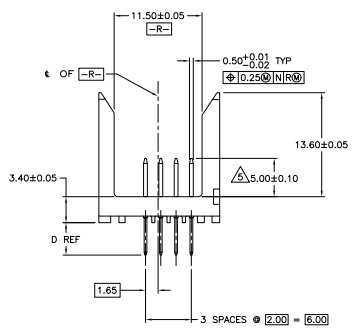
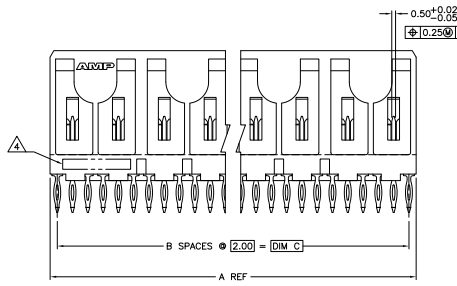
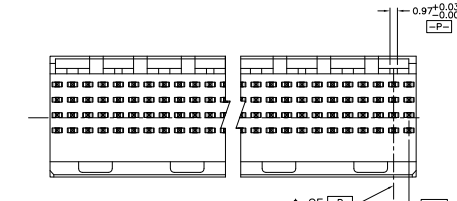
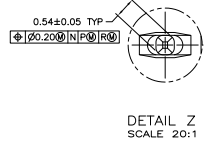
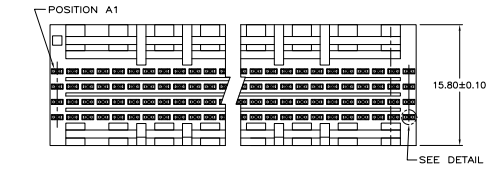


THIS DRAWING IS UNAPPROVED FOR PRODUCTION  
 ALL TOLERANCES UNLESS OTHERWISE SPECIFIED

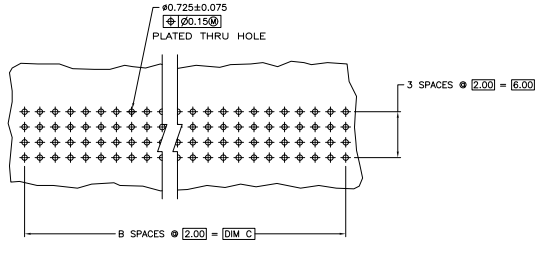
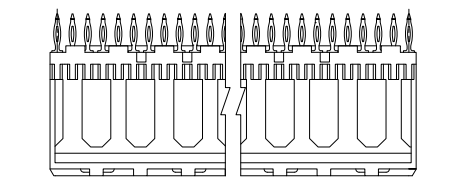
REVISIONS			
REV	DATE	BY	APP
0	RELEASED PER ECO 0512-0327-04	3146904	BM RW
01	REVISED PER ECO-08-024927	1040009	KK AEG



- △ HOUSING MATERIAL: LIQUID CRYSTAL POLYMER PER ASTM D5138 LCP000 G30A 3225.0.
- △ CONTACT MATERIAL: PHOSPHOR BRONZE.
- △ CONTACT FINISH:  
 UNDERPLATE (ENTIRE CONTACT):  
 0.00127 MIN NICKEL PER SAE-AMS-QQ-N-290.  
 ON MATING SURFACES:  
 CONFORMS TO ALL TESTING SPECIFIED FOR TELCORDIA UNCONTROLLED ENVIRONMENT.  
 ON LEADS  
 0.0006 MIN TIN PER ASTM B 545 OVER UNDERPLATE.  
 LUBRICATION (MIN MATING SURFACES):  
 SURFACE CONDITIONER AFTER PLATING.
- △ PART MARKING, LOCATED APPROXIMATELY AS SHOWN.
- △ DIMENSION APPLIES WHEN SEATED ON PRINTED CIRCUIT BOARD.
- △ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



DETAIL Z  
 SCALE 20:1



RECOMMENDED CIRCUIT PATTERN  
 PER IPC-D330 TYPE II, CLASS C  
 (COMPONENT SIDE)

OBSOLETE	4.25	58.00	29	59.88	120	5536514-6
△	4.25	72.00	35	71.88	144	5536514-5
	4.25	94.00	47	95.88	192	5536514-4
	4.25	46.00	23	47.88	96	5536514-3
	4.25	22.00	11	23.88	48	5536514-2
	4.25	10.00	5	11.88	24	5536514-1

D	C	B	A	FINISH	NO OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		BY	MCMASTER	DRWING	
DATE	10/11/04	BY	S. WERTZ	DRWING	
DIMENSIONS		UNIT	INCHES	SCALE	
DRAWN		BY	S. WERTZ	SCALE	
CHECKED		BY		SCALE	
APPROVED		BY		SCALE	
DATE		REV	DATE	REV	DATE
		1	00779	1	01
CUSTOMER DRAWING		DATE	4-1	REV	01