



- ▲ HOUSING MATERIAL, GLASS-FILLED POLYESTER, COLOR, GRAY.
- ▲ POST MATERIAL, PHOSPHOR BRONZE.
- ▲ POST FINISH, DIN 41612 CLASS 2 IN CONTACT AREA, TIN-LEAD PLATE ON POSTS.
- ▲ PC BOARD HOLES REQUIRED FOR ACTION PIN CONTACTS ARE 1.151 (1.0453) DRILL DIAMETER PLATED THROUGH WITH 0.002 (0.001) CUPPER AND 0.008 (0.003) MINIMUM TIN-LEAD PLATING, FINISHED HOLE AFTER PLATING, 0.94 (1.037) DIAMETER.
- ▲ PART NUMBER, DATE CODE MARKED THIS APPROXIMATE AREA.
- ▲ MARKING ON THIS SIDE.
- ▲ FOR "HSEL" APPLICATIONS, A 2.36 (1.083) MINIMUM THICK PC BOARD IS REQUIRED. PROGRAMMABLE SEATING TOOL 788216-2 MUST BE USED.
- ▲ TO BE 4.16 (1.64) REF FOR LAST MAKE PINS AFTER SEATING. POST LENGTH DIFFERENCE BETWEEN SHORT AND LONG PINS TO BE 0.76 (1.0304) AFTER SEATING.
- ▲ THIS DIMENSION WILL BE 5.35 (1.250) AFTER SEATING FOR PINS WITH 4.17 (1.64) REF MATING POST.
- 10. FOR 1.57 (1.062) THICK PC BOARD APPLICATIONS, USE SEATING TOOL 788211-2. PROGRAMMABLE SEATING TOOL 788216-2 WITH PUSH PINS FOR MAKE FIRST CONTACTS ONLY, CAN ALSO BE USED.

DO NOT SCALE PRINT.		OR	L. BRUNER	4/5/94	148067-S	
UNLESS SPECIFIED	DIMENSIONS IN IN (MM)	DR	S. PATTERSON	4/28/94	PART NO	
UNLESS SPECIFIED	PLC DEC # 0.13 (0.003)	DR	S. PATTERSON	4/28/94	AMP Incorporated	
UNLESS SPECIFIED	PLC DEC # 0.13 (0.003)	DR	S. PATTERSON	4/28/94	Northborough, MA 01535-3008	
MATERIAL	HOUSING: ▲	DR	S. PATTERSON	4/28/94	NAME	PIN ASSEMBLY, EUROCARD, TYPE "R"
FINISH	POST: ▲	DR	S. PATTERSON	4/28/94	PRODUCT SPEC	WITH "HSEL" CONTACTS OR FOR 1.57 (1.062) PC BOARD, SPECIAL HOUSING
POST: ▲	APPLICATION SPEC	SIZE	00779	CAGE CODE	148067	
	RETRY	SCALE	5:1	SHEET	1 OF 1	

CUSTOMER DRAWING