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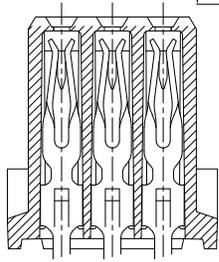
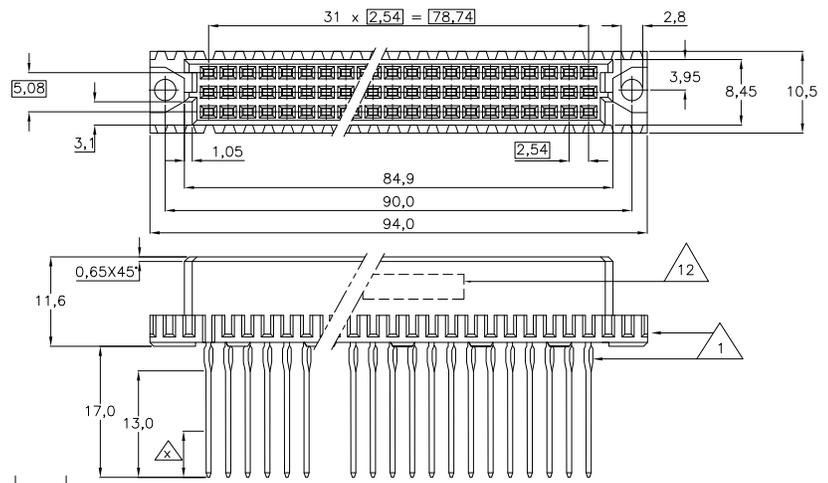
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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
J		EH0930-95	07-08-95	AAM	-
K		EH00-0520-96	03-02-97	JG	-
N		ECR-07-020965	26-08-08	AEG	MKO

- NOTES:
- 1 CONNECTOR MEETS THE REQUIREMENTS ACC. DIN 41612 AND DIN 41611, PART 2 AND 5.
 - 2 MATERIAL CONTACT: PHOSPHORBRONZE. MATERIAL HOUSING: GLASSFILLED THERM. POLYESTER.
 - 3 AT CONTACTAREA 1,25µm GOLD OVER 1,25µm NICKEL. REMAINDER 1,25µm TIN.
 - 4 AT CONTACTAREA 0,8µm GOLD OVER 1,25µm NICKEL. REMAINDER 1,25µm TIN.
 - 5 AT CONTACTAREA 2,0µm GOLD OVER 1,25µm NICKEL. REMAINDER 1,25µm TIN.
 - 6 AT CONTACTAREA 0,4µm GOLD OVER 1,25µm NICKEL. REMAINDER 1,25µm TIN.
 - 7 AT CONTACTAREA AND AREA 1,25µm GOLD OVER 1,25µm NICKEL. AT ACTION PIN AREA 1,25µm TIN.
 - 8 AT CONTACTAREA AND AREA 0,8µm GOLD OVER 1,25µm NICKEL. AT ACTION PIN AREA 1,25µm TIN.
 - 9 AT CONTACTAREA AND AREA 2,0µm GOLD OVER 1,25µm NICKEL. AT ACTION PIN AREA 1,25µm TIN.
 - 10 AT CONTACTAREA AND AREA 0,4µm GOLD OVER 1,25µm NICKEL. AT ACTION PIN AREA 1,25µm TIN.
 - 11 AT CONTACTAREA 0,8µm GOLD AND 0,4µm GOLD AT AREA OVER 1,25µm NICKEL. AT ACTION PIN AREA 1,25µm TIN.
 - 12 CONNECTOR PRINTED WITH PARTNUMBER AND DATECODE ON OUTSIDE OF MATING AREA OF ROW c.



P.C.B. HOLE DIM. ACTION PIN

DRILLED HOLE	: 1,15 ± 0,025 mm
FIN. HOLE	: 0,94 to 1,09 mm
AFTER REFLOW	: 0,91 to 1,09 mm
Cu-thks	: 0,025 to 0,075 mm
SnPb-thks	: 0,004 to 0,010 mm

OBSOLETE	11	2	8-215614-4
OBSOLETE	10	2	1-215614-8
OBSOLETE	9	2	1-215614-7
	8	2	1-215614-4
	7	2	1-215614-1
OBSOLETE	6	2	215614-8
OBSOLETE	5	2	215614-7
	4	2	215614-4
	3	2	215614-1
	FINISH	MATERIAL	PARTNUMBER

ROW	CODE	CONTACTS
a	0	1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96

AN ASTERISK „X” DENOTES A SIGNAL CONTACT.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN	R.V.LOKVEN	19NOV86
CHK	J.GIBBELS	-
APVD	R.SMEETS	-
PRODUCT SPEC	-	-
APPLICATION SPEC	-	-
WEIGHT	-	-
CUSTOMER DRAWING	SCALE NTS SHEET 1 of 2 REV N	

Tyco Electronics Corporation
 's-Hertogenbosch, Nederland

96 POS FEMALE CONN. ASS'Y
 WITH ACTION-PIN.
 FOR 2,4-3,2mm P.C.BOARD THK'S

SIZE A3 CAGE CODE 00779 DRAWING NO C=215614 RESTRICTED TO

