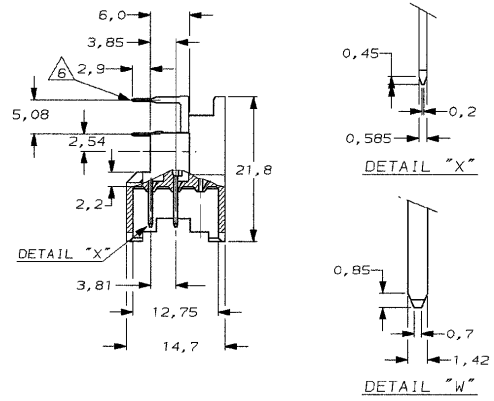
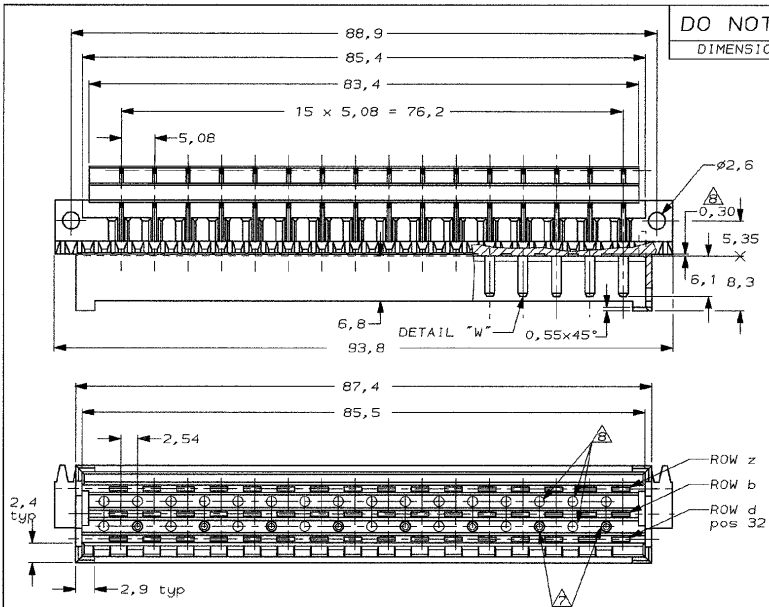


DO NOT SCALE
DIMENSIONS IN mm

METRIC



POS. NO	2	4	6	8	10	12	14	16	18	20	22	24	26	28	30	32
N	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
F 48 ROW D	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
0	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*

AN ASTERISK „X” DENOTES A STANDARD CONTACT.

- NOTES**
- 1 MATERIAL:
-HOUSING: THERMOPLASTIC POLYESTER, COLOR GREY.
-CONTACTS: BRASS.
 - 2 PLATING CONTACT: 1,25 μm Au OVER 1,25 μm Ni IN CONTACT AREA.
Sn/Pb over 1,25 μm Ni ON SOLDER POST.
 - 3 PLATING CONTACT: 0,8 μm Au OVER 1,25 μm Ni IN CONTACT AREA.
Sn/Pb over 1,25 μm Ni ON SOLDER POST.
 - 4 PLATING CONTACT: 2,0 μm Au OVER 1,25 μm Ni IN CONTACT AREA.
Sn/Pb over 1,25 μm Ni ON SOLDER POST.
 - 5 PLATING CONTACT: 0,4 μm Au OVER 1,25 μm Ni IN CONTACT AREA.
Sn/Pb over 1,25 μm Ni ON SOLDER POST.
 - 6 SOLDER POSTS SUITABLE FOR P.C.B. HOLES
0,8±0,05 OR 1,0±0,1 DIA.
 - 7 8 HOLES SUITABLE FOR KEYING PIN PN. 215916-1.
 - 8 KEYING HOLES TO BE DRILLED BY CUSTOMER.

2--8 OBSOLETE	SEE NOTE	5	SEE NOTE	1	2-164043-8
2--7 OBSOLETE	SEE NOTE	4	SEE NOTE	1	2-164043-7
2--4 OBSOLETE	SEE NOTE	3	SEE NOTE	1	2-164043-4
	SEE NOTE	2			2-164043-1
FINISH		MATERIAL		PARTNUMBER	
CUSTOMER DRAWING FOR REFERENCE ONLY WILL NOT BE UPDATED					
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THIS DRAWING IS UNPUBLISHED					
RELEASED FOR PUBLICATION 79					
AMP			AMP-HOLLAND B.V. 's-Gravenzande, The Netherlands.		
P	EH-0467-96	J.6.	J.6.	27-06-97	NAME
N	H-9853	R.v.L	J.v.v.	01.03.93	32 POS. DIN 41612 F MALE 90° SOLDER CONNECTOR
LTR.	REVISION RECORD	DR.	CHK.	DATE	
DR.	R.v. Lokken	CHK.	J. STEELS	APP.	
DATE.	31.03.93	DATE.	22-5-97	DATE.	
Dwg. No.		REV. LTR.		SHEET	
C-164043		P		1 of 1 A3	